

# SATA

German Engineering

# Product Catalogue 2022

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES



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# General Information



## Exchange/Return

- All return and exchange products must be authorized by SATA Canada Inc. with a valid “Return Goods Authorization Number” (RGA) and sent with a copy of the **original invoice** to ensure proper credit.
- Equipment for refund must be returned in unused, resalable condition in original undamaged packaging, with RGA number clearly written on the outside of the shipping box.
- Obsolete, used or abused/damaged equipment and parts as well as Special Order Equipment are non-returnable and non-refundable.
- RPS cups are non-returnable and non-refundable.
- Special Edition guns are non-returnable.
- Breathing equipment that has been opened, is non-returnable due to hygienic reasons.
- SATA Canada Inc. reserves the right to accept or deny any return after inspection.
- Upon receipt and inspection, a 15% restocking fee will apply. The return volume is restricted to a maximum of 2% of the last year's turnover.
- SATA Canada Inc. is not responsible for lost or damaged returns.
- Unless an error in shipping, all returns are at the expense of the authorized SATA Distributor, i.e. with shipping charges prepaid by the distributor.

## Technical Information

As most end-users use quick couplings, SATA spray guns are generally supplied with air inlet G 1/4" male thread without hose screws.

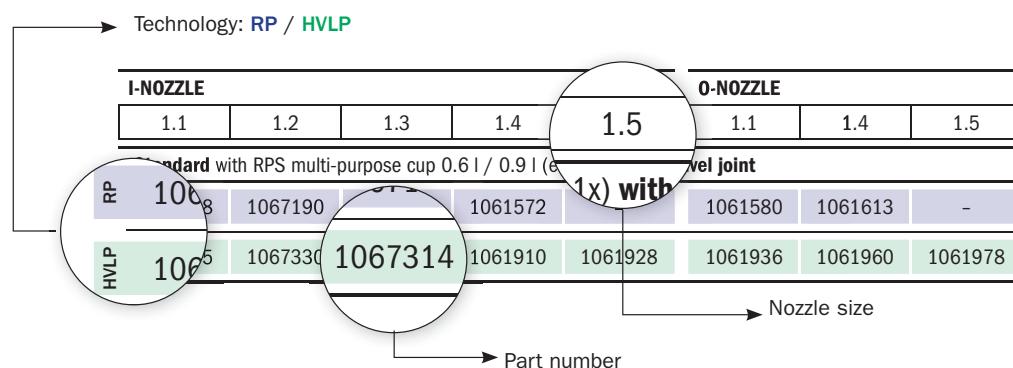
## Terms of Delivery

All indicated prices are ex works. They exclude packaging, freight, shipment and insurance cost. The general terms and conditions of delivery and payment apply exclusively. We object to any other purchasing conditions.

## Small Order Policy

Minimum order value: \$250.00 (excl. taxes). All orders under the minimum net order value will incur a \$10.00 handling charge and will be invoiced at gross list prices without discount.

## Structure of Catalogue



# Spray Guns

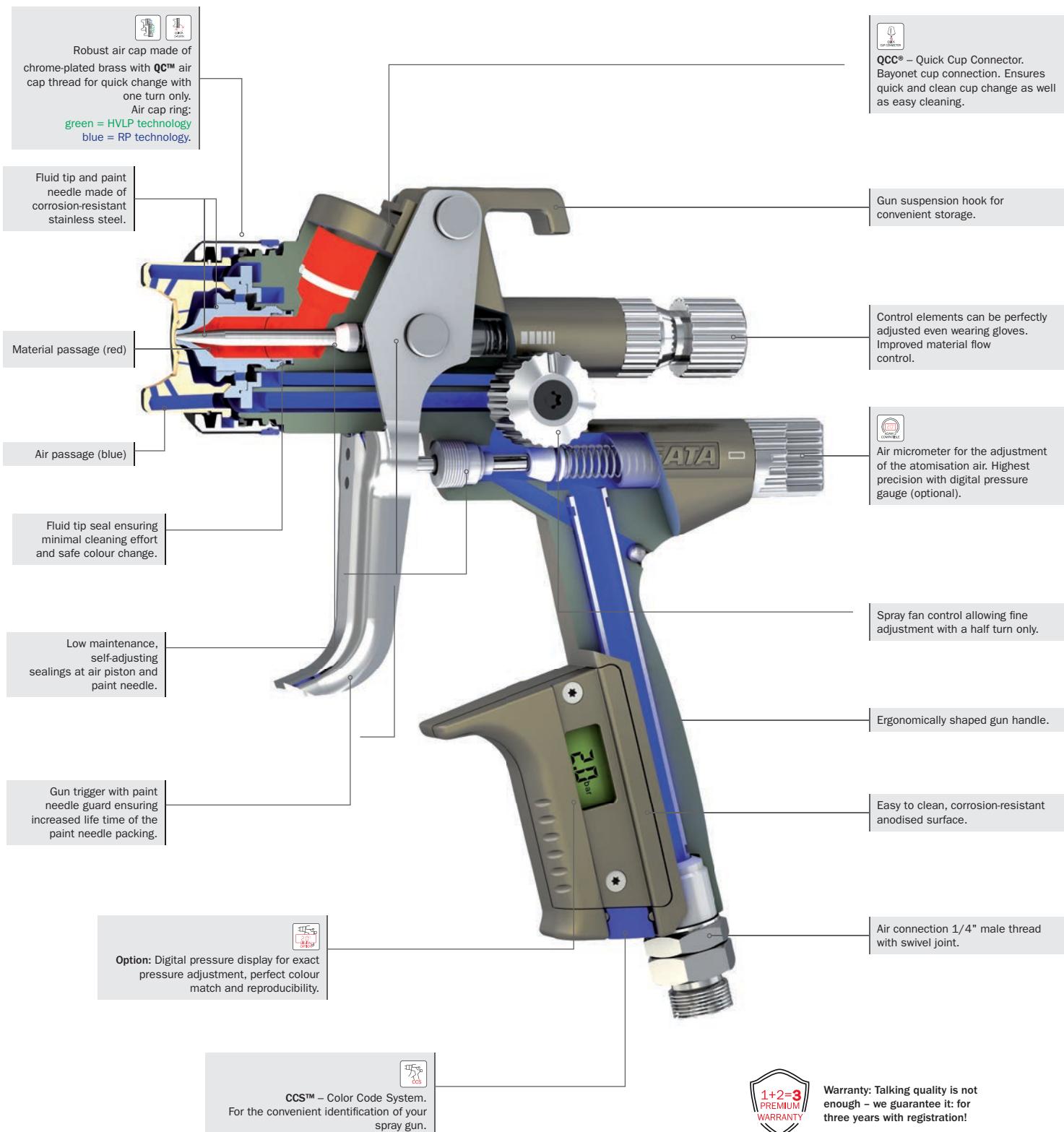
SPRAY GUNS

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Spray gun types	Fields of application	Operating mode
	<p><b>SATAjet® X 5500 PHASER</b> RP® /HVLP 10 – 11</p> <p>Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.</p>	<ul style="list-style-type: none"> <li>• Optionally available in HVLP low pressure or optimised high pressure RP technology with each two different nozzle systems</li> <li>• I-nozzles for a controlled application</li> <li>• O-nozzles for a fast application</li> <li>• Fan control</li> <li>• Material flow control</li> <li>• Air micrometer</li> <li>• RPS Multi-Purpose Cups</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<p><b>SATAjet X 5500</b> RP® /HVLP 12 – 13</p> <p>Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.</p>	<ul style="list-style-type: none"> <li>• Optionally available in HVLP low pressure or optimised high pressure RP technology with each two different nozzle systems</li> <li>• I-nozzles for a controlled application</li> <li>• O-nozzles for a fast application</li> <li>• Fan control</li> <li>• Material flow control</li> <li>• Air micrometer</li> <li>• RPS Multi-Purpose Cups</li> <li>• Optional feature: integrated digital pressure gauge</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<p><b>SATAjet 5000 B</b> RP® /HVLP 14 – 15</p> <p>Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.</p>	<ul style="list-style-type: none"> <li>• Optionally available in HVLP low pressure or optimised high pressure RP technology</li> <li>• Fan control</li> <li>• Material flow control</li> <li>• Air micrometer</li> <li>• RPS Multi-Purpose Cups</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<p><b>SATAjet 1500 B SoLV</b> RP® /HVLP 16 – 17</p> <p>Application of base and clear coats as well as 2K uni paints in the car refinish sector. The compact nozzle range and the optimized atomisation allows quick and perfect finishes.</p>	<ul style="list-style-type: none"> <li>• Optionally available in HVLP low pressure or optimised high pressure RP technology</li> <li>• Anodised spray gun body in blue with black control elements</li> <li>• Extended application window: 7 - 35 psi (Legislation-compliance for HVLP max. 29 psi, for RP max. 29 psi)</li> </ul>
	<p><b>SATAjet 1000 B</b> RP® /HVLP 26 – 29</p> <p><b>SATAjet 1000 B LIGNUM 2</b> RP® /HVLP 30 – 31</p>	<ul style="list-style-type: none"> <li>• Optionally available in HVLP low pressure or optimised high pressure RP technology</li> <li>• Fan control</li> <li>• Material flow control</li> <li>• Air micrometer</li> <li>• RPS multi-purpose cup</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<p><b>SATAjet 1000 H</b> RP® /HVLP 36 – 37</p>	

Spray gun types	Fields of application	Operating mode
	<b>SATAjet 3000 K</b> RP® /HVLP 20 – 21	Ideally suited for coating large areas, e.g. on commercial vehicles, or other high-quality objects <ul style="list-style-type: none"> <li>• To be used in combination with paint pressure tanks or low pressure pumps, e.g. SATA vario top spray</li> <li>• Optionally available in HVLP low pressure or optimised high pressure RP technology</li> <li>• Axial fan control</li> <li>• Material flow control</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<b>SATAjet K 1800 spray mix</b> 18 – 19	Ideally suited for coating large areas in airless or airmix application. The new SATA spray mix spray gun is perfectly suited for both classic craftsmanship as well as for industrial applications, e.g. for the coating of large surfaces and a wide range of components. <ul style="list-style-type: none"> <li>• To be used in combination with high pressure pumps up to 250 bar</li> <li>• Round/flat spray control</li> <li>• Optional swivel joint on material connection</li> <li>• Trigger with integrated trigger lock</li> </ul>
	<b>SATAjet 4800 K spray mix</b> 22 – 23	Ideally suited for coating large areas in airless or airmix application <ul style="list-style-type: none"> <li>• To be used in combination with high pressure pumps up to 250 bar</li> <li>• Air micrometer</li> <li>• Swivel joint on material connection</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<b>SATAjet 3000 K spray mix</b> 24 – 25	Ideally suited for coating large areas in airless or airmix application <ul style="list-style-type: none"> <li>• To be used in combination with high pressure pumps up to 250 bar</li> <li>• Fan control</li> <li>• Air micrometer</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<b>SATAjet 1000 K</b> RP® /HVLP 33 – 35	Ideally suited for coating large areas, e.g. on commercial vehicles, or other high-quality objects <ul style="list-style-type: none"> <li>• To be used in combination with paint pressure tanks or low pressure pumps, e.g. SATA vario top spray</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<b>SATAjet 100 B F</b> RP® /HVLP 38 – 39	Application of primer and filler materials in refinish, craft and industry <ul style="list-style-type: none"> <li>• Optionally available in HVLP low pressure or optimised high pressure RP technology</li> <li>• Fan control</li> <li>• Material flow control</li> <li>• Air micrometer</li> <li>• Gravity flow cup with QCC bayonet lock</li> <li>• Retrofit: digital pressure gauge, SATA adam 2</li> </ul>

Spray gun types	Fields of application	Operating mode
	<b>SATAjet 100 B P</b> 38 – 39	Application of sprayable putty <ul style="list-style-type: none"> <li>High pressure spray gun with shortened air cap horns without air micrometer</li> <li>Functional components like SATAjet 100 B, however without air micrometer</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<b>SATMinijet 4400 B</b> RP® / HVLP 40 – 43	Spray gun for small paint jobs and areas of difficult access design in craft and industry. Also perfectly suitable for the application of release agents. Special SR nozzle sets for spot repairs in the automotive sector <ul style="list-style-type: none"> <li>Optionally available in HVLP low pressure or optimised high pressure RP technology</li> <li>Fan control</li> <li>Material flow control</li> <li>Air micrometer</li> <li>Gravity flow cup with QCC bayonet lock or RPS multi-purpose cup</li> <li>Special HVLP SR and RP SR nozzle sets</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<b>SATMinijet 1000 K</b> RP® / HVLP 44 – 45	Spray gun for the manual serial coating of small and complex parts as well as for decorative and design applications, for instance in the toy or cosmetic industry. It is also perfectly suitable for the application of release agents and lubricants on diecasting or forging moulds <ul style="list-style-type: none"> <li>Optionally available in HVLP low pressure or optimised high pressure RP technology</li> <li>To be used in combination with paint pressure tanks, e.g. SATA mini set 2</li> <li>As suction cup version in combination with RPS multi-purpose cups</li> <li>Retrofit: digital pressure gauge, SATA adam 2</li> </ul>
	<b>SATAjet 20 B</b> 50 – 51	Spray gun for custom design in craft and industry, calligraphy, patination <ul style="list-style-type: none"> <li>Exclusively available with round spray nozzles</li> <li>Reusable cup</li> </ul>
	<b>SATAGraph 4</b> 52 – 53	Spray guns for custom design in craft and industry <ul style="list-style-type: none"> <li>Airbrush gun with gravity or suction cup, resp.</li> <li>Exclusively available with round spray nozzles</li> <li>Some featuring double-action function</li> </ul>
	<b>SATA spray master</b> RP® 48 – 49	Application of small amounts of high-viscosity materials <ul style="list-style-type: none"> <li>Optimised high pressure RP</li> <li>Pressurised gravity flow cup with pressure regulation valve</li> </ul>

► For information on our **automatic spray guns**, please contact SATA Canada: [contact@sata.ca](mailto:contact@sata.ca)

## The revolutionary nozzle system

State-of-the-art paint systems and the latest application recommendations open up new possibilities, but also pose new challenges for professional painters. The SATAjet X 5500 featuring the new X-nozzle system now defines a wholly new application standard for the future.

The concept of this nozzle system is easy and straightforward to understand: Both proven application technologies – HVLP and RP – remain available, but now each of them with the additional choice between "I" and "O"-nozzle sets. In line with the increasing nozzle sizes within each of the respective technology (HVLP / RP), the material flow rate increases too with constant increments – which means that the spray fan size and width remain unchanged across the entire nozzle spectrum. In essence, end-users can now rely on a transparent and consistent system which offers them clear and well-structured application options.

**The "I"-nozzles** produce a parallel spray fan pattern with a minimal dry zone and a drier centre which is ideal for painters preferring a **reduced application speed** and maximum application control during the painting process. The **film build per coat** in comparison to an "O"-nozzle of the same size is **slightly reduced**.

- Parallel spray fan with minimal dry zone
- Improved control during application
- Reduced film build per coat compared to the nozzle set currently in use or the "O"-nozzle

**"O"-nozzles** do have an oval-shaped spray fan pattern with a larger dry zone and a wet core to accommodate **increased application speed** at the expense of slightly less application control during the painting process. The **film build per coat** in comparison to an "I"-nozzle is **slightly higher**.

- Oval-shaped spray fan with larger dry zone
- Wet core for increased application speed
- Film build per coat slightly higher compared to the "I"-nozzle



## PRODUCT BENEFITS

- Revolutionary: The X-nozzles are taking atomisation to a whole new level
- Noticeably quieter: Whispering nozzle™ due to optimised air flow geometry, reduced noise level in the relevant sound frequency ranges
- Individual: Matches any application requirement, such as specific characteristics of the paint system, climatic conditions and application method (application speed/application control)
- Precise: Optimised material distribution for enhanced spraying uniformity and atomisation with both spray fan shapes
- Low maintenance: No air distribution insert required, thus also ensuring a much easier and faster cleaning process
- Consistent: Constant fan size across the entire nozzle spectrum (within each respective atomisation technology) with linear increases of the material flow rate
- Efficient: The optimised atomisation concept enables to realise considerable material savings using the same application method as before

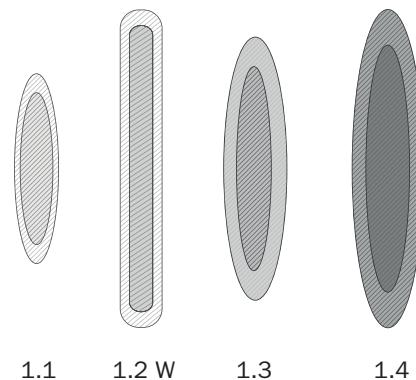
## Select your favorite nozzle



[www.sata.com/en-amn/service/product-service/nozzle-finder](http://www.sata.com/en-amn/service/product-service/nozzle-finder)

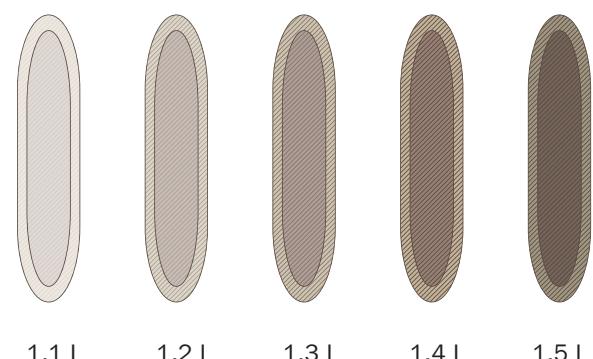
## SPRAY FAN SHAPES

### Examples of current fan shapes

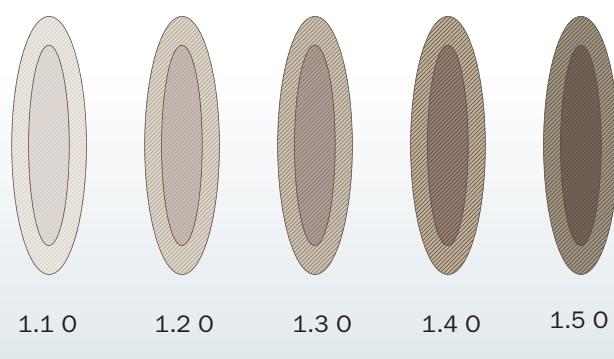


### With SATAjet X 5500

Fan shape **I-nozzle HVLP/RP**



Fan shape **O-nozzle HVLP/RP**



# SATAjet® X 5500 PHASER

RP® / HVLP



**Technical data:**

	<b>RP</b>	<b>HVLP</b>
Inlet pressure	Operating range	Operating range
(Field of application):	(Field of application):	
7 psi – 35 psi	7 psi – 35 psi	
Compliant: max.	Compliant: max.	
29 psi	29 psi	
Air consumption at 29 psi	10.2 cfm	15.2 cfm
Spray distance	Operating range	Operating range
(Field of application):	(Field of application):	
10 cm – 21 cm	10 cm – 21 cm	
Recommended:	Recommended:	
17 cm – 21 cm	10 cm – 15 cm	



**I-nozzle**

	1.2	1.3	1.4
	1096066	1096074	-

**O-nozzle**

	1.2	1.3	1.4
	1096090	1096082	-

**Standard** with RPS multi-purpose cup 0.6 l / 0.9 l (each 1x)

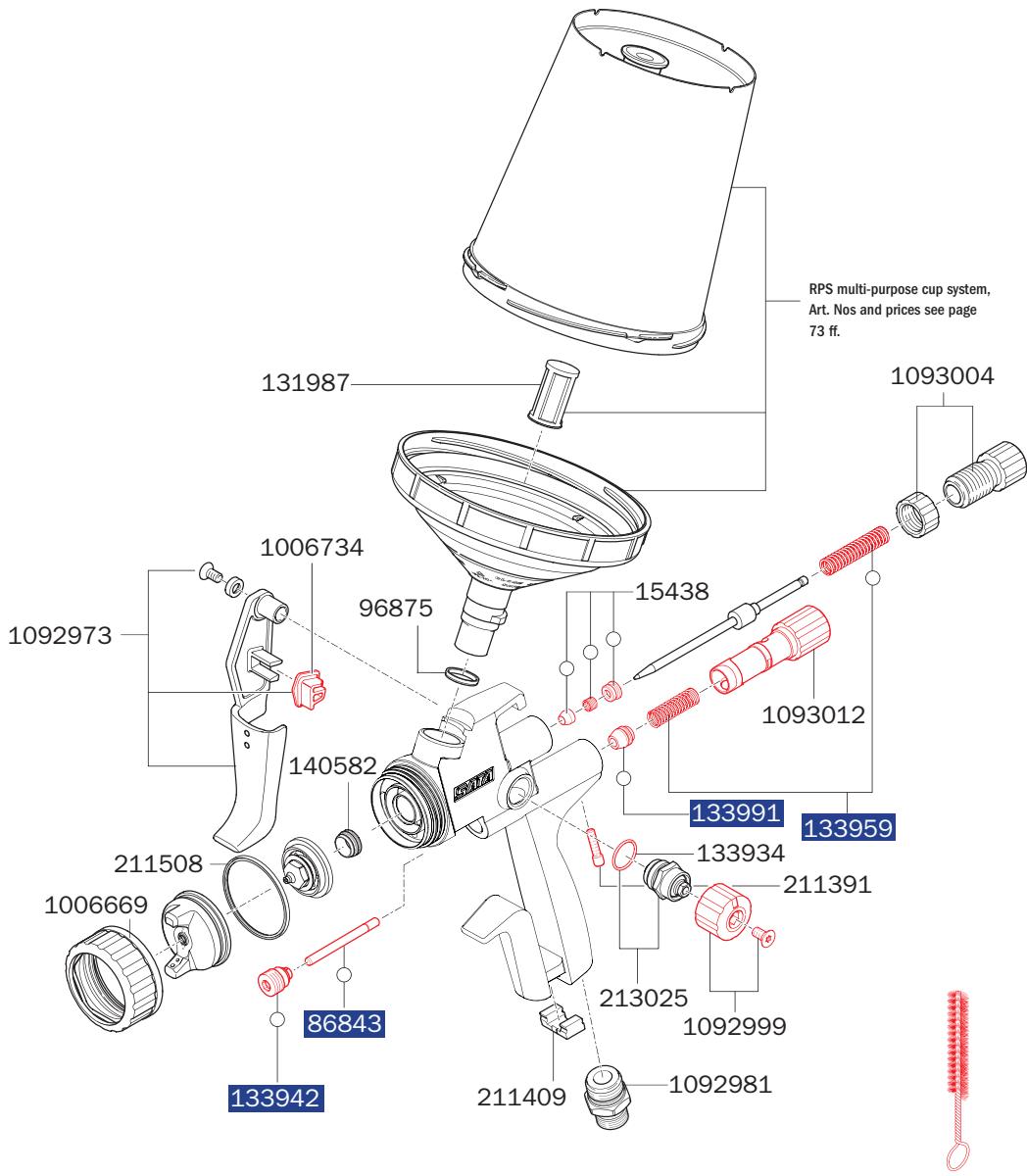
RP	1096066	1096074	-	1096090	1096082	-	
HVLP	1096157	1096149	1096131	1096107	1096115	1096123	

**Nozzle set**

RP	1096181	1096199	-	1096214	1096206	-	
HVLP	1096272	1096264	1096256	1096222	1096230	1096248	

**Spare Parts****SATAjet® X 5500 PHASER**

15438	Paint needle packing
86843	Air piston rod
96875	PVC insert for paint spray guns with QCC cup connection
131987	Spare plug-in sieve 200 µm, pastel green (packing unit 100 pieces)
133934	Sealing (packing unit 3 pieces) for spindle
133942	Seal retainer, cpl.
133959	Pressure spring (3 pieces) for paint needle and air piston
133991	Air piston head (packing unit 3 pieces)
140582	Sealing element (packing unit 5 pieces) for fluid tip
211391	Locking screw (packing unit 3 pieces) for air micrometer
211409	CCS-Clips, green, blue, red, black (packing unit 4 pieces)
211508	Sealing ring (packing unit 5 pieces)
213025	Spindle, cpl., for round / flat spray control
1006669	Kit consisting of coloured marking rings (blue, green, black, packing unit each 1 piece)
1006734	Trigger fixing clip
1057323	Tool kit
1092973	Trigger kit
1092981	Air connection piece 1/4" male thread
1092999	Control knob with screw (pack of 2 pieces)
1093004	Material flow control with counter nut
1093012	Air micrometer

**SATA adam 2**

211557	SATA adam 2 psi
1031715	SATA adam 2 black psi
211565	SATA adam 2 dock
211573	SATA adam 2 dock (packing unit 2 pieces)

**Tool kit**

1057323	Universal spanner
	Combi tool
	Cleaning brush
	CCS clips
	Paint strainer
1097379	Universal spanner kit (pack of 3 pieces)

**Repair kit**

1093020	Repair kit
82552	Air piston service unit
136960	Sealing kit

# SATAjet® X 5500

RP® / HVLP



**Technical data:**

	<b>RP</b>	<b>HVLP</b>
Inlet pressure	Operating range (Field of application): 7 psi - 35 psi Compliant: max. 29 psi	Operating range (Field of application): 7 psi - 35 psi Compliant: max. 29 psi
Air consumption at 29 psi	10.2 cfm	15.2 cfm
Spray distance	Operating range (Field of application): 10 cm - 21 cm Recommended: 17 cm - 21 cm	Operating range (Field of application): 10 cm - 21 cm Recommended: 10 cm - 15 cm



**I-nozzle**

	1.1	1.2	1.3	1.4	1.5	1.6	1.8
--	-----	-----	-----	-----	-----	-----	-----

**Standard** with RPS multi-purpose cup 0.6 l / 0.9 l (each 1x) **with swivel joint**

<b>RP</b>	1061548	1061556	1061564	1061572	1106534	1106542	1126889
<b>HVLP</b>	1061895	1061902	1061887	1061910	1061928	-	-

**DIGITAL** with RPS multi-purpose cup 0.6 l / 0.9 l (each 1x) **with swivel joint**

<b>RP</b>	1061639	1061655	1061704	1061738	-	-	-
<b>HVLP</b>	1062009	1061986	1062017	1062041	1062059	-	-

**Nozzle set**

<b>RP</b>	1063536	1063544	1063552	1063560	1106493	1106526	1125120
<b>HVLP</b>	1063619	1063627	1063635	1063651	1063669	-	-

**O-nozzle**

	1.1	1.2	1.3	1.4	1.5	1.6	1.8
--	-----	-----	-----	-----	-----	-----	-----

**Standard** with RPS multi-purpose cup 0.6 l / 0.9 l (each 1x) **with swivel joint**

<b>RP</b>	1061580	1061598	1061605	1061613	1106550	1106568	1126897
<b>HVLP</b>	1061936	1061944	1061952	1061960	1061978	-	-

**DIGITAL** with RPS multi-purpose cup 0.6 l / 0.9 l (each 1x) **with swivel joint**

<b>RP</b>	1061770	1061796	1061811	1061837	-	-	-
<b>HVLP</b>	1062083	1062091	1062132	1062140	1062174	-	-

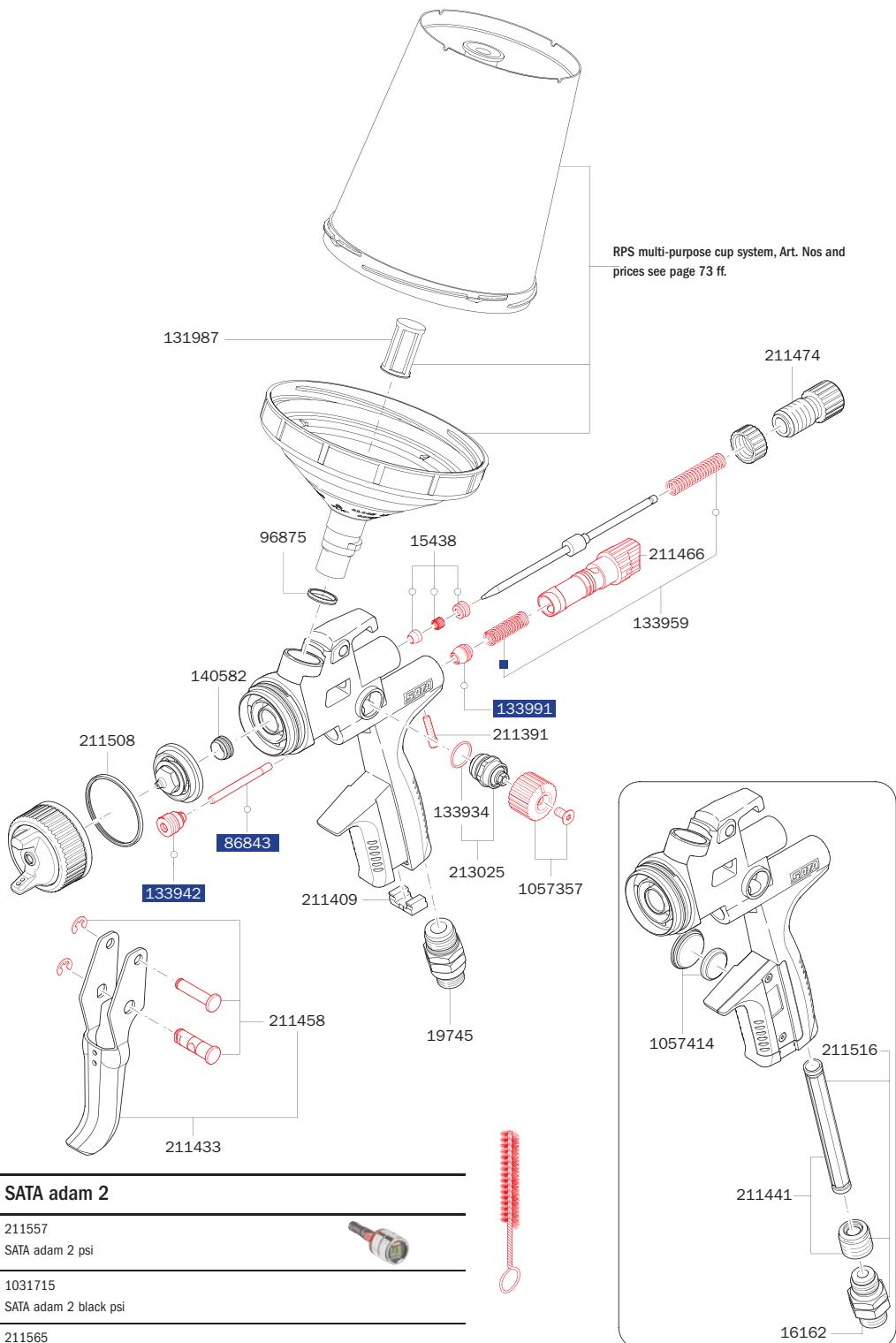
**Nozzle set**

<b>RP</b>	1063578	1063586	1063594	1063601	1106500	1106518	1125138
<b>HVLP</b>	1063677	1063685	1063643	1063693	1063700	-	-

**Spare Parts****SATAjet® X 5500**

15438	
Paint needle packing	
16162	
Swivel joint	
19745	
Swivel joint	
86843	
Air piston rod	
96875	
PVC insert for paint spray guns with QCC cup connection	
131979	
Spare flat sieve 125µm, pastel blue (packing unit 100 pieces)	
131987	
Spare plug-in sieve 200 µm, pastel green (packing unit 100 pieces)	
133934	
Sealing (packing unit 3 pieces) for spindle	
133942	
Seal retainer, cpl.	
133959	
Pressure spring (3 pieces) for paint needle and air piston	
133991	
Air piston head (packing unit 3 pieces)	
140582	
Sealing element (packing unit 5 pieces) for fluid tip	
211391	
Locking screw (packing unit 3 pieces) for air micrometer	
211409	
CCS-Clips, green, blue, red, black (packing unit 4 pieces)	
211433	
Trigger kit	
211441	
Seal retainer with sleeve	
211458	
Trigger sleeve kit	
211466	
Air micrometer	
211474	
Material flow control with counter nut	
211508	
Sealing ring (packing unit 5 pieces)	
211516	
Swivel joint with seal retainer and sleeve	
213025	
Spindle, cpl., for round / flat spray control	
1057323	
Tool kit	
1057357	
Control knob with screw (packing unit 2 pieces)	
1057414	
Battery kit	

Errors, technical modifications and printing errors reserved.

**SATA adam 2**

211557	SATA adam 2 psi
1031715	SATA adam 2 black psi
211565	SATA adam 2 dock
211573	SATA adam 2 dock (packing unit 2 pieces)

**Tool kit**

1057323	
• Universal spanner	
• Combi tool	
• Cleaning brush	
• CCS clips	
• Paint strainer	
1097379	
Universal spanner kit (pack of 3 pieces)	

**Repair kit**

1047522	Repair kit
82552	Air piston service unit
136960	Sealing kit

# SATAjet® 5000 B

RP® / HVLP



**Technical data:**

	<b>RP</b>	<b>HVLP</b>
Inlet pressure	Operating range (Field of application): 7 psi - 35 psi Compliant: max. 29 psi	Operating range (Field of application): 7 psi - 35 psi Compliant: max. 29 psi
Air consumption at 29 psi bar	10.2 cfm	15.2 cfm
Spray distance	Operating range (Field of application): 10 cm - 21 cm Recommended: 17 cm - 21 cm	Operating range (Field of application): 10 cm - 21 cm Recommended: 10 cm - 15 cm

1.0	1.1	1.2	1.2 W	WSB	1.3	1.4
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**Standard with RPS multi-purpose cup 0.3 l / 0.6 l / 0.9 l (each 1x) with swivel joint**

RP	-	215640	209858	209866	-	209874	209882
HVLP	210732	-	210740	-	210575	210765	210799
<b>Nozzle set</b>							
RP	210245	210252	210260	210278	-	210286	210294
HVLP	210955	-	210963	-	210971	210989	211011

1.5	1.6	1.7	1.8	1.9	2.0	2.2	2.5
-----	-----	-----	-----	-----	-----	-----	-----

**Standard with RPS multi-purpose cup 0.3 l / 0.6 l / 0.9 l (each 1x) with swivel joint**

RP	-	209890	-	209908	-	209916	-
HVLP	210823	-	210831	-	210849	-	210856
<b>Nozzle set</b>							
RP	-	210302	-	210310	-	210328	-
HVLP	211045	-	211052	-	211060	-	211078

**Spare Parts****SATAjet® 5000 B**

131987  
Spare plug-in sieve 200 µm, pastel green (packing unit 100 pieces)

15438  
Paint needle packing

19745  
Swivel joint

86843  
Air piston rod

96875  
PVC insert for paint spray guns with QCC cup connection

133934  
Sealing (packing unit 3 pieces) for spindle

133942  
Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133991  
Air piston head (packing unit 3 pieces)

134098  
Air connection piece 1/4" (male thread)

140582  
Sealing element (packing unit 5 pieces) for fluid tip

211391 Locking screw (packing unit 3 pieces) for air micrometer

211409  
CCS-Clips, green, blue, red, black (packing unit 4 pieces)

211425  
Air distribution ring (packing unit 3 pieces)

211433  
Trigger kit

211441  
Seal retainer with sleeve

211458  
Trigger sleeve kit

211466  
Air micrometer

211474  
Material flow control with counter nut

211482  
Control knob with screw (each 2 pieces)

211490  
Air connection with sleeve

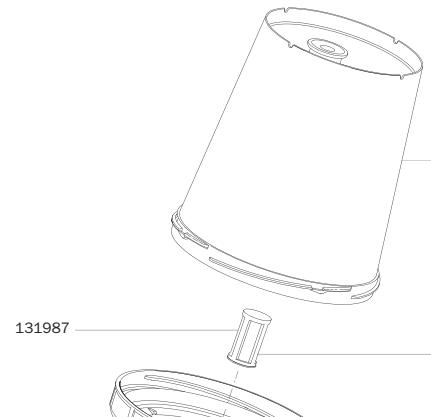
211508  
Sealing ring (packing unit 5 pieces)

211516  
Swivel joint with seal retainer and sleeve

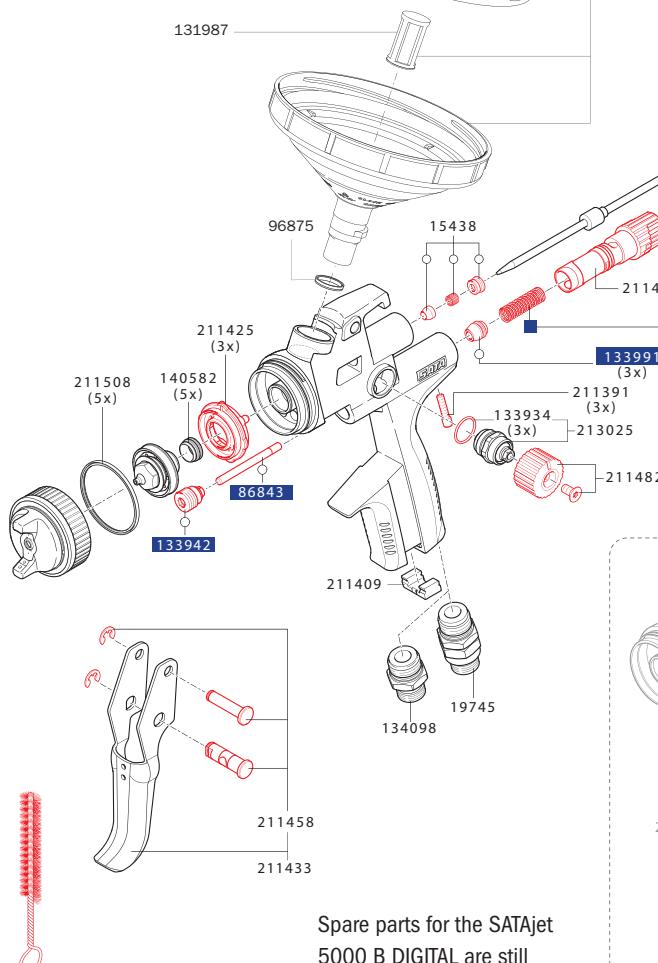
213025  
Spindle, cpl., for round / flat spray control

213769  
Battery kit

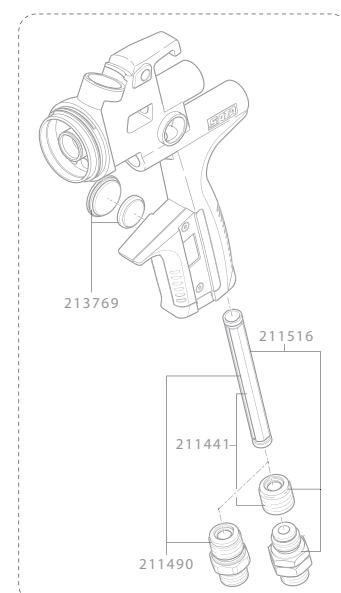
Errors, technical modifications and printing errors reserved.



RPS multi-purpose cup system, Art. Nos and prices see page 73 ff.



Spare parts for the SATAjet 5000 B DIGITAL are still available.

**SATA adam 2**

211557  
SATA adam 2 psi



1031715  
SATA adam 2 black psi

211565  
SATA adam 2 dock

211573  
SATA adam 2 dock (packing unit 2 pieces)

**Repair kit**

211532  
Repair kit



82552  
Air piston service unit

136960  
Sealing kit

1050674  
SATAjet 5000 B Maintenance Set

**Tool kit**

211524  

- Universal spanner
- Combi tool
- Cleaning brush
- CCS clips
- Paint strainer
- Extraction tool

1097379  
Universal spanner kit (pack of 3 pieces)

# SATAjet® 1500 B SoLV

RP® / HVLP



**Technical data:**

	<b>RP</b>	<b>HVLP</b>
Inlet pressure	7 psi - 35 psi	7 psi - 35 psi
Air consumption at 26 psi bar	10.2 cfm	12.4 cfm
Spray distance	17 cm - 21 cm	10 cm - 15 cm



1.3	1.4
<b>Standard</b> with RPS multi-purpose cup 0.3 l / 0.6 l / 0.9 l (each 1x)	
RP 1010892	1010917
HVLP 1010925	1010933
<b>Nozzle set</b>	
RP 1010941	1010959
HVLP 1010967	1010975

**Spare parts****SATAjet® 1500 B SoLV**

3988  
Paint strainer, 300 µm (packing unit 10 pieces)

6395  
CCS Clips, green, blue, red, black packing unit 4 pieces

15438  
Paint needle packing

76018  
Paint strainer, 300 µm (packing unit 100 pieces)

76026  
Paint strainer, 300 µm (packing unit 500 pieces)

89771  
Spindle, cpl., f. round / flat spray control

91959  
Air piston rod

96875  
Inner gun seal

1011353  
Trigger kit

1011361  
Trigger sleeve kit

172429  
Air cap seal, 5 pk

133934  
Sealing (packing unit 3 pieces) for spindle

133942  
Seal retainer, cpl.

133959  
Pressure spring (3 pieces) for paint needle and air piston

1011379  
Locking screw (packing unit 3 pieces) for air micrometer

133983  
Air connection piece 1/4" male thread

133991  
Air piston head (packing unit 3 pieces)

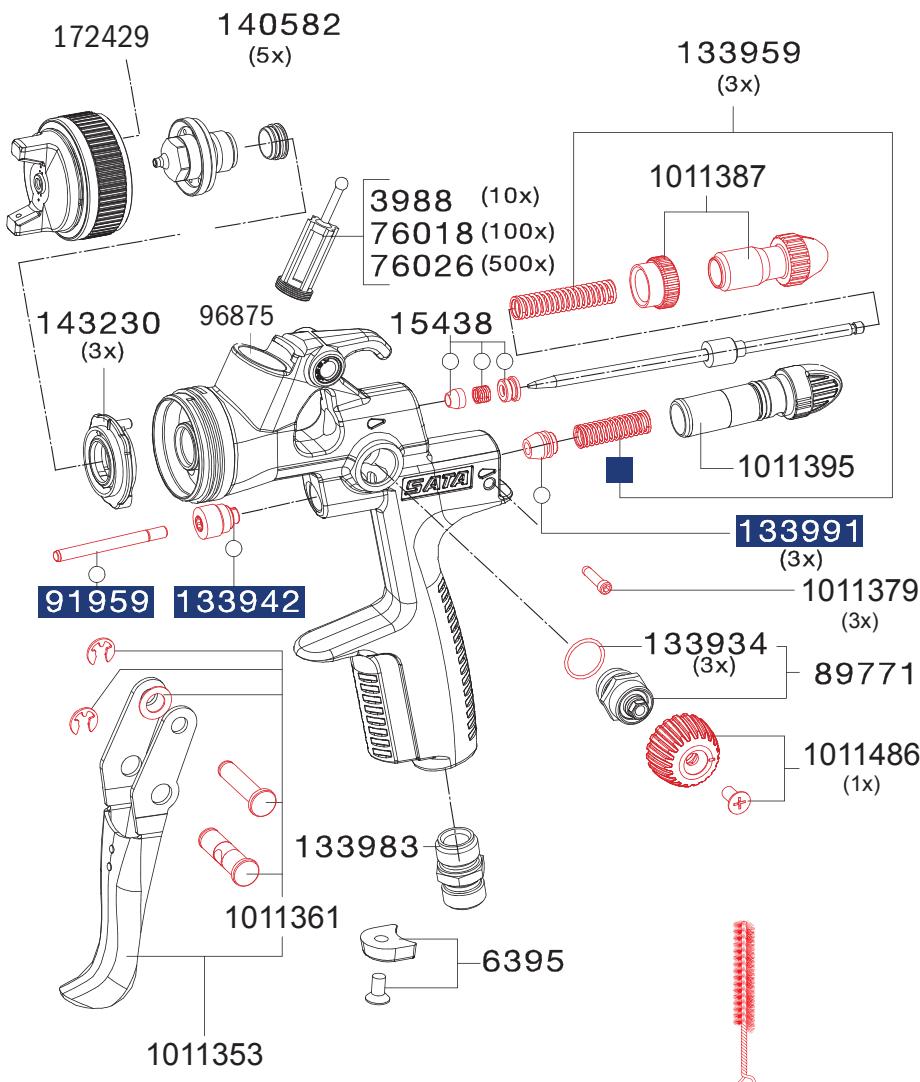
1011387  
Material flow control with counter nut

1011395  
Air micrometer

1011486  
Control knob with screw (packing unit 2 pieces)

140582  
Sealing element (packing unit 5 pieces) for fluid tip

143230  
Air distribution ring (packing unit 3 pieces)

**SATA adam 2**

160853  
SATA adam 2 psi

**Tool kit**

9050

- Extraction tool
- Paint strainer
- Cleaning brush
- Allen wrench 2 mm width
- Allen wrench 4 mm width
- Universal spanner

**Repair kit**

1011527  
Repair kit

92759  
Air piston service unit

136960  
Sealing kit

# SATAjet® K 1800 spray mix

## spray mix



### Technical Data

SATAjet K 1800 spray mix	
Recommended air inlet pressure	variable
Recommended spraying distance	18 - 25 cm
Air consumption	4.2 cfm
Max. material inlet pressure	3626 psi



### Spray mix gun

1091454

SATAjet K 1800 spray mix with material tube and material filter, long for inline filter, filter 100 msh, without fluid tip

1090076

SATAjet K 1800 spray mix with material tube and material filter, short for gap filter, filter 100 msh, without fluid tip

1068023

SATAjet K 1800 spray mix without material tube and material filter, without fluid tip

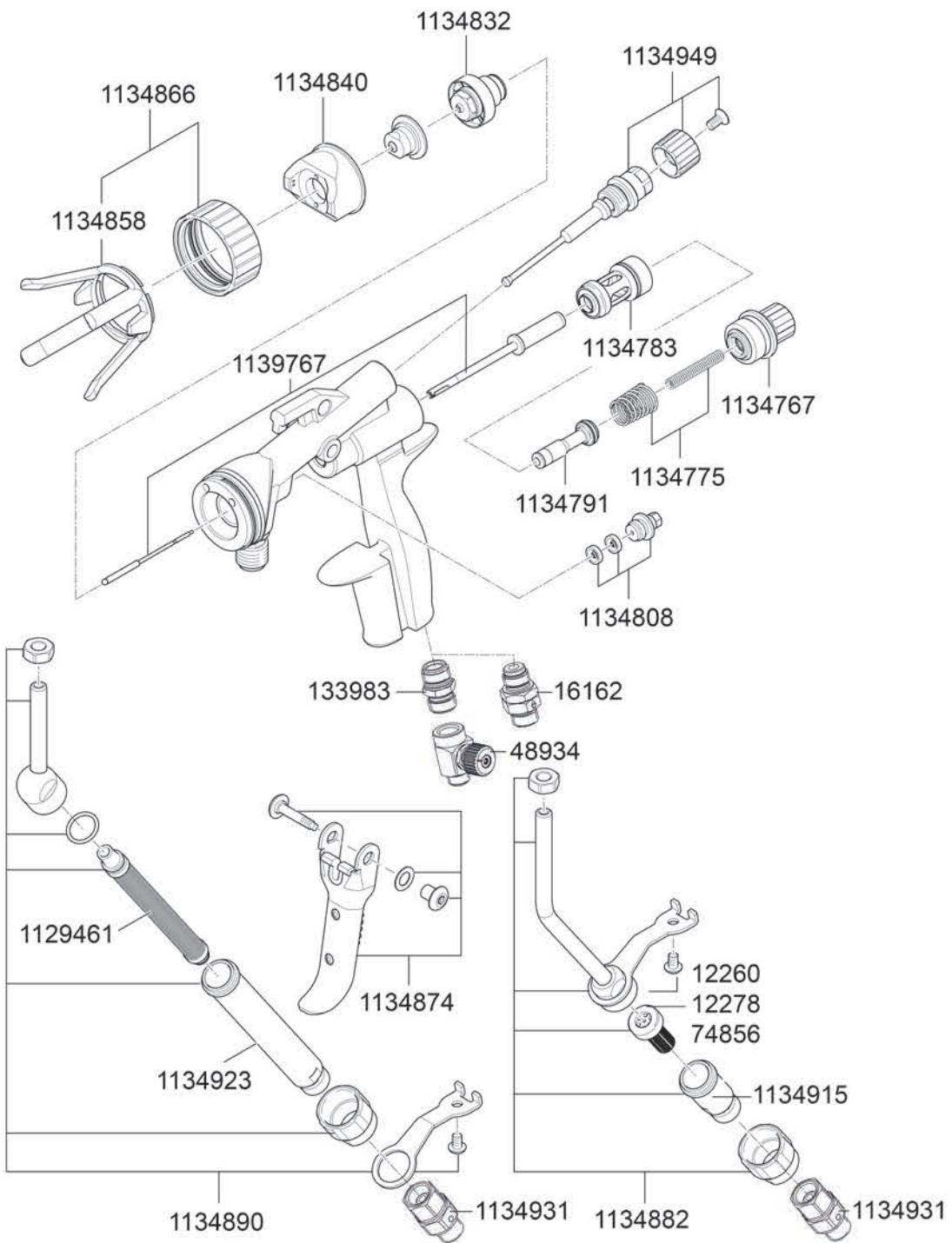
Nozzle No.	Art. No.	Ø mm	Ø inch	Angle	Width	l/min at 70 bar	Strainer	Strainer
<b>Fluid tip</b>								
1840	23044	0.18 mm	0.007 in	40°	18 cm	0.16 l/min		
2325	7328	0.23 mm	0.009 in	25°	14 cm	0.23 l/min	200 msh	85 µm
2350	7435	0.23 mm	0.009 in	50°	22 cm	0.23 l/min	200 msh	85 µm
2360	74922	0.23 mm	0.009 in	60°	24 cm	0.23 l/min	200 msh	85 µm
2825	16998	0.28 mm	0.011 in	25°	14 cm	0.30 l/min	200 msh	85 µm
2850	50906	0.28 mm	0.011 in	50°	22 cm	0.30 l/min	200 msh	85 µm
2865	13771	0.28 mm	0.011 in	65°	26 cm	0.30 l/min	200 msh	85 µm
3325	20206	0.33 mm	0.013 in	25°	14 cm	0.45 l/min	100 msh	150 µm
3350	50898	0.33 mm	0.013 in	50°	23 cm	0.45 l/min	100 msh	150 µm
3365	13789	0.33 mm	0.013 in	65°	28 cm	0.45 l/min	100 msh	150 µm
3375	74930	0.33 mm	0.013 in	75°	32 cm	0.45 l/min	100 msh	150 µm
3390	73742	0.33 mm	0.013 in	90°	40 cm	0.45 l/min	100 msh	150 µm
3825	13797	0.38 mm	0.015 in	25°	15 cm	0.61 l/min	100 msh	150 µm
3850	7344	0.38 mm	0.015 in	50°	25 cm	0.61 l/min	100 msh	150 µm
3882	74948	0.38 mm	0.015 in	82°	34 cm	0.61 l/min	100 msh	150 µm
4650	19307	0.46 mm	0.018 in	50°	25 cm	0.95 l/min	60 msh	250 µm
4682	74955	0.46 mm	0.018 in	82°	35 cm	0.95 l/min	60 msh	250 µm
5370	150276	0.53 mm	0.021 in	70°	33 cm	1.28 l/min	60 msh	250 µm
6050	17004	0.60 mm	0.024 in	50°	31 cm	1.59 l/min	60 msh	250 µm

## Spare parts

### SATAjet K 1800

#### spray mix

1129461
Plug-in filter, yellow, 100 mesh, pack of 10 pieces
1134767
Locking screw cpl. with sealing washer
1134775
Spare spring set (1 each air piston and paint needle spring)
1134783
Air piston sleeve cpl.
1134791
Air piston cpl.
1134808
Packing screw incl. 2 pcs. paint needle packing
1134832
Pre-nozzle cpl.
1134840
Air cap cpl.
1134858
Protection against accidental contact
1134866
Air cap ring cpl.
1134874
Trigger cpl.
1134882
Material connection, short, for wedge wire screen, without material filter housing
1134890
Material connection, long, for inline filter, without material filter housing
1134905
Material filter housing, short, for wedge wire screen
1134923
Material filter housing, long, for inline filter
1134931
Material swivel joint
1134949
Round/flat spray fan control cpl.
1139767
Paint needle cpl. (paint needle and paint needle rod)
12260
Sieve 60 msh (packing unit 4 pieces)
12278
Sieve, 100 msh (packing unit 4 pieces)
133983
Air connection piece 1/4" male thread
16162
Swivel joint
74856
Strainer kit: Sieve 200 msh (4 pcs.) strainer holder ( 2 pcs.), screw (1 pcs.)

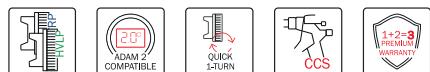


#### Repair kit

1112854  
Nozzle cleaning kit

# SATAjet® 3000 K

RP® / HVLP



**Technical data:**

	RP	HVLP
Inlet pressure	35 psi - 44 psi	35 psi
Air consumption at 35 psi bar	15.2 cfm	19.8 cfm
Spray distance:	17 cm - 21 cm	10 cm - 15 cm
Material connection:	3/8"	male thread



SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6	1.7	2.0
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**Standard gun** Standard (STD) Nozzle

RP	92932	-	93336	-	93344	-	93351	-	93369	93377
HVLP	93385	92924	-	93393	-	193656	-	96164	-	96172

**Standard gun** Specially Treated (ST) Nozzle

RP	163022	-	141994	-	142265	-	166421	-	93369ST	-
HVLP	93385ST	92924ST	-	93393ST	-	CALL	-	137851	-	96172ST

**Nozzle Set** - Standard (STD)

RP	92494	-	92502	-	92510	-	92528	-	95422	95356
HVLP	92783	92791	-	92809	-	191379	-	92817	-	92825

**Nozzle Set** - Specially Treated (ST)

RP	141317	-	137901	-	137919	-	137927	-	137935	137943
HVLP	147058	137950	-	137968	-	CALL	-	137976	-	137984

**Test Air Cap**

HVLP	95059	95059	-	95067	-	95067	-	95067	-	95067
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**Required accessories for SATA pressure fed spray guns**

92031

SATA paint tube G 3/8" (female thread) - 3/8" (male thread) for SATA pressure fed spray guns



38265

SATA paint strainer 60 msh, G 3/8" (female thread) and 3/8" (male thread) for SATA pressure fed spray gun except for SATAMinijet

■ Upon request: spray guns and nozzle sets with surface treatment for increased lifetime of the fluid tip and paint needle.

■ Further accessories as well as material and air connections see pages 56 and 70|71.

**Spare Parts****SATAjet® 3000 K**

6395

CCS Clips, green, blue, red, black packing unit 4 pieces)

15438

Paint needle packing

91959

Air piston rod

92056

Trigger kit

92619

Material flow control with counter nut

92742

Round/flat spray control

93526

Material connection, stainless steel

93559

Insert, stainless steel

97824

Air distribution ring (3 pieces)

133926

Trigger sleeve kit

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

Adjustment screw (packing unit 3 pieces) for air micrometer

133991

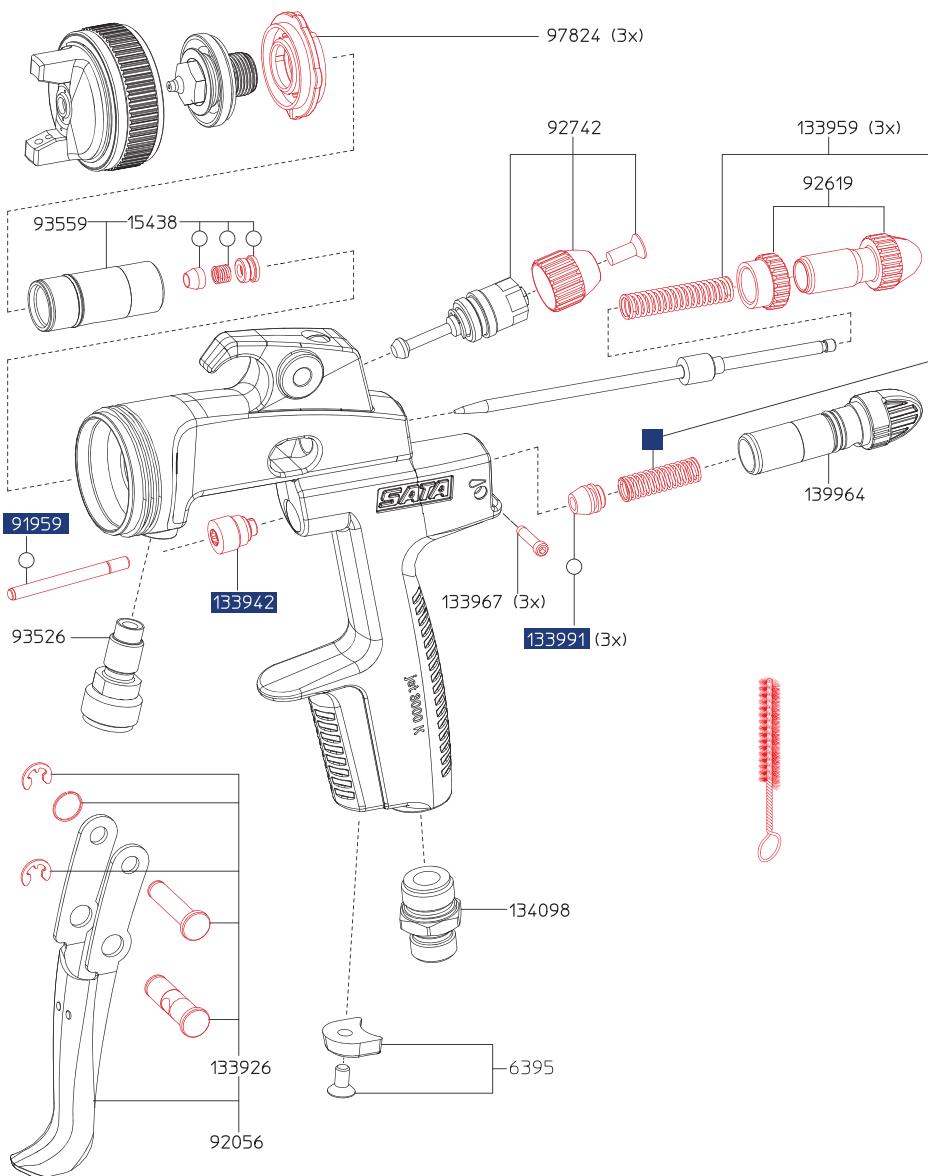
Air piston head (packing unit 3 pieces)

134098

Air connection piece 1/4" (male thread)

139964

Air micrometer

**SATA adam 2**

160853

SATA adam 2 psi

**Tool kit**

9050

- Extraction tool
- Paint strainer
- Cleaning brush
- Allen wrench 2 mm width
- Allen wrench 4 mm width
- Universal spanner

**Repair kit**

92767

Repair kit

92759

Air piston service unit

183780

Sealing kit

# SATAjet® 4800 K spray mix


**Technical data:**

Max. operating pressure	145 psi
atomisation air:	
Max. operating pressure material:	3,626 psi
Weight incl. material filter:	760 g


**Spray mix gun**

1006354

SATAjet 4800 K spray mix with paint tube, strainer 100 msh, without paint nozzle

**Spray mix spray gun with inversion switch**

1006346

SATAjet 4800 K spray mix with paint strainer 100 msh, material and air swivel joint, inversion switch without inversion nozzle

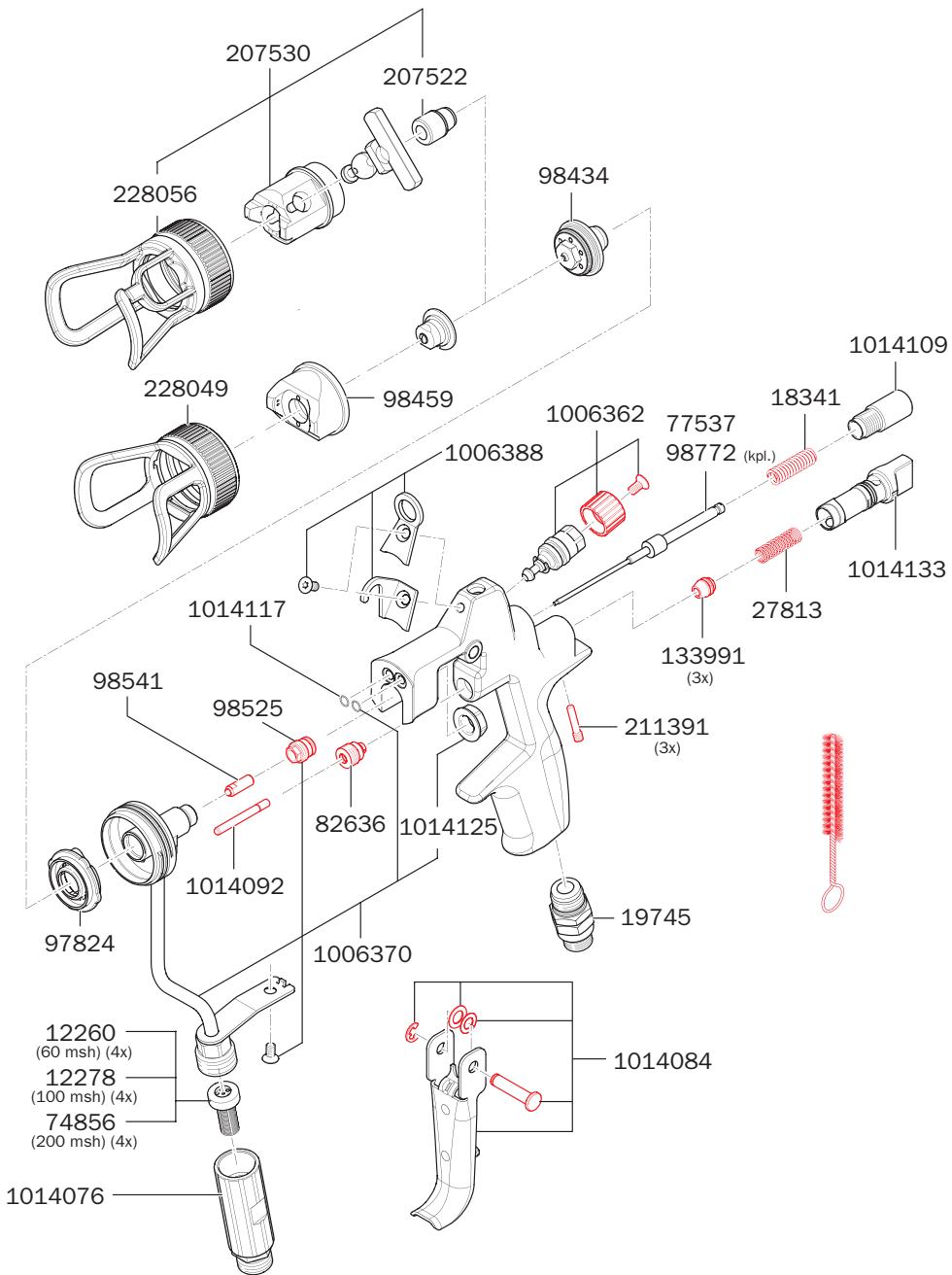
207530

Retrofit kit, inversion switch without inversion nozzle for SATAjet 4800 K spray mix / 3000 K spray mix

Nozzle No.	Art. No.	ø mm	ø inch	Angle	Width l/min at 70 bar (1015 psi)	Strainer
<b>Fluid tip</b>						
1840	23044	0.18	0.007	40°	18	0.16
2325	7328	0.23	0.009	25°	14	0.23
2350	7435	0.23	0.009	50°	22	0.23
2360	74922	0.23	0.009	60°	24	0.23
2825	16998	0.28	0.011	25°	14	0.30
2850	50906	0.28	0.011	50°	22	0.30
2865	13771	0.28	0.011	65°	26	0.30
3325	20206	0.33	0.013	25°	14	0.45
3350	50898	0.33	0.013	50°	23	0.45
3365	13789	0.33	0.013	65°	28	0.45
3375	74930	0.33	0.013	75°	32	0.45
3390	73742	0.33	0.013	90°	40	0.45
3825	13797	0.38	0.015	25°	15	0.61
3850	7344	0.38	0.015	50°	25	0.61
3882	74948	0.38	0.015	82°	34	0.61
4650	19307	0.46	0.018	50°	25	0.95
4682	74955	0.46	0.018	82°	35	0.95
5370	150276	0.53	0.021	70°	33	1.28
6050	17004	0.60	0.024	50°	31	1.59
<b>Inversion nozzle for inversion switch</b>						
2550	207548	0.25	0.010	20°/50°	14/22	0.25
3050	207555	0.30	0.012	20°/50°	14/22	0.38
3550	207563	0.35	0.014	20°/50°	14/24	0.50
4050	207571	0.40	0.016	20°/50°	14/25	0.70

► Further accessories see pages 70/71.

<b>Spare Parts</b>	
<b>SATAjet® 4800 K spray mix</b>	
12260	Sieve 60 msh (packing unit 4 pieces)
12278	Sieve, 100 msh (packing unit 4 pieces)
18341	Pressure spring for paint needle
19745	Swivel joint
27813	Spring for air piston of SATA spray guns except for SATA minijet
74856	Strainer kit: Sieve 200 msh (4 pcs.) strainer holder (2 pcs.), screw (1 pcs.)
77537	Paint needle SATAjet 4800 K spray mix, 3000 K spray mix, jet K3 spray mix without needle tip
82636	Seal retainer, cpl.
97824	Air distribution ring (3 pieces)
98434	Pre-nozzle, cpl. SATA jetK3 Spray mix
98459	Air cap round/flat spray fan
98525	Seal retainer, cpl.
98541	Carbide needle tip
98772	Paint needle with carbide needle tip, cpl.
133991	Air piston head (packing unit 3 pieces)
207522	Gasket unit inversion switch
207530	Retrofit kit, inversion switch without inversion nozzle
211391	Locking screw (packing unit 3 pieces) for air micrometer
228049	Air cap ring with protection against accidental contact
228056	Air cap ring with protection against accidental contact
1006362	Air piston rod
1006370	Round/Flat spray control, cpl.
1006388	Nozzle head and material supply cpl., without filter adapter and swivel joint
1006389	Kit, consisting of gun suspension hook, suspension eye and countersunk screw, each 1 piece
1014076	Material filter housing, cpl. with swivel joint
1014084	Trigger kit
1014092	Air piston rod
1014109	Locking screw
1014117	O-ring nozzle head (packing unit 10 pieces)
1014125	Nozzle head nut
1014133	Air micrometer, cpl.

**Tool kit**

- 1006966  
 · Universal spanner  
 · Cleaning brush  
 · Extraction tool

**Repair kit**

- 1006940  
 Repair kit

- 30833  
 Nozzle cleaning kit  
 (not shown on exploded view)

# SATAjet® 3000 K spray mix


**Technical data:**

Max. operating pressure	145 psi
atomisation air:	
Max. operating pressure material:	3,626 psi
Weight incl. material filter:	650 g


**Spray mix gun**

120006

SATAjet 3000 K spray mix with paint tube, strainer 100 msh, without paint nozzle

**Spray mix spray gun with inversion switch**

120014

SATAjet 3000 K spray mix with paint tube, strainer 100 msh, inversion switch, without inversion nozzle

207530

Retrofit kit, inversion switch without inversion nozzle for SATAjet 4800 K spray mix / 3000 K spray mix

Nozzle No.	Art. No.	Ø mm	Ø inch	Angle	Width l/min	at 70 bar (1015 psi)	Strainer
------------	----------	------	--------	-------	-------------	-------------------------	----------

**Fluid tip**

1840	23044	0.18	0.007	40°	18	0.16		
2325	7328	0.23	0.009	25°	14	0.23		
2350	7435	0.23	0.009	50°	22	0.23		
2360	74922	0.23	0.009	60°	24	0.23		
2825	16998	0.28	0.011	25°	14	0.30		
2850	50906	0.28	0.011	50°	22	0.30		
2865	13771	0.28	0.011	65°	26	0.30		
3325	20206	0.33	0.013	25°	14	0.45		
3350	50898	0.33	0.013	50°	23	0.45		
3365	13789	0.33	0.013	65°	28	0.45		
3375	74930	0.33	0.013	75°	32	0.45		
3390	73742	0.33	0.013	90°	40	0.45		
3825	13797	0.38	0.015	25°	15	0.61		
3850	7344	0.38	0.015	50°	25	0.61		
3882	74948	0.38	0.015	82°	34	0.61		
4650	19307	0.46	0.018	50°	25	0.95		
4682	74955	0.46	0.018	82°	35	0.95		
5370	150276	0.53	0.021	70°	33	1.28		
6050	17004	0.60	0.024	50°	31	1.59		

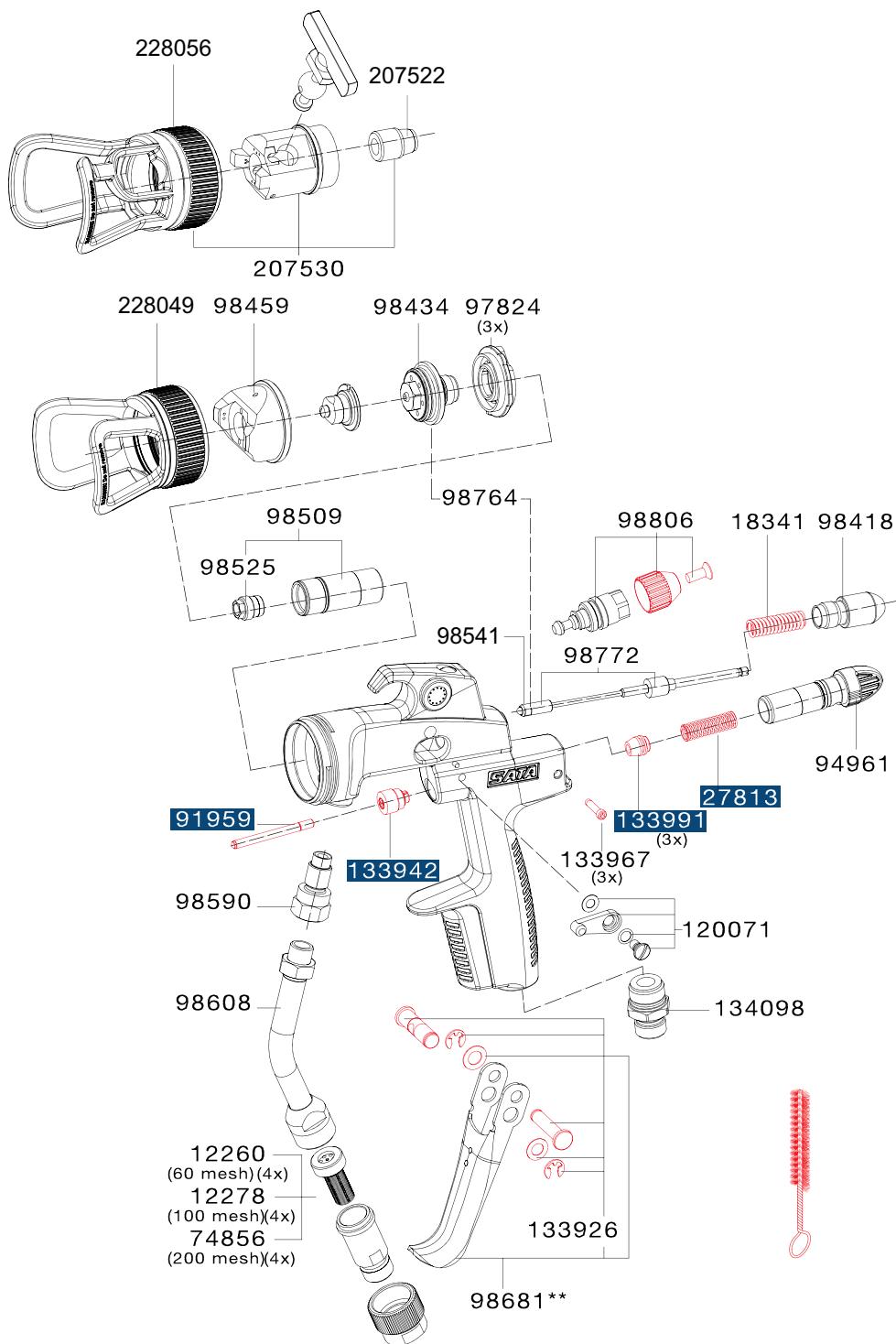
200 msh  
85 µm  
Set of four pcs.100 msh  
150 µm  
Set of four pcs.60 msh  
250 µm  
Set of four pcs.
**Inversion nozzle for inversion switch**

2550	207548	0.25	0.010	20°/50°	14/22	0.25		
3050	207555	0.30	0.012	20°/50°	14/22	0.38		
3550	207563	0.35	0.014	20°/50°	14/24	0.50		
4050	207571	0.40	0.016	20°/50°	14/25	0.70		

► Further accessories as well as material and air connections see pages 56 and 70|71.

**Spare Parts****SATAjet® 3000 K  
spray mix**

12260	Sieve 60 mesh (packing unit 4 pieces)
12278	Sieve, 100 mesh (packing unit 4 pieces)
18341	Pressure spring for paint needle
27813	Spring for air piston of SATA spray guns except for SATA minijet
74856	Strainer kit: Sieve 200 mesh (4 pcs.) strainer holder (2 pcs.), screw (1 pcs.)
91959	Air piston rod
94961	Air micrometer
97824	Air distribution ring (3 pieces)
98434	Pre-nozzle, cpl. SATA jetK3 Spray mix
98459	Air cap round/flat spray fan
98509	Insert with seal retainer
98525	Seal retainer, cpl.
98541	Carbide needle tip
98590	Material connection
98608	Paint tube with strainer 100 mesh
98681	Trigger kit
98764	Nozzle set SATAjet 4800 K spray mix / 3000 K spray mix, consisting of pre-nozzle and needle tip
98772	Paint needle with carbide needle tip, cpl.
98806	Round/flat spray control SATAjet K3 spray mix, jet 3000 K spray mix
120071	Trigger block, cpl.
133926	Trigger sleeve kit
133942	Seal retainer, cpl.
133967	Adjustment screw (packing unit 3 pieces) for air micrometer
133991	Air piston head (packing unit 3 pieces)
134098	Air connection piece 1/4" (male thread)
207522	Gasket unit inversion switch
207530	Retrofit kit, inversion switch without inversion nozzle
228049	Air cap ring with protection against accidental contact
228056	Air cap ring with protection against accidental contact



Errors, technical modifications and printing errors reserved.

**Tool kit**

- 1006966  
 · Universal spanner  
 · Cleaning brush  
 · Extraction tool

**Repair kit**

- 98707  
 Repair kit

- 92759  
 Air piston service unit

- 30833  
 Nozzle cleaning kit  
 (not shown on exploded view)

# SATAjet 1000 B

## The multi-talent!

The allround spray guns  
for craft and industry



SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

# SATAjet® 1000 B

RP® / HVLP



**Technical data:**

	<b>RP</b>	<b>HVLP</b>
Inlet pressure	22 psi - 29 psi	29 psi
Air consumption at 29 psi bar	9.7 cfm	12.4 cfm
Spray distance	17 cm - 21 cm	13 cm - 17 cm



0.8	1.0	1.3	1.4	1.6	1.7	1.8
-----	-----	-----	-----	-----	-----	-----

**Spray gun with 0.6 l QCC reusable PVC gravity flow cup **without** swivel joint**

RP	151183	151191	149302	-	149310	-	150391	
HVLP	-	-	-	149377	-	149385	-	

**Spray gun with 0.75 l QCC reusable PVC gravity flow cup **without** swivel joint**

RP	151225	151233	150342	-	149344	-	150409	
HVLP	-	-	-	149419	-	149427	-	

**Nozzle set**

RP	151316	151324	149161	-	149179	-	150417	
HVLP	-	-	-	149195	-	149203	-	

► For more versions see the next page.

	1.9	2.0	2.1	2.5	3.0	4.0	5.0
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**Spray gun** with 0.6 l QCC reusable PVC gravity flow cup **without** swivel joint

RP	-	149328	-	151209	151217	-	-
RP	-	-	-	-	-	154161	-
HVLP	149393	-	149401	-	-	-	-

**Spray gun** with 0.75 l QCC reusable PVC gravity flow cup **without** swivel joint

RP	-	149351	-	151241	151258	-	-
RP	-	-	-	-	-	154179	-
HVLP	149435	-	149443	-	-	-	-

**Nozzle set**

RP	-	149187	-	151332	151340	-	-
RP	-	-	-	-	-	154187	154195
RP	HIGH-VISCOSITY >			222372	222380	-	-
HVLP	149211	-	149229	-	-	-	-

**SATAjet 1000 B RP** for glue applications

164962

SATAjet 1000 B RP nozzle 1.6 D twisted round spray 0.6 l QCC reusable plastic cup

164970

Nozzle set SATAjet 1000 B RP 1.6 twisted round spray

214320

SATAjet 1000 B RP nozzle 1.3 DA pressurised cup spray gun for dispersion glues, incl. SATA BVD add-on kit

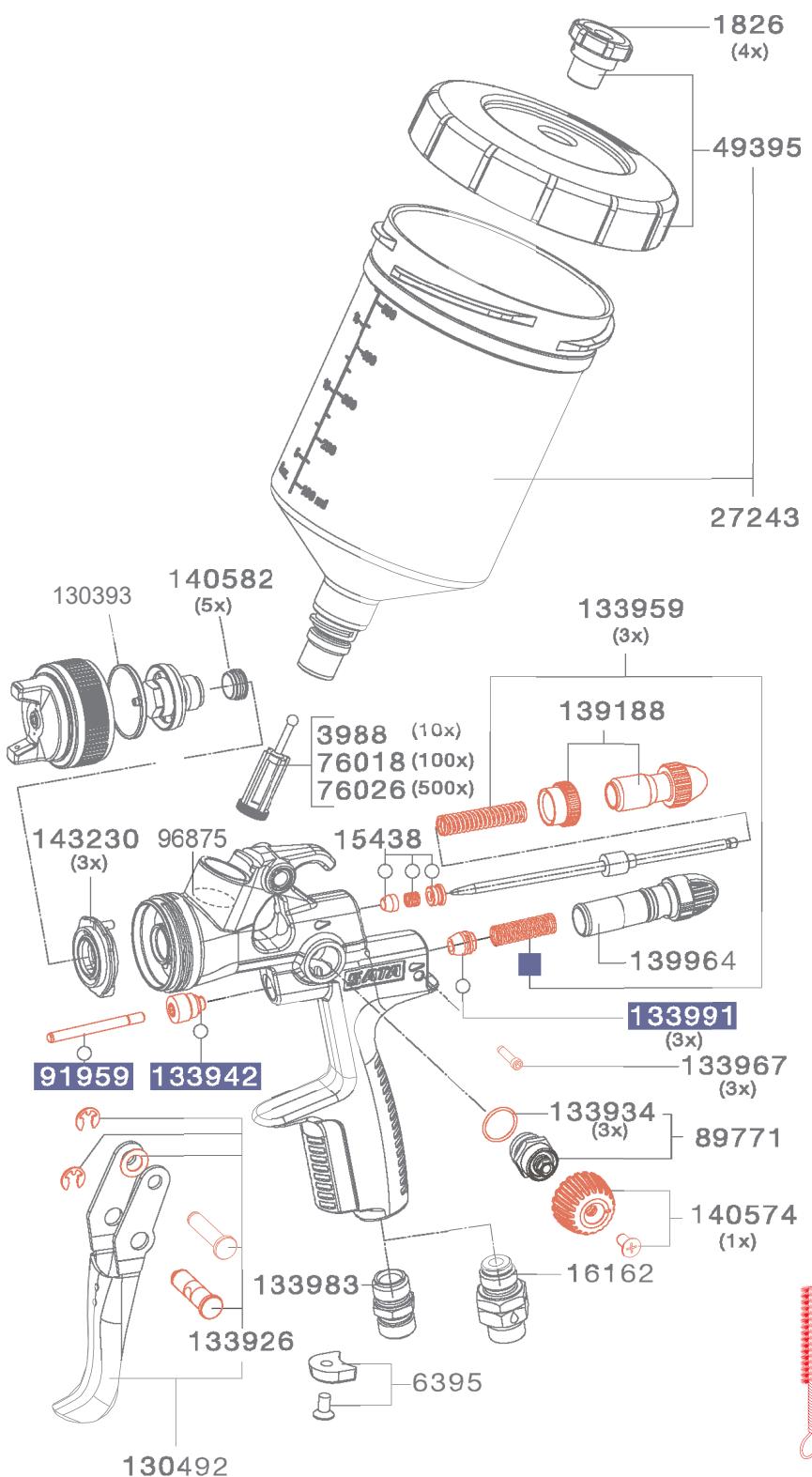
214338

Nozzle set SATAjet 1000 B RP 1.3 DA for dispersion glues

► Extensions see page 54.

**Spare Parts****SATAjet® 1000 B**

1826
Anti-drip device (packing unit 4 pieces)
3988
Paint strainer, 300 µm (packing unit 10 pieces)
6395
CCS Clips, green, blue, red, black packing unit 4 pieces)
15438
Paint needle packing
16162
Swivel joint
27243
Reusable plastic cup, 0.6 l with QCC without fine thread
49395
Screw-on lid for 0.6 l PVC cup with drip-catching ring and non-drip device
76018
Paint strainer, 300 µm (packing unit 100 pieces)
76026
Paint strainer, 300 µm (packing unit 500 pieces)
89771
Spindle, cpl., f. round / flat spray control
91959
Air piston rod
96875
PVC insert for paint spray guns with QCC cup connection
130393
Sealing ring for air cap ring SATAjet 100 and 1000
130492
Trigger kit
133926
Trigger sleeve kit
133934
Sealing (packing unit 3 pieces) for spindle
133942
Seal retainer, cpl.
133959
Pressure spring (3 pieces) for paint needle and air piston
133967
Adjustment screw (packing unit 3 pieces) for air micrometer
133983
Air connection piece 1/4" male thread
133991
Air piston head (packing unit 3 pieces)
139188
Material flow control with counter nut
139964
Air micrometer
140574
Control knob with screw
140582
Sealing element (packing unit 5 pieces) for fluid tip
143230
Air distribution ring (packing unit 3 pieces)

**Tool kit**

9050

- Extraction tool
- Paint strainer
- Cleaning brush
- Allen wrench 2 mm width
- Allen wrench 4 mm width
- Universal spanner

**Repair kit**

130542

Repair kit

92759

Air piston service unit

183780

Sealing kit

1097379

Universal spanner kit (pack of 3 pieces)

**SATAjet® 1000 B****Lignum 2**

RP® /HVLP

**Technical data:**

	<b>RP</b>	<b>HVLP</b>
Inlet pressure	22 psi - 29 psi	29 psi
Air consumption at 29 psi bar	9.7 cfm	12.4 cfm
Spray distance	17 cm - 21 cm	13 cm - 17 cm



0.8	1.0	1.3	1.4	1.6	1.7	1.8
-----	-----	-----	-----	-----	-----	-----

**Spray gun with 0.6 l QCC reusable PVC gravity flow cup **with** swivel joint**

<b>RP</b>	-	-	193591	-	193599	-	-
<b>HVLP</b>	-	-	-	193623	-	-	-

**Nozzle set**

<b>RP</b>	151316	151324	149161	-	149179	-	150417
<b>HVLP</b>	-	-	-	149195	-	149203	-

1.9	2.0	2.1	2.5	3.0	4.0	5.0
-----	-----	-----	-----	-----	-----	-----

**Spray gun with 0.6 l QCC reusable PVC gravity flow cup **without** swivel joint**

<b>RP</b>	-	-	-	-	-	-	-
<b>HVLP</b>	-	-	-	-	-	-	-

**Nozzle set**

<b>RP</b>	-	149187	-	151332	151340	-	-
<b>RP</b>	-	-	-	-	-	154187	154195
<b>RP</b>	HIGH-VISCOSITY >			222372	222380	-	-
<b>HVLP</b>	149211	-	149229	-	-	-	-

**Available versions**

25775

SATA BVD conversion kit with QCC without fine thread



29926

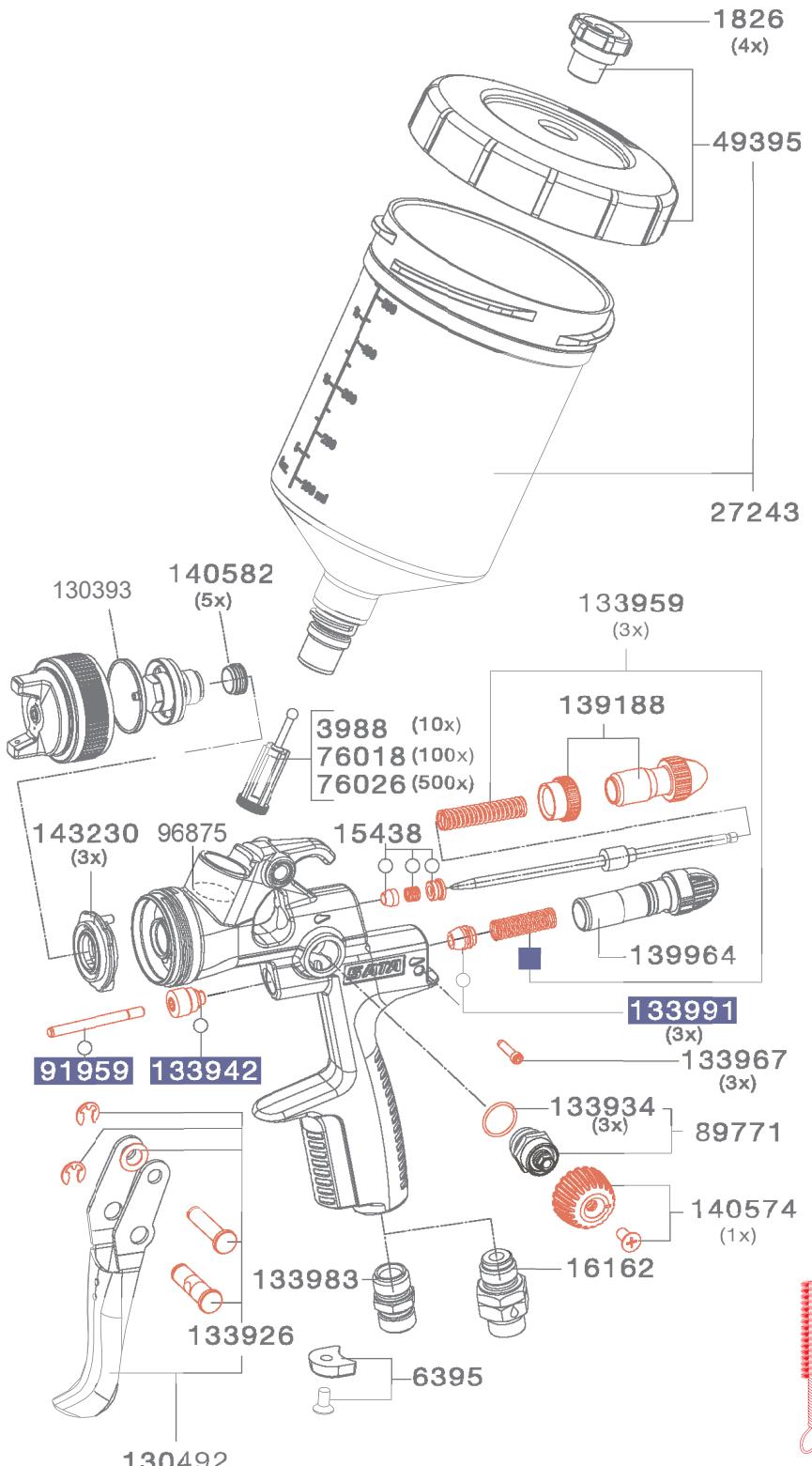
SATA agitator cup, conversion kit



► Extensions see page 54.

**Spare parts****SATAjet® 1000 B****LIGNUM 2**

1826	
Anti-drip device (packing unit 4 pieces)	
3988	
Paint strainer, 300 µm (packing unit 10 pieces)	
6395	
CCS Clips, green, blue, red, black packing unit 4 pieces)	
15438	
Paint needle packing	
16162	
Swivel joint	
27243	
Reusable plastic cup, 0.6 l with QCC without fine thread	
49395	
Screw-on lid for 0.6 l PVC cup with drip-catching ring and non-drip device	
76018	
Paint strainer, 300 µm (packing unit 100 pieces)	
76026	
Paint strainer, 300 µm (packing unit 500 pieces)	
89771	
Spindle, cpl., f. round / flat spray control	
91959	
Air piston rod	
96875	
PVC insert for paint spray guns with QCC cup connection	
130393	
Sealing ring for air cap ring SATAjet 100 and 1000	
130492	
Trigger kit	
133926	
Trigger sleeve kit	
133934	
Sealing (packing unit 3 pieces) for spindle	
133942	
Seal retainer, cpl.	
133959	
Pressure spring (3 pieces) for paint needle and air piston	
133967	
Adjustment screw (packing unit 3 pieces) for air micrometer	
133983	
Air connection piece 1/4" male thread	
133991	
Air piston head (packing unit 3 pieces)	
133998	
Material flow control with counter nut	
1339964	
Air micrometer	
140574	
Control knob with screw	
140582	
Sealing element (packing unit 5 pieces) for fluid tip	
143230	
Air distribution ring (packing unit 3 pieces)	



Errors, technical modifications and printing errors reserved.

**Tool kit**

- 9050  
 · Extraction tool  
 · Paint strainer  
 · Cleaning brush  
 · Allen wrench 2 mm width  
 · Allen wrench 4 mm width  
 · Universal spanner

**Repair kit**

- 130542  
 Repair kit  
 92759  
 Air piston service unit  
 183780  
 Sealing kit  
 1097379  
 Universal spanner kit (pack of 3 pieces)

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES



# SATAjet® 1000 K

RP® / HVLP



**Technical data:**

	RP	HVLP
Inlet pressure	35 psi	35 psi
Air consumption at 35 psi bar	14.5 cfm	18.7 cfm
Spray distance	17 cm - 21 cm	10 cm - 15 cm
Material connection	3/8"	male thread



0.8	1.0	1.1	1.2	1.3	1.4	1.5
-----	-----	-----	-----	-----	-----	-----

**Spray gun**

RP	132092	-	132100	-	132118	-	132126
HVLP	139196	139204	-	139212	-	193664	-

**Spray gun with lifetime prolonging surface on fluid tip and paint needle**

RP	141903	-	141911	-	141929	-	141937
HVLP	141960	141978	-	141986	-	-	-

**Nozzle set**

RP	132159	-	132167	-	132175	-	132183
HVLP	139253	139261	-	139279	-	191387	-

**Nozzle set with lifetime prolonging surface of fluid tip and paint needle**

RP	141648	-	141655	-	141663	-	141689
HVLP	141762	141770	-	141804	-	-	-

► For more versions see the next page.

	1.6	1.7	2.0	2.5	3.0	4.0	5.0
--	-----	-----	-----	-----	-----	-----	-----

**Spray gun**

RP	-	132134	132142	153486	153494		
RP						154336	-
HVLP	139220	-	139238	-	-	-	-

**Spray gun with lifetime prolonging surface** on fluid tip and paint needle

RP	-	141945	141952	-	-	-	-
HVLP	142000	-	142018	-	-	-	-

**Spray gun with slit nozzle**

RP	-	-	-	154344	154351	154369	-
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**Nozzle set**

RP	-	132191	132209	153528	153536		
RP						154377	154385
HVLP	139287	-	139295	-	-	-	-

**Nozzle set with lifetime prolonging surface** of fluid tip and paint needle

RP	-	141697	141705	159442	-	-	-
HVLP	141812	-	141838	-	-	-	-

**Slit nozzle set**

RP				154393	154401	154419	-
----	--	--	--	--------	--------	--------	---

**SATAjet 1000 K RP for adhesive applications**

161232

SATAjet 1000 K RP nozzle 1.6 D twisted round spray, material connection 3/8" (male thread)

159707

Nozzle set SATAjet 1000 K RP 1.6 twisted round spray

211979

SATAjet 1000 K RP nozzle 1.3 DA for dispersion adhesives, material connection 3/8" (male thread)

211961

Nozzle set SATAjet 1000 K RP 1.3 DA, for dispersion adhesives

**Required accessories for SATA pressure fed spray guns**

92031							
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SATA paint tube G 3/8" (female thread) - 3/8" (male thread) for SATA pressure fed spray guns

38265							
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SATA paint strainer 60 msh, G 3/8" (female thread) and 3/8" (male thread) for SATA pressure fed spray gun except for SATAdminjet

**Spare Parts****SATAjet® 1000 K**

6395

CCS Clips, green, blue, red, black packing unit 4 pieces)

15438

Paint needle packing

89771

Spindle, cpl., f. round / flat spray control

91959

Air piston rod

93526

Material connection, stainless steel



130393

Sealing ring for air cap ring SATAjet 100 and 1000

130484

Insert, cpl.



130492

Trigger kit

130534

Air distribution ring (packing unit 3 pieces)

133926

Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

Adjustment screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)

139188

Material flow control with counter nut

139964

Air micrometer

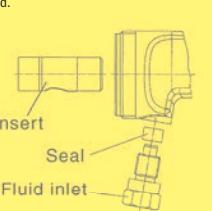
140574

Control knob with screw

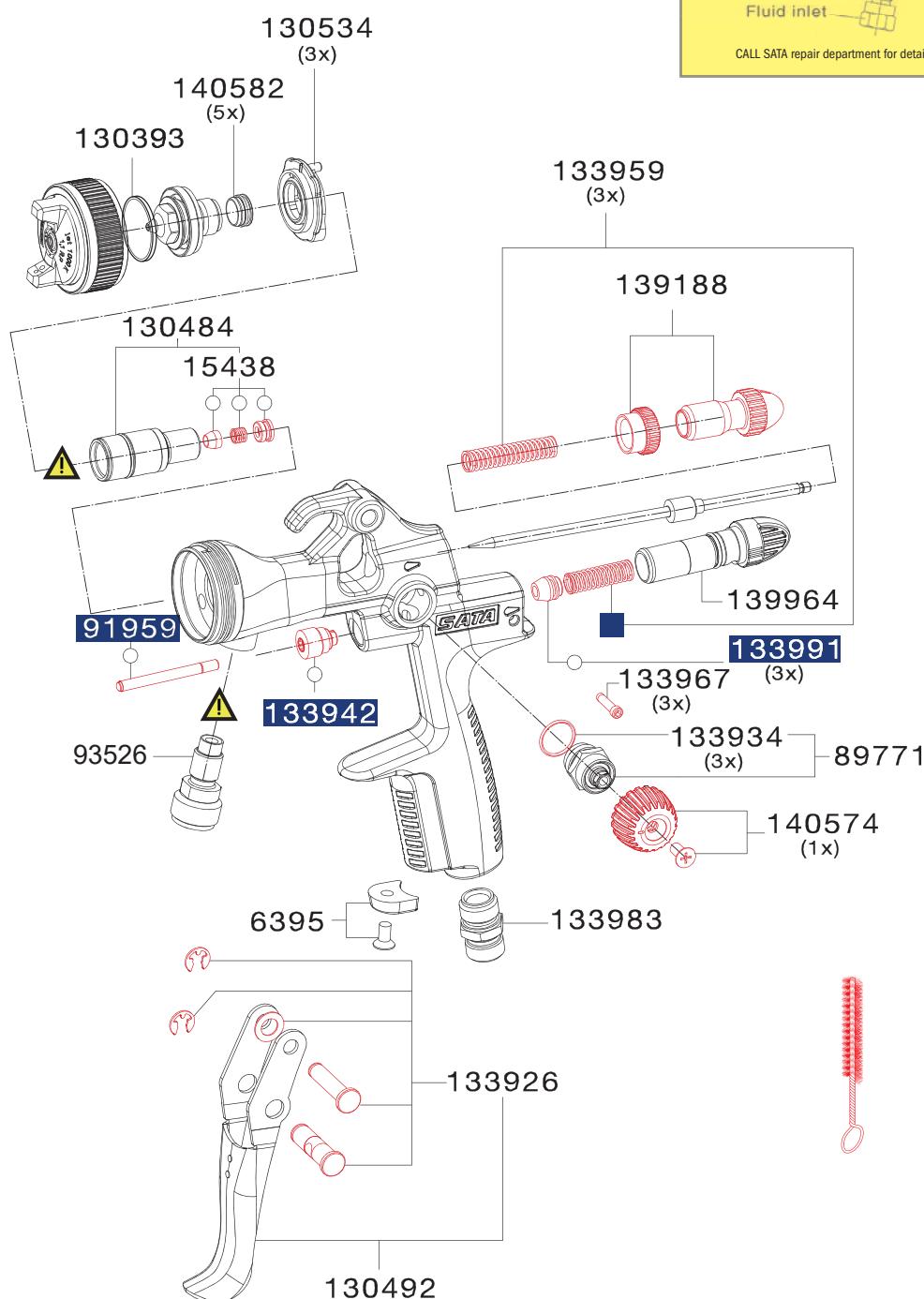
140582

Sealing element (packing unit 5 pieces) for fluid tip

Do not remove the insert, seal, and fluid inlet. Special tools are required.



CALL SATA repair department for details.

**Tool kit**

9050

- Extraction tool
- Paint strainer
- Cleaning brush
- Allen wrench 2 mm width
- Allen wrench 4 mm width
- Universal spanner



1097379

Universal spanner kit (pack of 3 pieces)

**Repair kit**

130542

Repair kit

92759

Air piston service unit

183780

Sealing kit

# SATAjet® 1000 H

RP®

**Technical data:****RP**

Inlet pressure 29 psi

Air consumption at 29 psi bar 9.7 cfm

Spray distance 17 cm - 21 cm



1.3	1.6	1.8	2.0
-----	-----	-----	-----

**Standard** with 1.0 l aluminium siphon cup **without** swivel joint

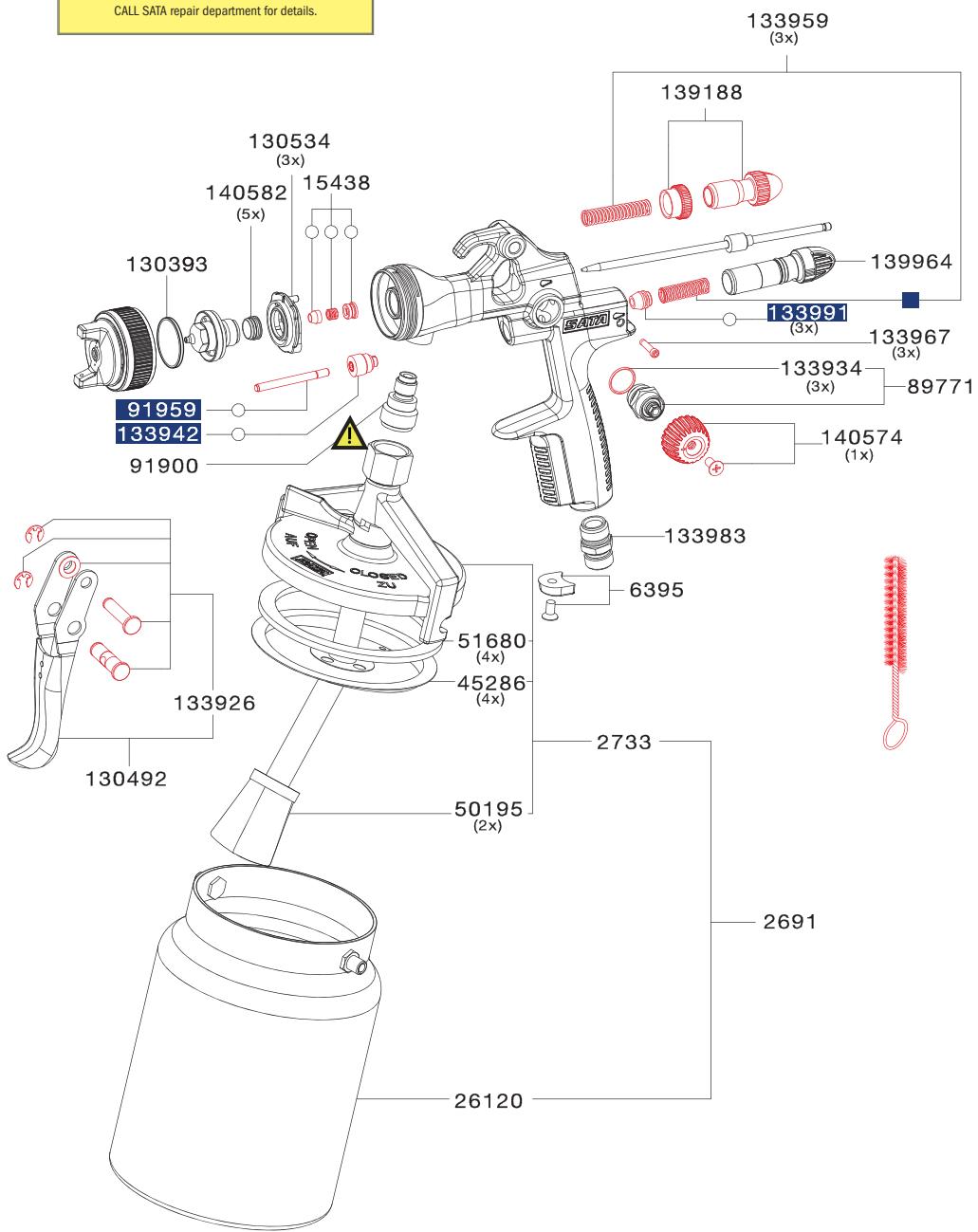
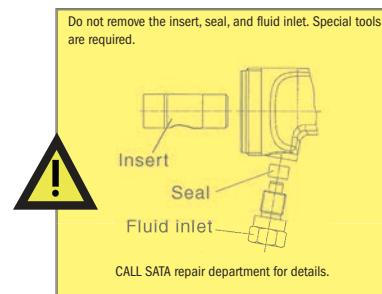
RP 161034	151266	151274	153353	
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**Nozzle set**

RP 161059	151613	151621	153379	
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**Spare Parts****SATAjet® 1000 H**

2691
1.0 l aluminium suction cup, cpl.
2733
Lid fitting
6395
CCS Clips, green, blue, red, black packing unit 4 pieces)
15438
Paint needle packing
26120
1.0 l aluminium suction cup, without lid
45286
Anti-drip device (pack of 4 pieces)
50195
Strainer (packing unit 2 pieces)
51680
Sealing ring (packing unit 4 pieces)
89771
Spindle, cpl., f. round / flat spray control
91900
Material connection, stainless steel
91959
Air piston rod
130393
Sealing ring for air cap ring SATAjet 100 and 1000
130492
Trigger kit
130534
Air distribution ring (packing unit 3 pieces)
133926
Trigger sleeve kit
133934
Sealing (packing unit 3 pieces) for spindle
133942
Seal retainer, cpl.
133959
Pressure spring (3 pieces) for paint needle and air piston
133967
Adjustment screw (packing unit 3 pieces) for air micrometer
133983
Air connection piece 1/4" male thread
133991
Air piston head (packing unit 3 pieces)
139188
Material flow control with counter nut
139964
Air micrometer
140574
Control knob with screw
140582
Sealing element (packing unit 5 pieces) for fluid tip

**Tool kit**

9050

- Extraction tool
- Paint strainer
- Cleaning brush
- Allen wrench 2 mm width
- Allen wrench 4 mm width
- Universal spanner



1097379

Universal spanner kit (pack of 3 pieces)

**Repair kit**

130542

Repair kit

92759

Air piston service unit

183780

Sealing kit

# SATAjet® 100 B F

RP® / HVLP



**Technical data:**

	<b>RP</b>	<b>HVLP</b>
Inlet pressure	22 psi - 29 psi	29 psi
Air consumption at 29 psi bar	10.2 cfm	12.4 cfm
Spray distance	17 cm - 21 cm	10 cm - 15 cm



1.1 UV	1.4	1.6	1.7	1.8	1.9	2.0	2.1	Sealer
--------	-----	-----	-----	-----	-----	-----	-----	--------

**Standard** with RPS multi-purpose cup 0.3 l / 0.6 l / 0.9 l (each 1x) **without** swivel joint

<b>RP</b>	203125	1012632	1012640	-	1012658	-	1012666	-	1100015
<b>HVLP</b>	-	1012674	-	1012682	-	1012690	-	1012707	
<b>Nozzle set</b>									
<b>RP</b>	182600	146977	145250	-	145268	-	145276	-	1099573
<b>HVLP</b>	-	146381	-	145417	-	145425	-	145433	

# SATAjet® 100 B P

**Technical data:**

Inlet pressure	22 psi - 29 psi
Air consumption at 29 psi bar	8.7 cfm
Spray distance	17 cm - 21 cm

P\*

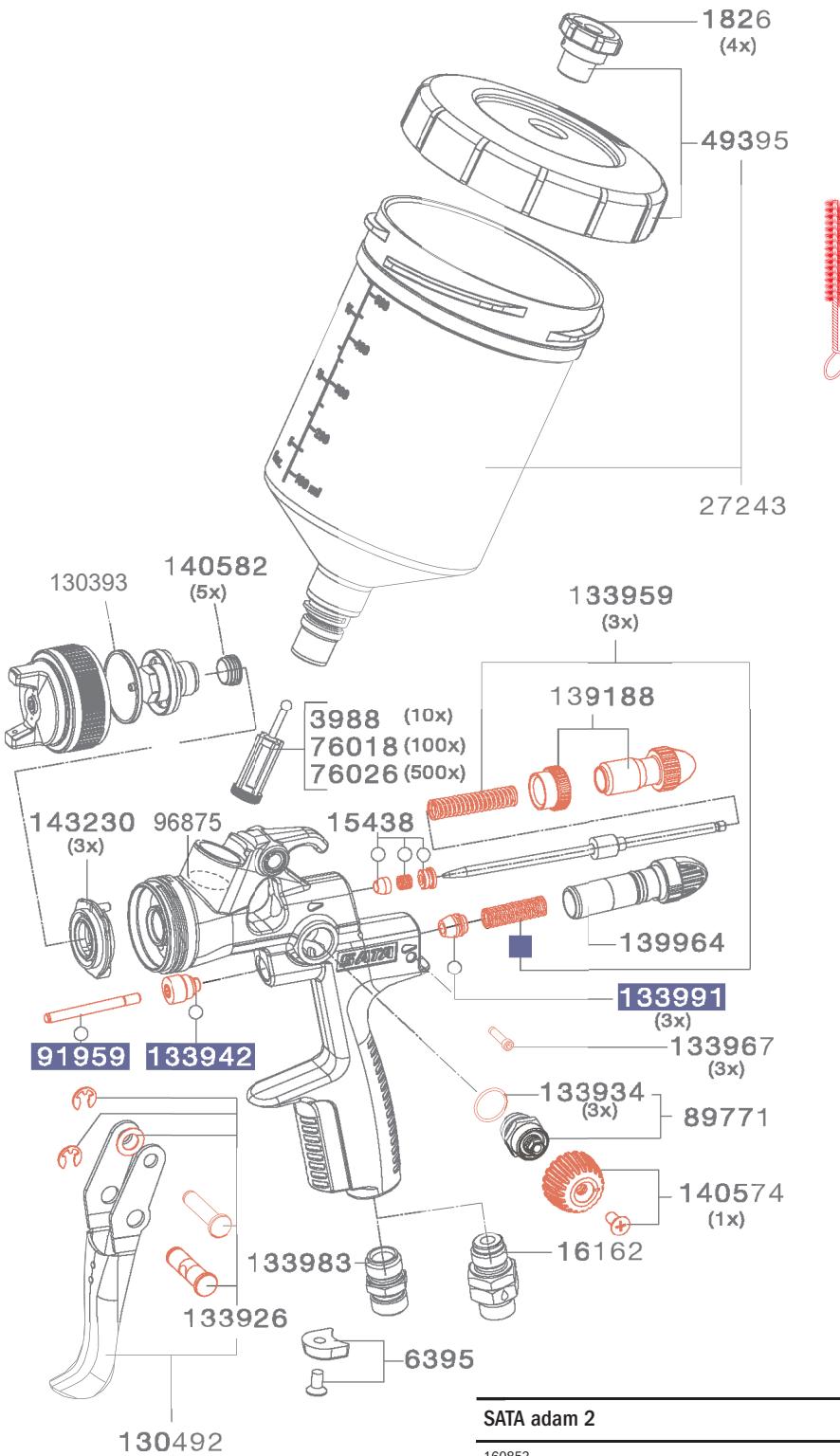
**Standard** with RPS multi-purpose cup 0.3 l / 0.6 l / 0.9 l (each 1x) **without** swivel joint

1012715		
<b>Nozzle set</b>		
145284		

\* Polyester spray filler

**Spare Parts****SATAjet® 100 B**

1826
Anti-drip device (packing unit 4 pieces)
3988
Paint strainer, 300 µm (packing unit 10 pieces)
6395
CCS Clips, green, blue, red, black packing unit 4 pieces)
15438
Paint needle packing
27243
Reusable plastic cup, 0.6 l with QCC without fine thread
49395
Screw-on lid for 0.6 l PVC cup with drip-catching ring and non-drip device
76018
Paint strainer, 300 µm (packing unit 100 pieces)
76026
Paint strainer, 300 µm (packing unit 500 pieces)
78154
Closing cap
89771
Spindle, cpl., f. round / flat spray control
91959
Air piston rod
96875
PVC insert for paint spray guns with QCC cup connection
130393
Sealing ring for air cap ring SATAjet 100 and 1000
130492
Trigger kit
133926
Trigger sleeve kit
133934
Sealing (packing unit 3 pieces) for spindle
133942
Seal retainer, cpl.
133959
Pressure spring (3 pieces) for paint needle and air piston
133967
Adjustment screw (packing unit 3 pieces) for air micrometer
133983
Air connection piece 1/4" male thread
133991
Air piston head (packing unit 3 pieces)
139188
Material flow control with counter nut
139964
Air micrometer
140574
Control knob with screw
140582
Sealing element (packing unit 5 pieces) for fluid tip
143230
Air distribution ring (packing unit 3 pieces)
16162
Swivel joint

**SATA adam 2**

160853
SATA adam 2 psi

**Tool kit**

- 9050
- Extraction tool
  - Paint strainer
  - Cleaning brush
  - Allen wrench 2 mm width
  - Allen wrench 4 mm width
  - Universal spanner

**Repair kit**

130542
Repair kit

92759
Air piston service unit

183780
Sealing kit

1097379
Universal spanner kit (pack of 3 pieces)

# SATAminijet® 4400®B

Compact spray gun for high precision work

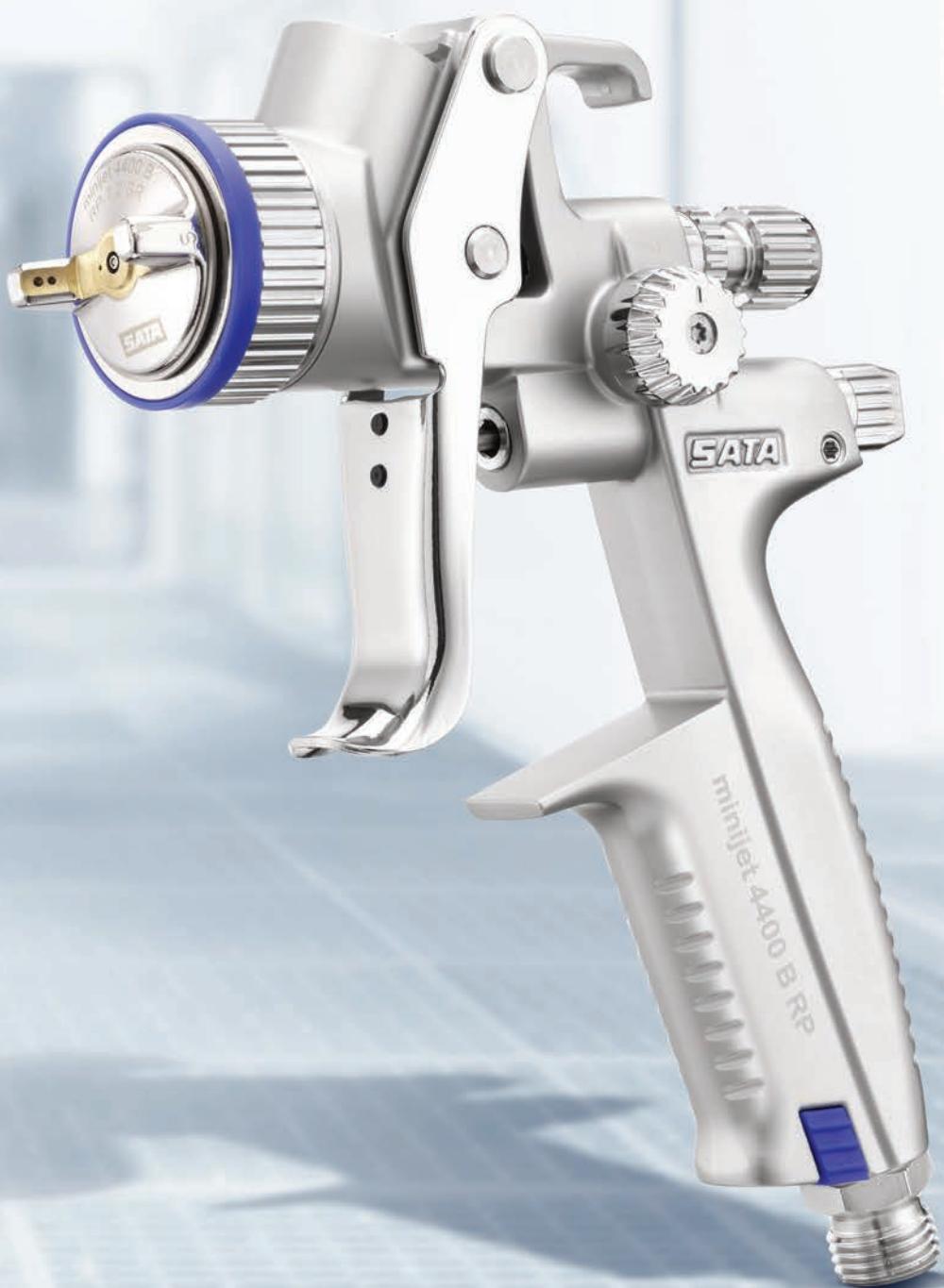
SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES



# SATAmijet® 4400 B

RP® / HVLP



**Technical data:**

	<b>RP</b>	<b>HVLP</b>
Inlet pressure	7 psi - 35 psi	7 psi - 29 psi
Air consumption at 35 psi bar	7.1 cfm	4.2 cfm
Spray distance	12 cm - 19 cm	12 cm - 15 cm



0.3	0.5	0.8	1.0	1.1	1.4	1.6
-----	-----	-----	-----	-----	-----	-----

**Spot-Repair with RPS multi-purpose cup 0.3 l (2x)**

RP	-	202382	-	-	-	198374	204156
HVLP	204164	204172	204180	204198	204206	-	-

**Nozzle set**

RP	-	202408	-	-	-	201319	201327
HVLP	201194	201202	201210	201228	201236	-	-

**Test Air Cap**

RP	-	206466	-	-	-	206482	
HVLP	206417		206425		-	-	

0.3 SR	0.8 SR	1.0 SR	1.2 SR	1.3 SR	1.4 SR
--------	--------	--------	--------	--------	--------

**Spot-Repair with RPS multi-purpose cup 0.3 l (2x)**

RP	1114149	202390	198358	198366	1065136	-
HVLP	-	198168	198176	198184	-	198192

**Nozzle set**

RP	1114131	201285	201293	201301	1065037	-
HVLP	-	201244	201251	201269	-	201277

**Test Air Cap**

RP	-	206474				
HVLP	-	206433	206441	-	206458	

**design set**

198382						
SATA design set with SATAmijet 4400 B HVLP 1.0						

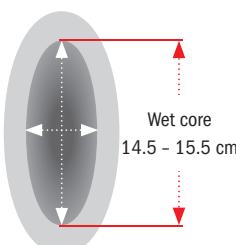


# Spray fan comparison

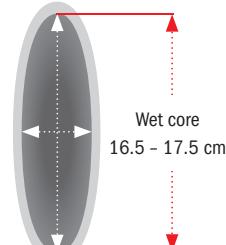
## SATAMINIJET 4400 B HVLP

Standard nozzle / SR nozzle

**1.0 HVLP**  
(at 29.0 psi)  
Spray distance 15 cm



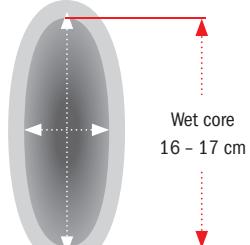
**1.0 SR HVLP**  
(at 29.0 psi)  
Spray distance 15 cm



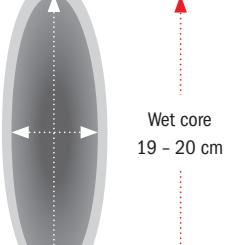
## SATAMINIJET 4400 B RP

Standard nozzle / SR nozzle

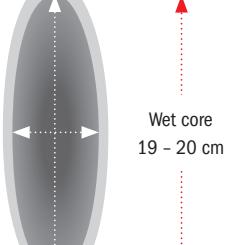
**1.4 RP**  
(at 36.0 psi)  
Spray distance 15 cm



**1.2 SR RP**  
(at 36.0 psi)  
Spray distance 15 cm



**1.3 SR RP  
(at 29.0 psi)**  
Spray distance 15 cm

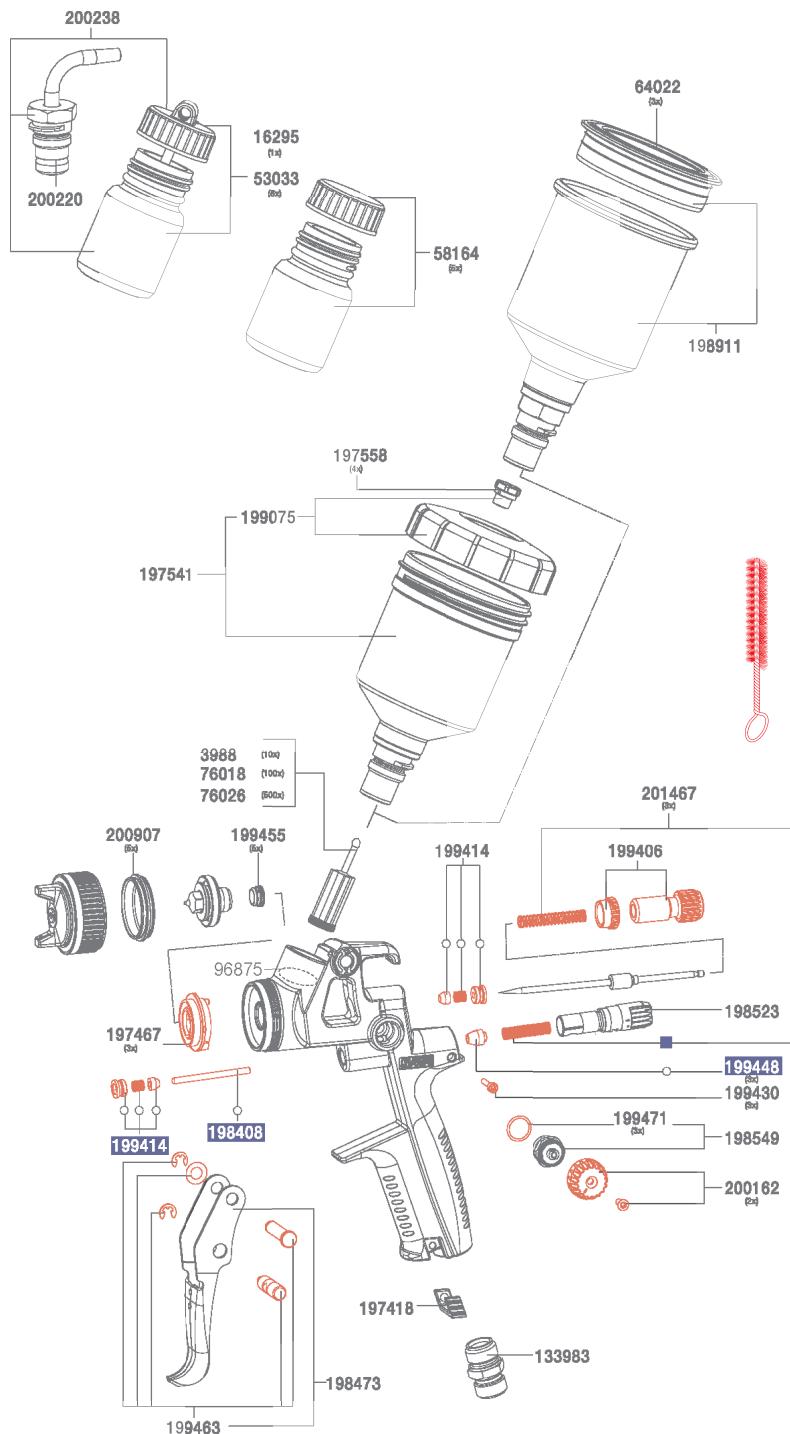


### SR-nozzles especially for spot repair applications

- Lower risk of creating bright edges ("halos")
- Allows application of very thin layers of paint

**Spare parts****SATMinijet® 4400 B**

3988	Paint strainer, 300 µm (packing unit 10 pieces)
16295	25 ml glass cup with plug-in cup
53033	25 ml glass cup with plug-in cup (packing unit 5 pieces)
58164	25 ml glass cup with blind lid (packing unit 5 pieces)
64022	Plastic lid (3 pieces)
76018	Paint strainer, 300 µm (packing unit 100 pieces)
76026	Paint strainer, 300 µm (packing unit 500 pieces)
96875	PVC insert for paint spray guns with QCC cup connection
133983	Air connection piece 1/4" male thread
197418	CCS Clips, green, blue, red, black (packing unit 4 pieces)
197467	Air distribution ring (packing unit 3 pieces)
197541	Reusable plastic cup, 0.125 l with QCC without fine thread
197558	Anti-drip device (packing unit 4 pieces)
198408	Air piston rod
198473	Trigger kit
198523	Air micrometer, complete
198549	Spindle for round / flat spray control
198911	Reusable aluminium cup, 0.15 l with QCC without fine thread
199075	Screw cap with drip catcher ring and anti-drip device
199406	Material flow control with counter nut
199414	Packing for paint needle and air piston rod
199430	Adjustment screw (packing unit 3 pieces) for air micrometer
199448	Air piston head (packing unit 3 pieces)
199455	Sealing element (packing unit 5 pieces) for fluid tip
199463	Trigger sleeve kit
199471	Gasket (packing unit 3 pieces) for spindle
201467	Pressure spring (each 3 pieces) for paint needle and air piston
200162	Control knob with screw (each 2 pieces)
200220	Plug-in cup connection with QCC
200238	25 ml glass cup with plug-in lid (packing unit 5 pieces) and QCC plug-in connection (packing unit 1 piece)
200907	Sealing ring (packing unit 5 pieces)



Errors, technical modifications and printing errors reserved.

**SATA adam 2**

160887	SATA adam 2 mini psi
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**Tool kit**

198572	<ul style="list-style-type: none"> <li>Universal spanner</li> <li>Combi tool</li> <li>Cleaning brush</li> <li>Paint strainer</li> <li>Extraction tool</li> </ul>
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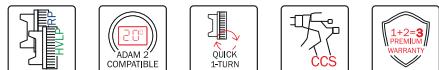
1097379	Universal spanner kit (pack of 3 pieces)
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**Repair kit**

198614	Repair kit
199422	Air piston service unit
200246	Sealing kit

# SATAmijet® 1000 K

RP® / HVLP



Technical data:	RP	HVLP
Inlet pressure:	36 psi	29 psi
Air consumption at 36 psi/29 psi:	7.1 cfm	4.2 cfm
Spray distance:	17 cm - 21 cm	10 cm - 15 cm
Material connection:	1/4"	male thread
Spray distance	Operating range (Field of application):	Operating range (Field of application):
	10 cm - 21 cm	10 cm - 21 cm
Recommended:	Recommended:	
	17 cm - 21 cm	10 cm - 15 cm



	0.3	0.5	0.8	1.0	1.2	1.4
<b>Spray gun</b>						
RP	187450	187468	187476	187484	187492	197152
HVLP	190280	190298	190306	190314	190322	-
<b>Nozzle set</b>						
RP	187625	187633	187641	187658	187666	197160
HVLP	190348	190355	190363	190371	190389	-

## Required Accessories

187419

SATA paint tube G 1/4 female thread - 1/4" male thread



187690

SATA paint strainer 60 msh, 1/4" (male thread)



191551

Intermediate piece G 1/4" (female thread) and 3/8" (male thread)



199018

SATA paint tube G 1/4" (female thread) - 3/8" (male thread)



► Further accessories as well as material and air connections see pages 57 and 70|71.

**Spare Parts****SATMinijet® 1000 K**

6395  
CCS Clips, green, blue, red, black packing unit 4 pieces)

44644  
Counter nut

44735  
Countersunk screw M 2.5 x 5, VA

44826  
Air piston head

44834  
Air piston rod

64972  
Adjustment screw for air micrometer

79905  
Paint needle packing

124164  
Control knob

125146  
Material flow control screw

126276  
Trigger kit

126292  
Packing kit air piston rod SATMinijet 3000 B HVLP, minijet 4 HVLP

133983  
Air connection piece 1/4" male thread

187344  
Material connection, stainless steel 

187427  
Spindle for round/flat control

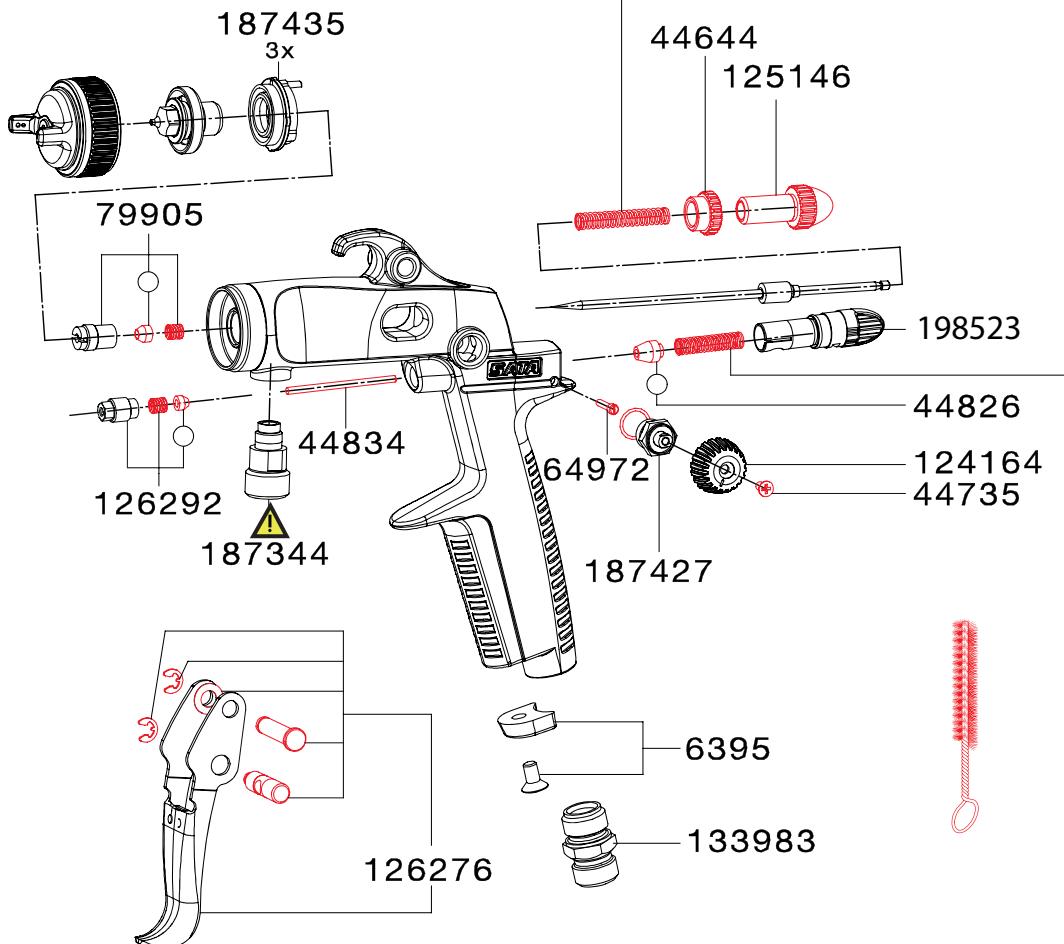
187435  
Air distribution ring (packing unit 3 pieces)

198523  
Air micrometer, complete

201467  
Pressure spring (each 3 pieces) for paint needle and air piston



**201467**  
(3x)

**SATA adam 2**

160887  
SATA adam 2 mini psi

**Tool kit**

125856  

- Extraction tool
- Cleaning brush
- Wrench
- Universal spanner

**Repair kit**

126284  
Repair kit

50658  
Sealing kit

# SATAjet® H

1+2+3  
YEAR  
WARRANTY**Technical data:**

Inlet pressure:	58 psi
Air consumption at 58 psi bar	13.4 cfm
Spray distance:	18 cm – 23 cm



1.5	MSH	2.0
-----	-----	-----

**Gun with 1.0 l aluminium siphon cup**

23721	23747	-	
-------	-------	---	--

**Nozzle set**

23663	23697	23689	
-------	-------	-------	--

**Spare Parts****SATAjet® H**

1503  
Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer und round/flat spray control

2600  
Service unit for nozzle insert for SATAjet/B, H, K and NR 92, consisting of nozzle insert, distribution plate and sealing ring

2691  
1.0 l aluminium suction cup, cpl.

2733  
Lid fitting

3574  
Pressure spring for

3657  
Control knob

6445  
Paint needle packing

6486  
Trigger kit

6973  
Air piston servicing unit

26120  
1.0 l aluminium suction cup, without lid

45286  
Anti-drip device (pack of 4 pieces)

50195  
Strainer (packing unit 2 pieces)

51680  
Sealing ring (packing unit 4 pieces)

51839  
Pressure spring (packing unit 12 pieces) for air piston packing

53603  
Air micrometer

54221 Spindle complete, for SATAjet/90, SATAjet, regulation valve and MC-B

61416  
Material flow control with counter nut

133926  
Trigger sleeve kit

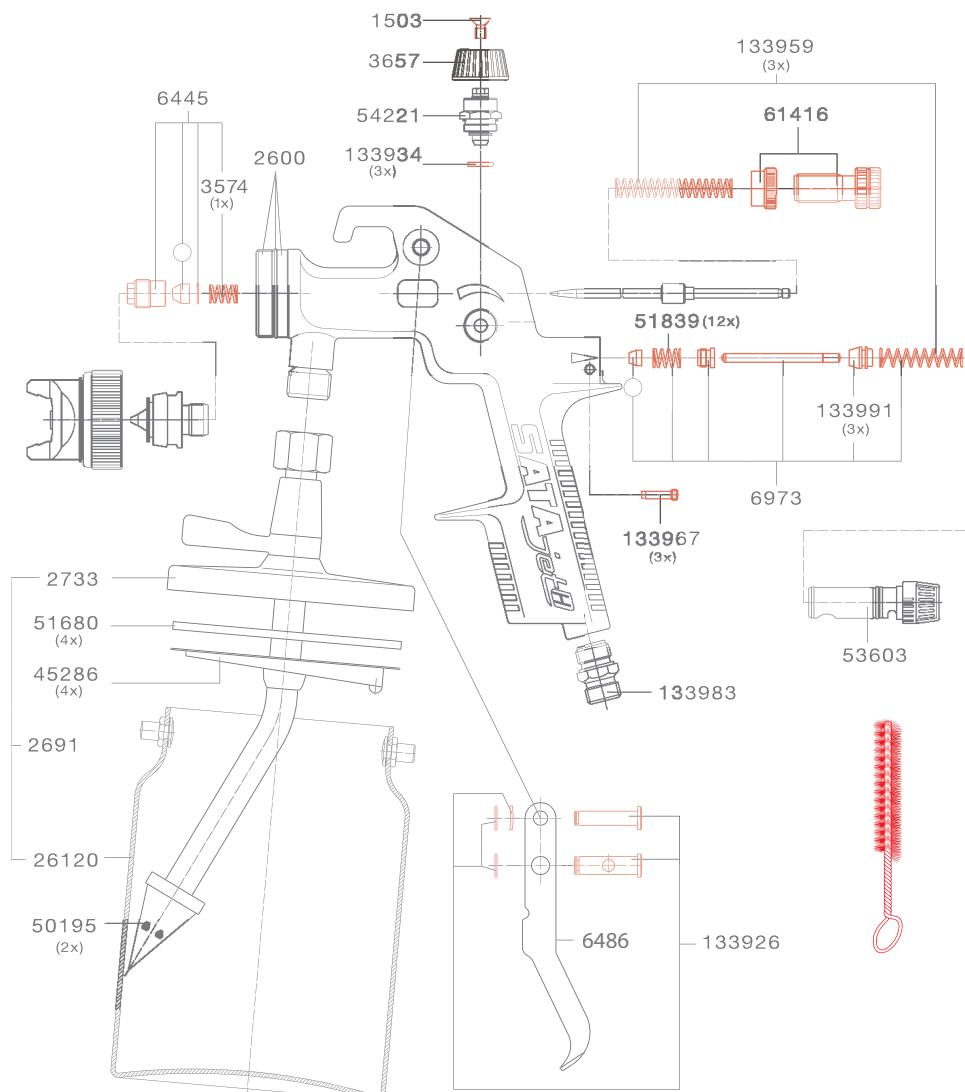
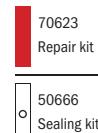
133934  
Sealing (packing unit 3 pieces) for spindle

133959  
Pressure spring (3 pieces) for paint needle and air piston

133967  
Adjustment screw (packing unit 3 pieces) for air micrometer

133983  
Air connection piece 1/4" male thread

133991  
Air piston head (packing unit 3 pieces)

**Tool kit****Repair kit**

# SATA® spray master RP®


**Technical data:**

	<b>RP</b>
Inlet pressure:	29 psi
Air consumption:	8.1 cfm



SM*	1.7	2.0
-----	-----	-----

**Spray gun** with 0.7 l pressurized cup, pressure gauge and reducing valve

RP	72900	73734	74120	
----	-------	-------	-------	--

**Nozzle set**

RP	77982	73791	78279	
----	-------	-------	-------	--

\* solid medium

**Spare parts****SATA® spray master RP®**

422

Gasket for air piston

1503

Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer und round/flat spray control

2600

Service unit for nozzle insert for SATAjet/B, H, K and NR 92, consisting of nozzle insert, distribution plate and sealing ring

3657

Control knob

3749

Stuffing box for air piston SATAjet, KL, HKD and MC-B

6445

Paint needle packing

6486

Trigger kit

6981

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)

8268

Sealing ring

16162

Swivel joint

20412

0.7 l pressure pot, aluminium without lid

20438

Safety pressure relief valve BVD

20461

Plastic air hose for BVD and agitator cup

21014

Aluminium lid, cpl.

29629

Air piston rod

53603

Air micrometer

53777

Air connection for aluminium lid

54049

Sealing ring (packing unit 4 pieces)

54221

Spindle complete, for SATAjet/90, SATAjet, regulation valve and MC-B

61416

Material flow control with counter nut

64766

Washer

65920

Control fittings, complete, for BVD pressurized cup connection kit (GR and LM)

70664

Anti-drip device (packing unit 10 pieces)

83493

Connection for pressurised cup, cpl.

83501

Air hose cpl. w. pressurized cup connection, for SATA Spray-Master

120816

Pressure release screw (packing unit 2 pieces)

133926

Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

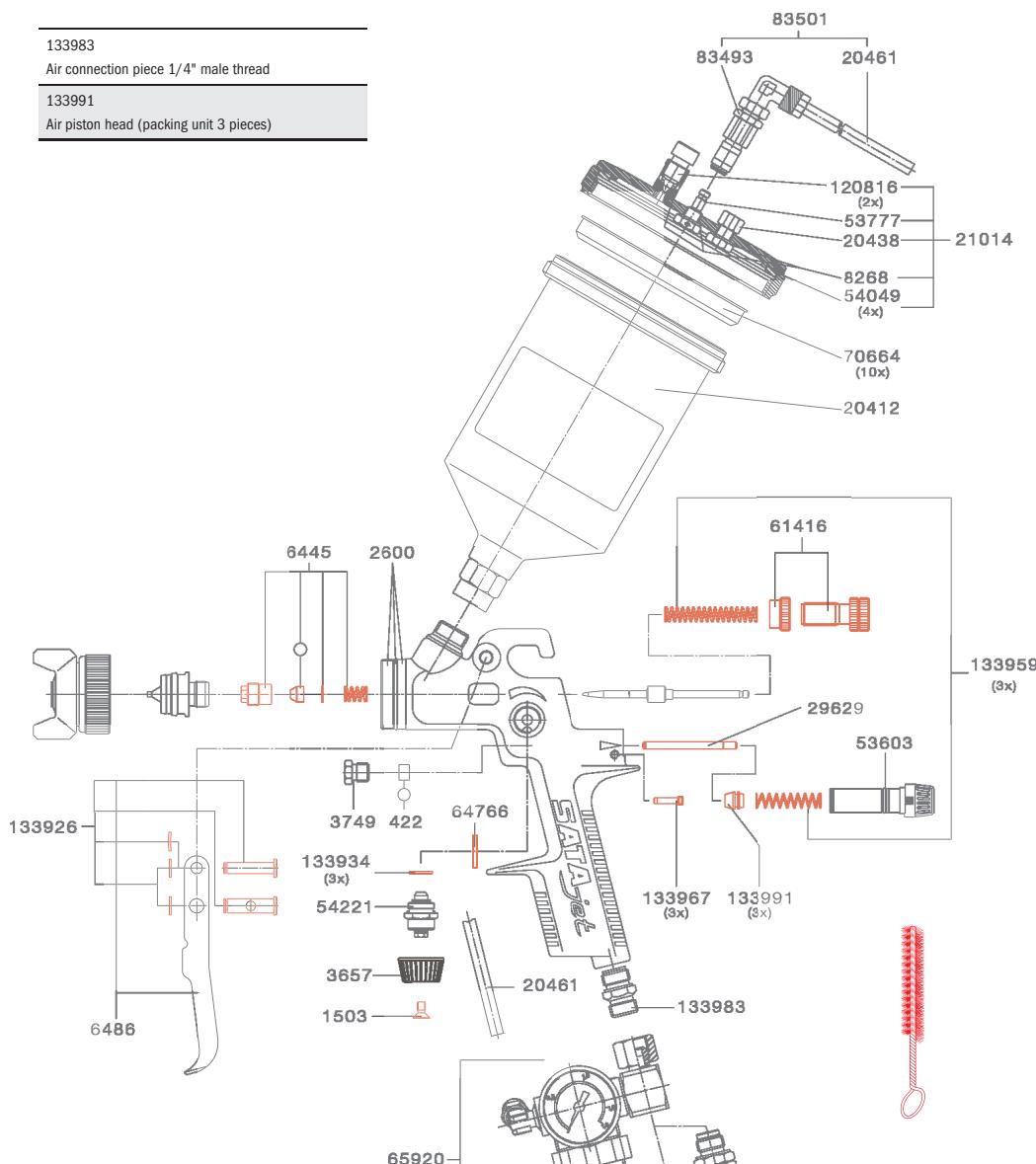
Adjustment screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)

**Tool kit**

9654

- Paint strainer
- Cleaning brush
- Socket wrench 7 mm width
- Internal hexagonal wrench 2/4 mm width
- Universal spanner

**Repair kit**

70623

Repair kit

9829

Sealing kit

73254

Repair kit for control fitting

# SATAjet® 20 B

**Technical data:**

Inlet pressure:	15 psi
Air consumption at 15 psi:	1.4 cfm
Spray distance:	variable



0.2 fineline	0.2	0.35	0.5	0.8	1.0
--------------	-----	------	-----	-----	-----

**Spray gun** with 65 ml PVC cup

-	65078	65581	65649	66316	69229
189035					

**Spray gun** with 65 ml plastic cup, glass plug-on cup and 3 glass jars with blank lid

-	86181	86199	86207	86215	86223
---	-------	-------	-------	-------	-------

**Nozzle set**

-	60459	60640	61200	61341	61523
189043					

**SATA jet 20 B design set**

90381

SATAjet 20 B design set 0.5 with accessories in case

Contains: various cup versions such as plastic cup, plug-in cup, glass cup, cleaning kit, SATA air micrometer with pressure gauge, spray gun stand, tool kit, nozzle set, PVC compressed air hose.



■ Completely assembled air hoses see page 146.

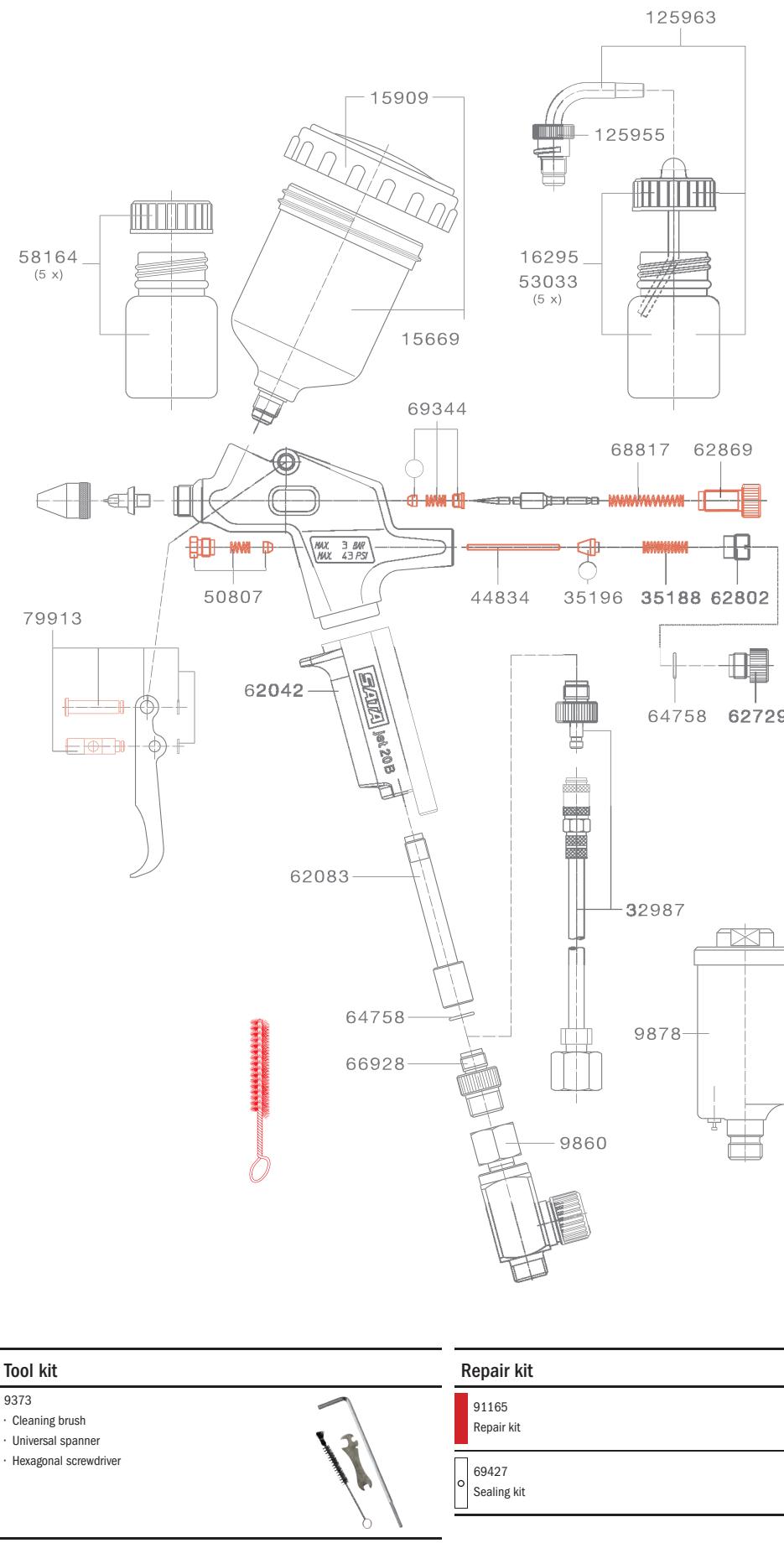
## Line thicknesses SATAjet 20 B

0.2 mm	Nozzle set fineline 0.2
0.6 mm	Nozzle set 0.2
0.8 mm	Nozzle 0.35
1.1 mm	Nozzle 0.5
1.5 mm	Nozzle 0.8
1.9 mm	Nozzle 1.0

## Spare Parts

### SATAjet® 20 B

9860
SATA air micrometer 0-845, 1/4" (male thread) and G 1/4" (female thread)
9878
SATA mini filter 1/4" (male thread)
15669
65 ml PVC reusable cup, cpl.
15909
PVC screw-on lid 65 ccm PVC cup SATAjet 20 B, dekor 2000
16295
25 ml glass cup with plug-in cup
32987
SATA PVC compressed air hose, transparent, 3 m long with G 1/4" (female thread), mini quick coupling and nipple
35188
Pressure spring for air piston
35196
Air piston head
44834
Air piston rod
50807
Service unit air piston rod SATAjet 20 B, dekor 2000, minijet 3 HVLP
53033
25 ml glass cup with plug-in cup (packing unit 5 pieces)
58164
25 ml glass cup with blind lid (packing unit 5 pieces)
62042
Spray gun handle SATAjet 20 B, dekor 2000
62083
Air pipe
62729
Closing screw SATAjet 20 B, dekor 2000
62802
Compression screw 1/8" (male thread)
62869
Material flow control screw
64758
O-ring
66928
Air connection 1/8" (male thread) - 1/4" (male thread)
68817
Pressure spring for paint needle
69344
Paint needle packing
79913
Trigger kit
125955
Plug-in cup connection with QCC SATAjet 20 B, dekor 2000, minijet 3000 B HVLP, minijet 4 HVLP
125963
25 ml glass cup with plug-in lid (packing unit 5 pieces) and QCC plug-in connection (packing unit 1 piece)



### Tool kit

9373

- Cleaning brush
- Universal spanner
- Hexagonal screwdriver



### Repair kit

91165

- Repair kit

69427

- Sealing kit

# SATAGraph™ 4

**Technical data:**

Inlet pressure:	variable
Air consumption:	0.4 cfm
Spray distance:	variable



SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

**SATAGraph 4\* - Universal airbrush gun (each with aluminium case)**

227629

SATAGraph 4 nozzle 0.5 with 7 ml standard cup

227637

SATAGraph 4 nozzle 0.5 with 7 ml side cup

227645

SATAGraph 4 nozzle 0.5 with 6 ml suction cup


**Nozzle set**

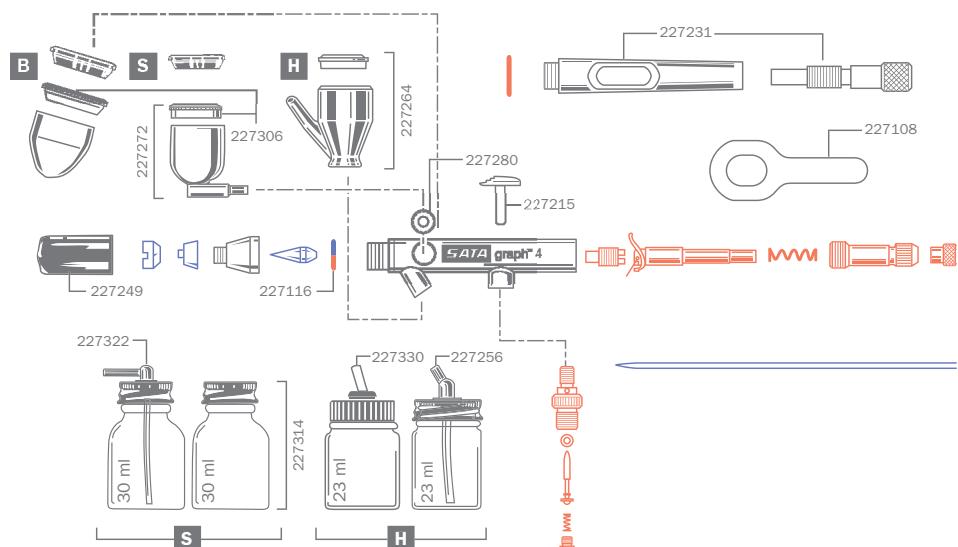
0.5
227363

\* SATAGraph 4 is supplied without hoses and quick coupling nipple. These components have to be ordered separately (see spare parts)

► Air hose for design spray guns see page 146.

**Spare Parts****SATAgraph™ 4**

227108	Wrench for nozzle head
227116	O-Ring (packing unit 5 pieces)
227215	Trigger
227231	Handle end piece, complete
227249	Protection cap for paint needle
227256	23 ml glass cup, cpl.
227264	6 ml metal suction cup, cpl.
227272	7 ml metal side cup, cpl.
227280	Plug for material supply from the side, red
227306	Lid for metal paint cup, side cup and gravity flow cup version
227314	30 ml glass cup, cpl. with neutral lid
227322	30 ml glass cup, cpl.
227330	23 ml glass cup, cpl. with Fast Blast

**Hoses and nipples**

32615	Coupling nipple (packing unit 3 pieces)
32987	SATA PVC compressed air hose, transparent, 3 m long with G 1/4" (female thread), mini quick coupling and nipple
<b>Please always order the following article:</b>	
32615	Coupling nipple (packing unit 3 pieces)
134791	SATA Fibre air hose, 2.5 m long with G 1/4" (female thread), mini quick coupling

**Repair kit**

227348  
Repair kit

Nozzle set (see left page)

# Extensions SATAjet® 1000 B RP®

## Extensions

154211

Extension with standard nozzle (0°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP



154229

Extension with standard nozzle (0°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

154237

Extension with standard nozzle (0°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

154252

Extension with diagonal spray nozzle (30°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

154260

Extension with diagonal spray nozzle (30°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 B RP



154278

Extension with diagonal spray nozzle (30°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

178533

Extension with diagonal spray nozzle (30°), swiveling, 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

185520

Extension with diagonal spray nozzle (30°), swivelling, 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, preferably with BVD pressurized cup

154294

Extension with angular head nozzle (90°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP



154302

Extension with diagonal spray nozzle (90°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

154310

Extension with angular head nozzle (90°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

196162

Extension with rotary nozzle (360°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, function exclusively with SATA BVD pressurized cup



196170

Extension with rotary nozzle (360°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, function exclusively with hSATA BVD pressurized cup

196188

Extension with rotary nozzle (360°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, function exclusively with SATA BVD pressurized cup

► Custom-made versions for extension upon request!

# Extensions SATAjet® 1000 K RP®

## Extensions

154435

Extension with standard nozzle (0°), 20 cm with nozzle set 1.5 RP for SATAjet 1000 K RP



154443

Extension with standard nozzle (0°), 30 cm with nozzle set 1.5 RP for SATAjet 1000 K RP

154450

Extension with standard nozzle (0°), 40 cm with nozzle set 1.5 RP for SATAjet 1000 K RP

154476

Extension with diagonal spray nozzle (30°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 K RP



154484

Extension with diagonal spray nozzle (30°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

154492

Extension with diagonal spray nozzle (30°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

154559

Extension with angular head nozzle (90°), 20 cm with nozzle set 1.5 RP for SATAjet 1000 K RP



154567

Extension with angular head nozzle (90°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

154575

Extension with angular head nozzle (90°), 40 cm with nozzle set 1.5 RP for SATAjet 1000 K RP



154518

Extension with rotary nozzle (360°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

154526

Extension with rotary nozzle (360°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

154534

Extension with rotary nozzle (360°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

# Material and air connection SATAjet® 3000 K, 1000 K

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

## Article

6981  
SATA quick coupling nipple G 1/4" (female thread)  
(packing unit 5 pieces)

13623  
SATA quick coupling 1/4" (male thread)

38265  
SATA paint strainer 60 msh, G 3/8" (female thread)  
and 3/8" (male thread)

91140  
SATA material coupling 3/8" (male thread) with plug-in  
nipple G 3/8" (female thread)

91157  
SATA material coupling 3/8" (male thread) with  
plug-in nipple G 3/8" (female thread) and material  
strainer 60 msh

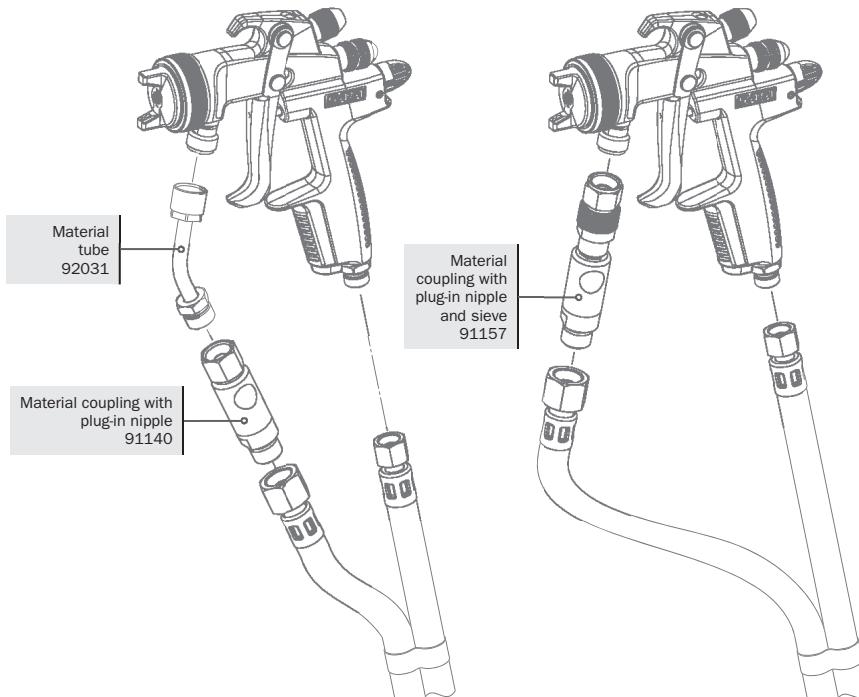
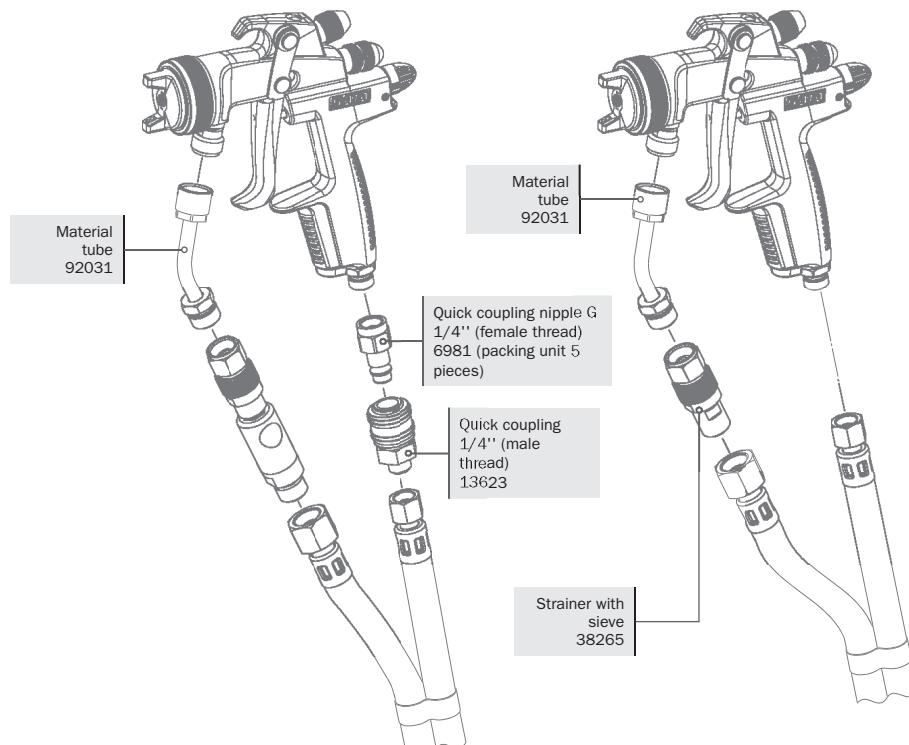
92031  
SATA paint tube G 3/8" (female thread) - 3/8" (male  
thread)

## Spare sieves

12260  
Sieve 60 msh (packing unit 4 pieces)

12278  
Sieve, 100 msh (packing unit 4 pieces)

74856  
Strainer kit: Sieve 200 msh (4 pcs.) strainer holder  
(2 pcs.), screw (1 pcs.)



# Material and air connection

## SATAminijet® 1000 K

### Article

6981  
SATA quick coupling nipple G 1/4" (female thread)  
(packing unit 5 pieces)

13623  
SATA quick coupling 1/4" (male thread)

187419  
SATA paint tube G 1/4 female thread - 1/4" male  
thread

187690  
SATA paint strainer 60 msh, 1/4" (male thread)

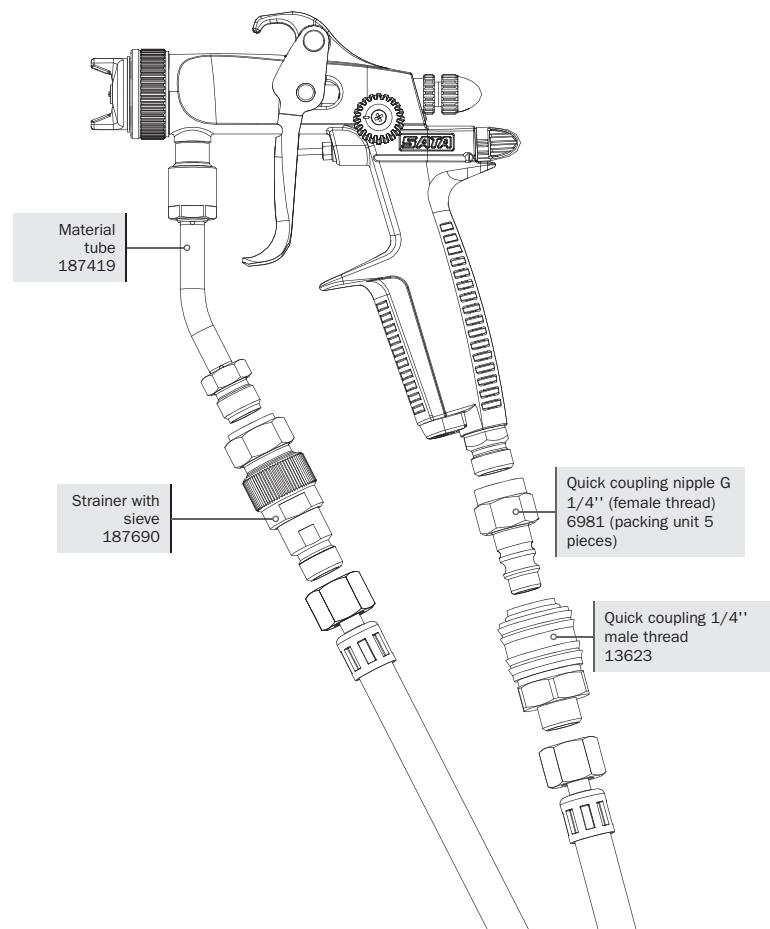
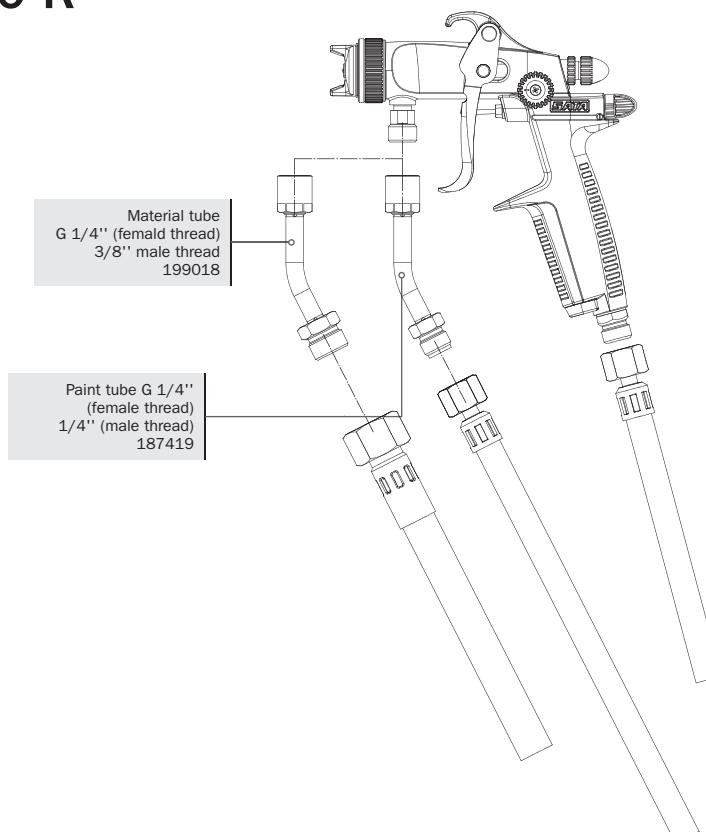
199018  
SATA paint tube G 1/4" (female thread) - 3/8" (male  
thread)

### Spare sieves

12260  
Sieve 60 msh (packing unit 4 pieces)

12278  
Sieve, 100 msh (packing unit 4 pieces)

74856  
Strainer kit: Sieve 200 msh (4 pcs.) strainer holder (2  
pcs.), screw (1 pcs.)





## Spray Gun Cases

1079137

SATA case, umbra (47 x 37 x 18 cm), with print "SATAjet X 5500", incl. inserts for 5 spray guns



1086976

Foam inlay, black, for 5 spray guns, incl. cover insert

1063726

Storm Case



1056268

Foam insert, black, for 2 spray guns, incl. cover insert

166132

Storm Case Trolley IM2500



167692

Foam insert, blue/black for 5 spray guns, without cover insert

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174128

Aluminium case with foam and burled inlay for spray guns and accessories



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169706

foam inlay black - blue for aluminium case

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# Nozzle Sets and spare parts of discontinued gun models

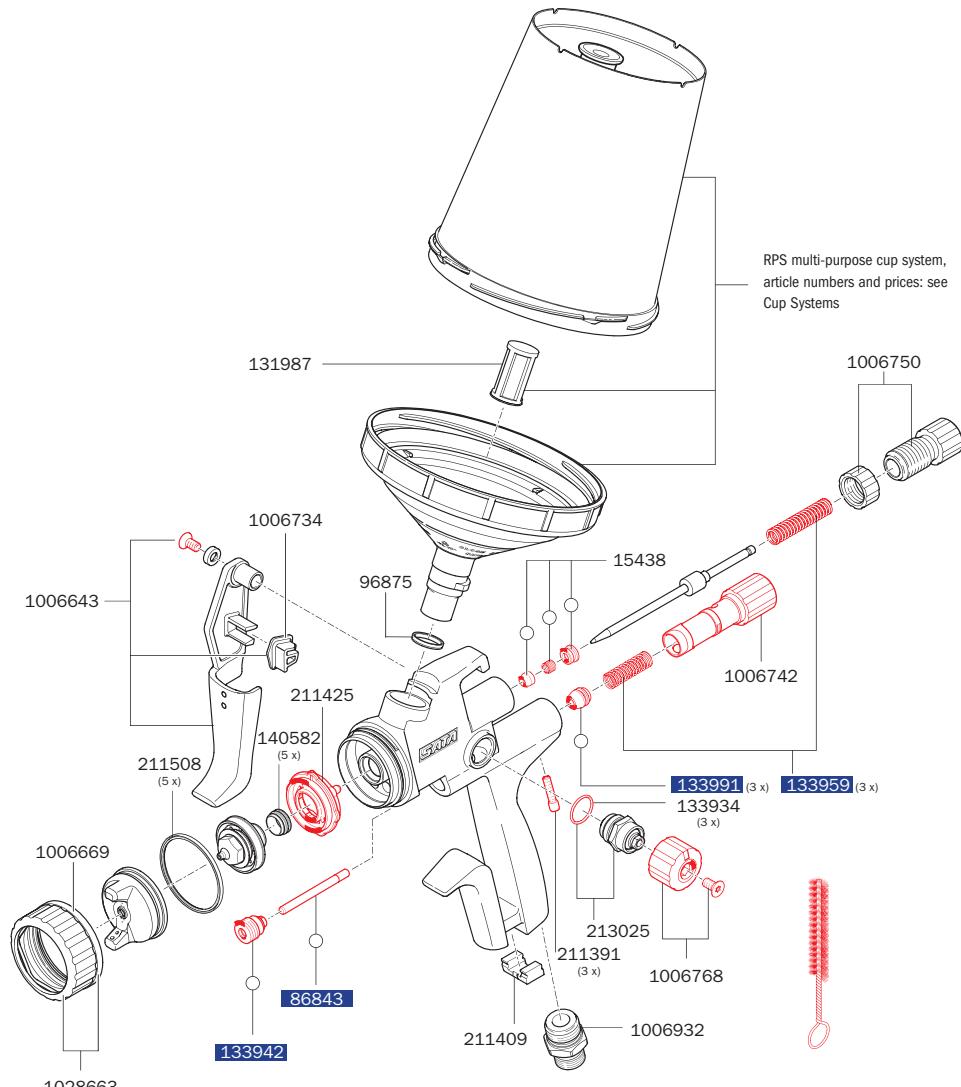
SATAjet 5000 B PHASER   Discontinuation end of 2026										
1.2	1.2 W	1.3	1.3 cc							
RP	1006841	1006859	1006867	1006916						
WSB	1.3	1.4	1.5							
HVLP	1006875	1006883	1006891	1006908						
SATAjet 4000 B STANDARD / DIGITAL   Discontinuation end of 2027										
1.0	1.1	1.2	1.2 W	1.3	1.4	1.6	1.8	2.0	2.5	
RP	166991	167007	167015	167023	167049	167056	167072	167080	168625	168633
WSB	1.0	1.2	WSB	1.3	1.4	1.5	1.7	1.9	2.2	
HVLP	166926	166934	166983	166942	166967	166975	168658	168666	168674	
SATAdminijet 3000 B HVLP										
0.3	0.5	0.8	1.0	1.1	0.8 SR	1.0 SR	1.2 SR	1.4 SR		
HVLP	125583	125591	125609	125617	125625					
						125682	125690	125708	125716	
SATAjet B										
1.0 E	MSB	1.4 E	1.5 E	1.7 E	2.0 W					
4143	4127	3848	4119	4101	4093					
SATAjet GR										
1.3 W	1.5 W	1.7 W	2.0 W	2.5 W	3,0 W					
31252	31898	31997	4093	13003	13011					

## Spare parts for discontinued spray gun models

### SATAjet® 5000 B

#### PHASER

15438
Paint needle packing
86843
Air piston rod
96875
PVC insert for paint spray guns with QCC cup connection
131979
Spare flat sieve 125µm, pastel blue (packing unit 100 pieces)
131987
Spare plug-in sieve 200 µm, pastel green (packing unit 100 pieces)
133934
Sealing (packing unit 3 pieces) for spindle
133942
Seal retainer, cpl.
133959
Pressure spring (3 pieces) for paint needle and air piston
133991
Air piston head (packing unit 3 pieces)
140582
Sealing element (packing unit 5 pieces) for fluid tip tip
211391
Locking screw (packing unit 3 pieces) for air micrometer
211409
CCS-Clips, green, blue, red, black (packing unit 4 pieces)
211425
Air distribution ring (packing unit 3 pieces)
213025
Spindle, cpl., for round / flat spray control
211508
Sealing ring (packing unit 5 pieces)
1006643
Trigger kit
1006669
Kit consisting of coloured marking rings (blue, green, black, packing unit each 1 piece)
1006734
Trigger fixing clip
1006742
Air micrometer
1006750
Material flow control with counter nut
1006768
Control knob with screw (packing unit 2 pieces)
1006932
Air connection piece 1/4" male thread
1028663
Air cap ring, cpl. with color marking ring



#### Tool kit

- 211524
- Universal spanner
- Combi tool
- Cleaning brush
- CCS clips
- Paint strainer
- Extraction tool



1097379  
Universal spanner kit (pack of 3 pieces)

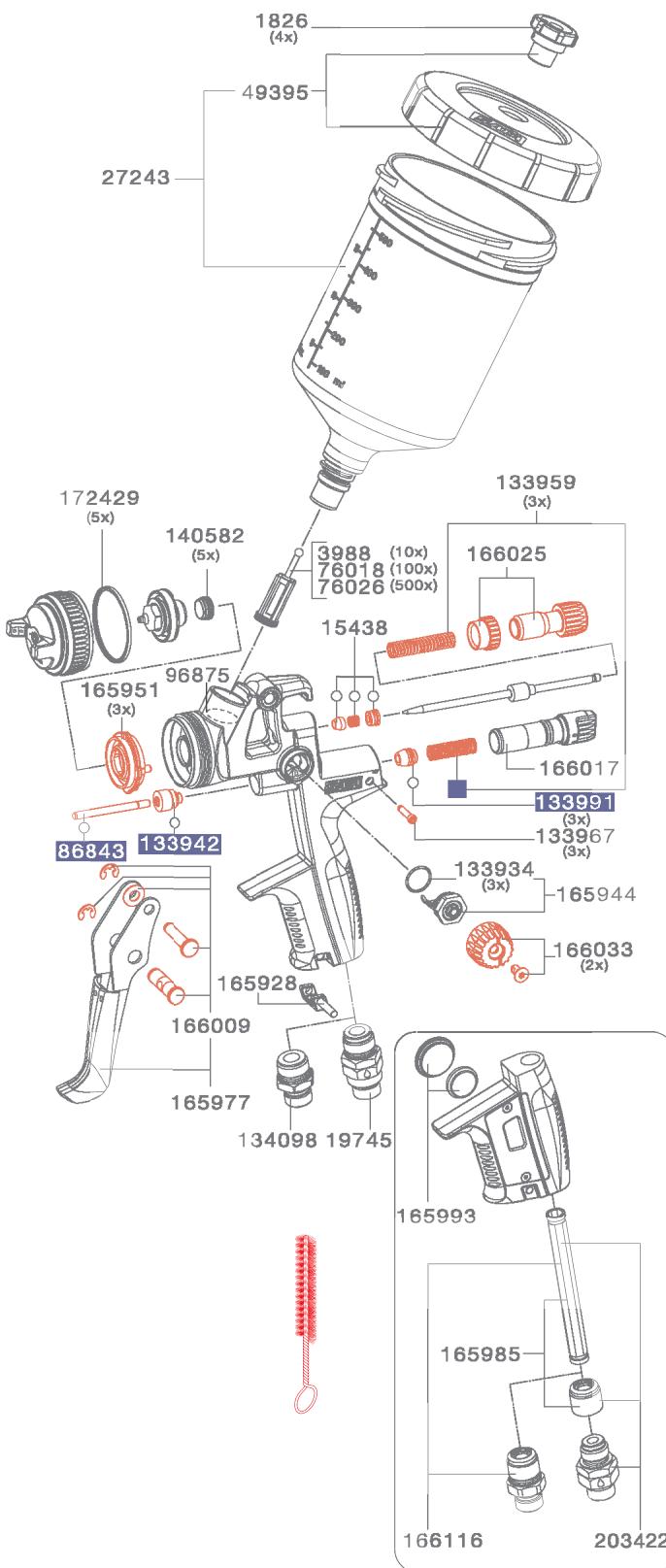
#### Repair kit

- 1006809  
Repair kit
- 82552  
Air piston service unit
- 136960  
Sealing kit

## Spare parts for discontinued spray gun models

SATAjet® 4000 B

1826
Anti-drip device (packing unit 4 pieces)
3988
Paint strainer, 300 µm (packing unit 10 pieces)
15438
Paint needle packing
19745
Swivel joint
27243
Reusable plastic cup, 0.6 l with QCC without fine thread
49395
Screw-on lid for 0.6 l PVC cup with drip-catching ring and non-drip device
76018
Paint strainer, 300 µm (packing unit 100 pieces)
76026
Paint strainer, 300 µm (packing unit 500 pieces)
86843
Air piston rod
96875
PVC insert for paint spray guns with QCC cup connection
133934
Sealing (packing unit 3 pieces) for spindle
133942
Seal retainer, cpl.
133959
Pressure spring (3 pieces) for paint needle and air piston
133967
Adjustment screw (packing unit 3 pieces) for air micrometer
133991
Air piston head (packing unit 3 pieces)
134098
Air connection piece 1/4" (male thread)
140582
Sealing element (packing unit 5 pieces) for fluid tip
165928
CCS Clips, green, blue, red, black (packing unit 4 pieces)
165944
Spindle for round/flat spray control >Quarter Turn<
165951
Air distribution ring (packing unit 3 pieces)
165977
Trigger kit
165985
Seal retainer with sleeve
165993
Battery kit
166009
Trigger sleeve kit
166017
Air micrometer
166025
Material flow control with counter nut
166033
Control knob with screw (each 2 pieces)
166116
Air connection with sleeve
172429
Sealing ring (packing unit 5 pieces)
203422
Seal retainer with sleeve and swivel joint



Errors, technical modifications and printing errors reserved.

Tool kit

- Universal spanner
  - Combi tool
  - Cleaning brush
  - CCS clips
  - Paint strainer
  - Extraction tool



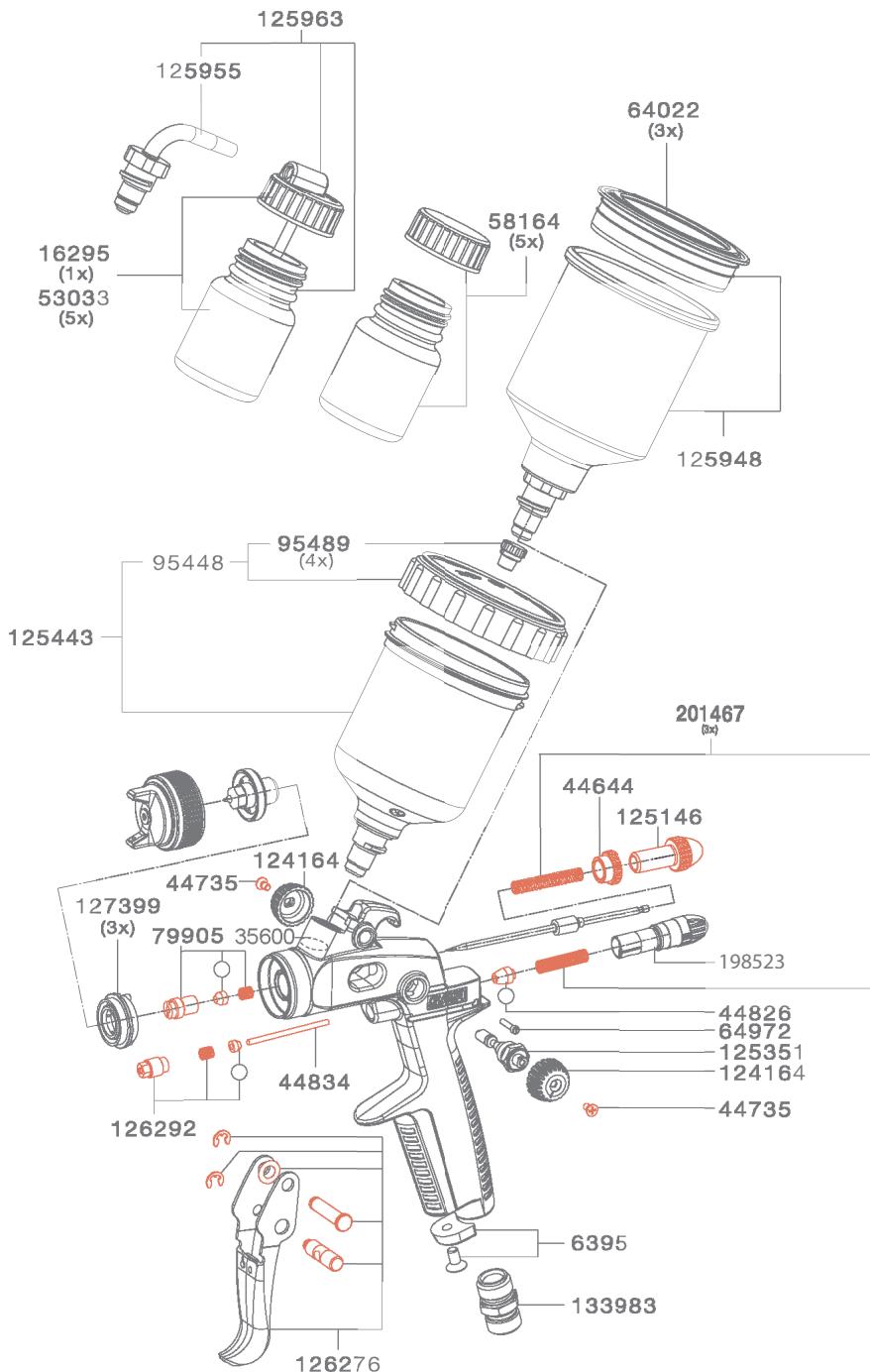
## Repair kit

- 166058  
Repair kit
  - 82552  
Air piston service un
  - 136960  
Sealing kit

## Spare parts for discontinued spray gun models

### SATAmijet® 3000 B HVLP

6395	CCS Clips, green, blue, red, black packing unit 4 pieces)
35600	PVC insert cup connection SATAmijet 3000 B HVLP, minijet 4 HVLP , jet 20 B, dekor 2000
44644	Counter nut
44735	Countersunk screw M 2.5 x 5, VA
44826	Air piston head
44834	Air piston rod
53033	25 ml glass cup with plug-in cup (packing unit 5 pieces)
58164	25 ml glass cup with blind lid (packing unit 5 pieces)
64022	Plastic lid (3 pieces)
64972	Adjustment screw for air micrometer
79905	Paint needle packing
95448	Screw-on lid 125 ccm PVC cup with anti-drip device
95489	Anti-drip device (4 pieces)
124164	Control knob
125146	Material flow control screw
198523	Air micrometer, complete
125351	Spindle SATAmijet 3000 B HVLP, minijet 4 HVLP
125443	Reusable plastic cup, 0.125 l with QCC and fine thread
125948	0.15 l QCC reusable aluminium cup, cpl.
125955	Plug-in cup connection with QCC SATAmijet 20 B, dekor 2000, minijet 3000 B HVLP, minijet 4 HVLP
125963	25 ml glass cup with plug-in lid (packing unit 5 pieces) and QCC plug-in connection (packing unit 1 piece)
126276	Trigger kit
126292	Packing kit air piston rod SATAmijet 3000 B HVLP, minijet 4 HVLP
127399	Air distribution ring (packing unit 3 pieces)
133983	Air connection piece 1/4" male thread
201467	Pressure spring (each 3 pieces) for paint needle and air piston



#### Tool kit

- 125856  
 • Extraction tool  
 • Cleaning brush  
 • Wrench  
 • Universal spanner



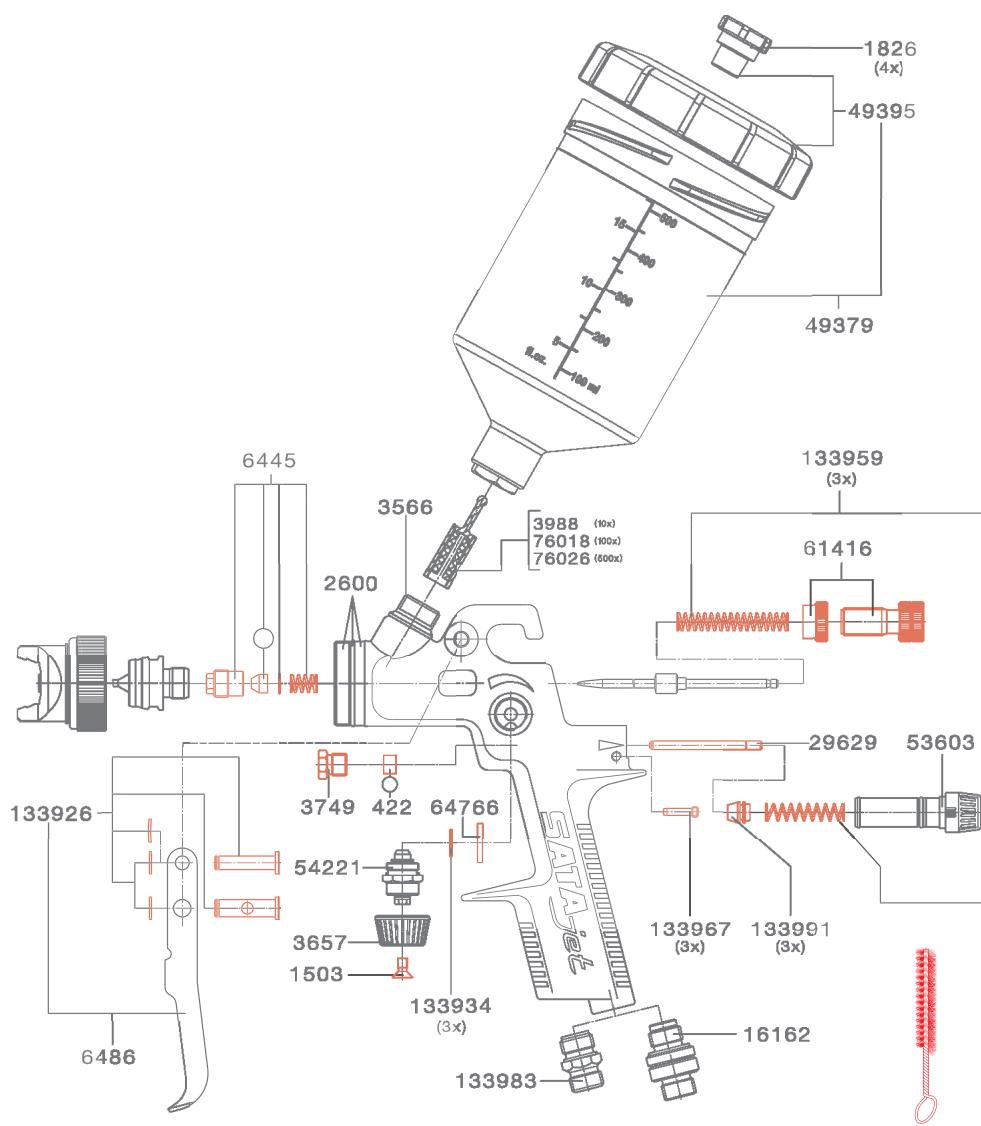
#### Repair kit

- 126284  
 Repair kit  
  
 50658  
 Sealing kit

**Spare parts for discontinued spray gun models**

**SATAjet® B /  
SATAjet® GR**

422	Gasket for air piston
1503	Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer und round/flat spray control
1826	Anti-drip device (packing unit 4 pieces)
2600	Service unit for nozzle insert for SATAjet/B, H, K and NR 92, consisting of nozzle insert, distribution plate and sealing ring
3566	Inlet nipple
3657	Control knob
3749	Stuffing box for air piston SATAjet, KL, HKD and MC-B
3988	Paint strainer, 300 µm (packing unit 10 pieces)
6445	Paint needle packing
6486	Trigger kit
16162	Swivel joint
29629	Air piston rod
49379	0.6 l reusable plastic cup, cpl.
49395	Screw-on lid for 0.6 l PVC cup with drip-catching ring and non-drip device
53603	Air micrometer
54221	Spindle complete, for SATAjet/90, SATAjet, regulation valve and MC-B
61416	Material flow control with counter nut
64766	Washer
76018	Paint strainer, 300 µm (packing unit 100 pieces)
76026	Paint strainer, 300 µm (packing unit 500 pieces)
133926	Trigger sleeve kit
133934	Sealing (packing unit 3 pieces) for spindle
133959	Pressure spring (3 pieces) for paint needle and air piston
133967	Adjustment screw (packing unit 3 pieces) for air micrometer
133983	Air connection piece 1/4" male thread
133991	Air piston head (packing unit 3 pieces)



**Tool kit**

- 9654
  - Paint strainer
  - Cleaning brush
  - Socket wrench 7 mm width
  - Internal hexagonal wrench 2/4 mm width
  - Universal spanner



**Repair kit**

- 69666
  - Repair kit
- 9829
  - Sealing kit

# SATA adam 2,

## SATA adam 2 black

## Technical data:

Maximum operating pressure: 145 psi

Max. operating temperature: 140 °F

Display accuracy: +/- 1 psi



## Available versions

211557

SATA adam 2 psi for SATAjet 5000, SATAjet X 5500 and SATAjet X PHASER



1031715

SATA adam 2 black psi for SATAjet 5000, SATAjet X 5500 and SATAjet X PHASER



160853

SATA adam 2 psi for SATA spray guns except for SATAmijet, SATAjet 5000, SATAjet X 5500 and SATAjet X 5500 PHASER



160887

SATA adam 2 mini psi for SATAmijet 4400 B, SATAmijet 3000 B and 1000 K/H



195222

SATA adam 2 U (air micrometer with adam 2 display psi)



## Spare parts &amp; Accessories

160697

SATA adam 2 display psi



1031658

SATA adam 2 black display psi



160739

Battery kit for SATA adam 2



160788

SATA adam 2 dock for SATA spray guns except for SATAmijet, SATAjet 5000, SATAjet X 5500 and SATAjet X 5500 PHASER



160796

SATA adam 2 dock (packing unit 2 pieces) for SATA spray guns except for SATAmijet, SATAjet 5000, SATAjet X 5500 and SATAjet X 5500 PHASER



160861

SATA adam 2 mini dock for SATAmijet spray guns

211565

SATA adam 2 dock for SATAjet 5000, SATAjet X 5500 and SATAjet X 5500 PHASER



211573

SATA adam 2 dock (packing unit 2 pieces) for SATAjet 5000, SATAjet X 5500 and SATAjet X 5500 PHASER

195230

SATA adam 2 U dock (air micrometer 1/4" male thread and G 1/4" female thread with SATA dock)



162164

Locking clip (packing unit 5 pieces) for SATA adam 2

162172

O-ring (packing unit 2 pieces) for SATA adam 2

162081

SATA dock protect (packing unit 5 pieces) for SATA adam 2



195925

SATA dock with 1/8" (male thread)



203117

Reducing piece 1/4" (male thread) and G 1/8" (female thread)

SATAjet X 5500 PHASER SATAjet X 5500 SATAminiet 5000 B PHASER SATAjet 5000 B	SATAjet 4000 B	SATAjet 3000 B	SATAjet 1000 B, SATAjet 1500 B SOLV	SATAjet GR	SATAminiet 4400 B SATAminiet 3000 B SATAminiet 4	SATA dry jet	Competitor spray guns	Retrofitting micrometer with pressure gauge #27771	Retrofitting atomisation air control gauge #4002	Filters and systems with G 1/8" female thread
211557 adam 2 1031715 adam 2 black	X									
160853 adam 2		X	X	X	X	X				
160887 adam 2 mini						X				
195222 adam 2 U	X	X	X	X	X	X	X	X		
195925 SATA dock with 1/8" male thread									X	X

## Pressure gauges and micrometer

27771

SATA air micrometer with gauge, 1/4" (male thread and G 1/4" (female thread)



4002

High-volume in-line pressure gauge with unrestricted airflow to the spray gun (non-adjustable). HVLP and RP colour-coded pressure gauge face with a high flow coupler and nipple.



9860

SATA air micrometer 0-845, 1/4" (male thread) and G 1/4" (female thread)



# Spare parts for SATA spray guns with gravity flow cup

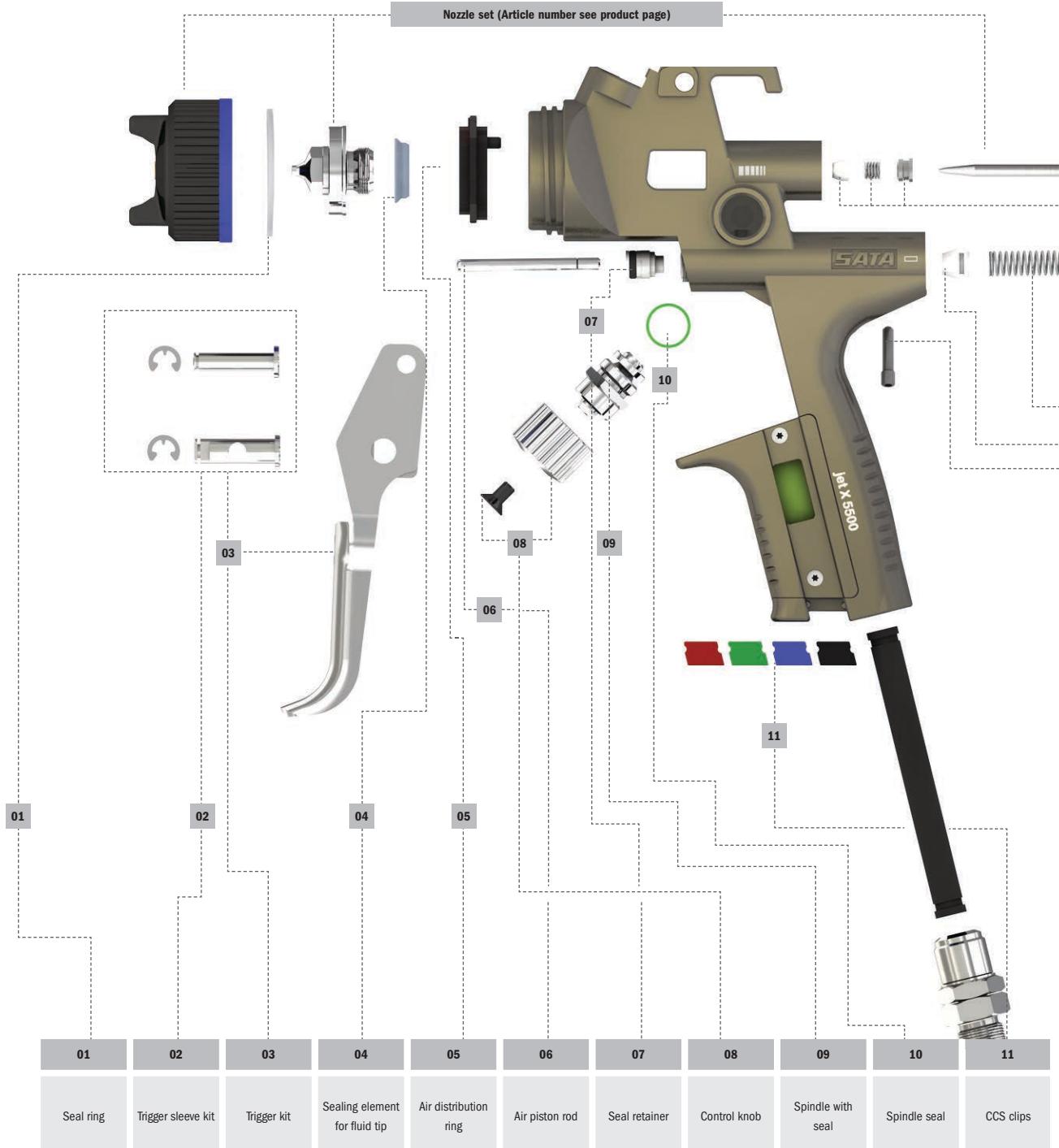
SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

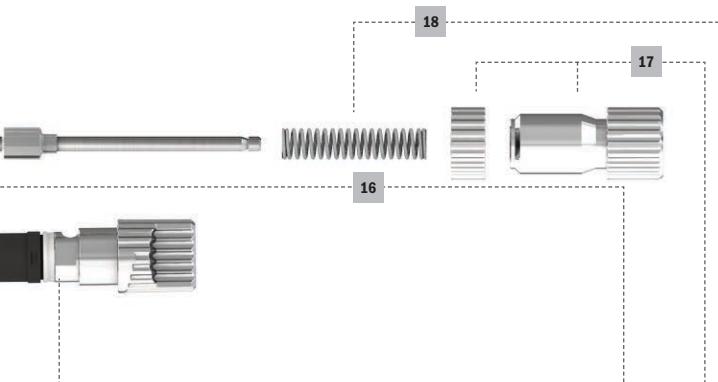
FILTER TECHNOLOGY

ACCESSORIES



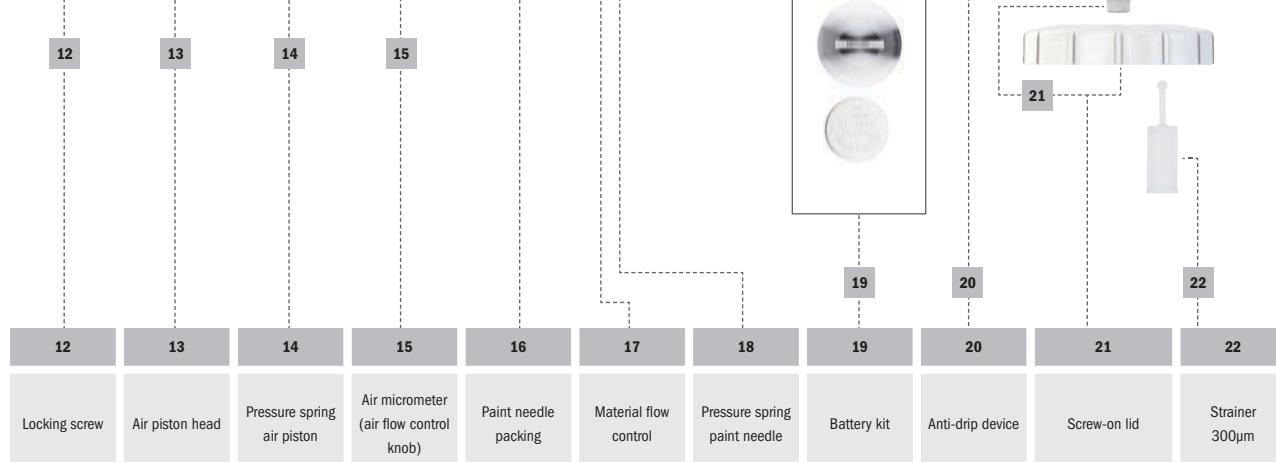
<b>X 5500</b>		211458	211433					1057357			
<b>X 5500 PHASER</b>	211508	-	1092973					1092999	213025		211409
<b>5000 B</b>		211458	211433		211425		86843		211482		
<b>4000 B</b>	172429	166009	165977	140582	165951			133942	166033	165944	133934
<b>1500 B SOLV</b>	130393	1011361	1011353						1011486		165928
<b>100 B</b>					143230	91959			89771		
<b>1000 B</b>	130393	133926	130492						140574		6395
<b>minijet 4400 B</b>	200907	199463	198473	199455	197467	198408	199414	200162	198549	199471	197418

Errors, technical modifications and printing errors reserved.



Air connection piece						
	Standard jet X 5500 PHASER	Standard	Standard swivel joint	DIGITAL	DIGITAL swivel joint with seal retainer and sleeve*	Seal retainer with sleeve*
X 5500	-	134098	19745	211490	211516	211441
X 5500 PHASER	1092981	-		-	-	-
5000 B				211490	211516	211441
4000 B				166116	203422	165985
1500 B SoLV						
100 B						
1000 B		134098		16162	-	-
minijet 4400 B						

\* only for DIGITAL with swivel joint



Errors, technical modifications and printing errors reserved.

211391			211466 1093012 211466		211474 1093004 211474		1057414 -			X 5500 X 5500 PHASER 5000 B 4000 B 1500 B SoLV 100 B 1000 B minijet 4400 B
133967	133991	133959*	166017	15438	166025	133959*	165993	1826	49395	3988 (10x) 76018 (100x) 76026 (500x)
1011379			1011395		1011387					4000 B 1500 B SoLV 100 B 1000 B
133967			139964		139188					
199430	199448	201467* *	198523	199414	199406	201467*		197558	199075	

\* in a set

# Accessories for spray guns

## Air connection

6981

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)



99895

Flexible quick coupling nipple G 1/4" (female thread)



## Storage

9886

SATA gravity gun holder for gravity cup spray guns



40188

SATA spray gun display holder



192195

SATA universal spray gun and hose holder for all SATA spray guns



69328

SATA spray gun holder for SATAmijet 4400 B, minijet 3000 B, jet 20 B



134916

Triple spray gun holder for wall mounting



134882

Spray gun holder with strainer holder



134932

Insert for spray gun holder with strainer holder for SATAmijet

1750

Spray gun holder, complete



186833

Spray gun stand acrylic w 10 x h 7.5 x d 14 cm



## Quality Control

161596

SATA cert, with archive, spray pattern block, single sheet holder and distance marker



161646

Spray pattern blocks with 25 sheets (packing unit 2 pieces) for SATA cert

161661

Distance marker for SATA cert

## Other Accessories

3988

Paint strainer, 300 µm (packing unit 10 pieces) for SATA spray guns except for SATAMiniJet 3000 B

76018

Paint strainer, 300 µm (packing unit 100 pieces)

76026

Paint strainer, 300 µm (packing unit 500 pieces)

9845

SATA viscosity cup 4.0 mm, flow time tolerance &lt; 1 sec.



9852

SATA viscosity cup 4.0 mm, flow time tolerance &lt; 1.5 sec.



59675

SATA dosenboy, to cut out can lids from cans up to 36 cm height



59659

Wheel for SATA DOSENBOY

59667

Blade for SATA dosenboy

16477

SATA compressed air-driven hand agitator



1040815

Air cap protector UV, black (packing unit 5 pieces) for SATAJet 3000, 4000, 5000 series

1040807

Air cap protector UV, black (packing unit 5 pieces) for SATAJet 100 and 1000 series



1044594

Air cap protector UV, black (packing unit 5 pieces) for SATAMiniJet 4400 B

1054006

Air cap protector, black (packing unit 5 pieces) for SATAJet 3000, 4000, 5000 series

1054014

Air cap protector, black (packing unit 5 pieces) for SATAJet 100 and 1000 series



1054030

Air cap protector, black (packing unit 5 pieces) for SATAMiniJet 4400 B

1054022

Air cap protector, black (packing unit 5 pieces) for SATAMiniJet 1000/3000 B

# Cleaning and Maintenance of Spray Guns

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

## Storage

60095

SATAClean wet holding tray for 3 spray guns



## Cleaning accessories

162628

SATA care set spray gun care bag containing 1 large cleaning brush, 5 medium-sized cleaning brushes, 5 double-sided cleaning brushes, 12 nozzle cleaning needles, 1 tube high performance grease, silicone- and acid-free, 100 g



48173

SATA high performance grease, silicone- and acid-free, 100 g for spray guns



9894

SATA nozzle cleaning needles (pack of 36 pieces, packed to 12 pieces each)



62174

SATA nozzle cleaning needles (pack of 12 pieces)

64030

SATA cleaning kit with 2 cleaning brushes, medium and 12 nozzle cleaning needles



6007

Cleaning brush (packing unit 10 pieces) for spray guns



9209

Cleaning brush, double-sided (pack of 10 pieces) for spray guns



158840

Cleaning brush, large (packing unit 5 pieces) for spray guns



29280

Cleaning brush (packing unit 10 pieces) for suction pipe of suction cup spray guns

► Please also observe the SATA cleaning devices on page 140.



First remove paint needle.



Followed by the cap.



And finally, unscrew fluid tip with the ring spanner integrated in the universal spanner.

## Cleaning and drying



Clean the material passage



Clean the spray gun body



Dry with blow gun

When cleaning the spray gun manually, please ensure not to use brushes made of metal wires which could possibly damage the spray gun. Furthermore, please make sure that no cleaning fluid ends up in the air passages of the spray gun body.

## Cleaning of the nozzle set



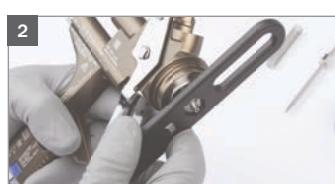
When cleaning the nozzle components, please make sure that metal parts of brushes do not damage the nozzle set. Ideally, please use specially designed SATA cleaning brushes and SATA nozzle cleaning needles to ensure optimum cleaning and maintenance of the nozzle set.

Please watch our video at [www.sata.com/TV](http://www.sata.com/TV) concerning "Cleaning and Maintenance of Spray Guns". Or simply order the cleaning brochure (Art. No. 158162) or the cleaning poster (Art. No. 168070) free of charge!

## Assembly and maintenance



Assembly of the fluid tip



Tighten fluid tip by hand using the universal spanner.



Assembly of the air cap



Grease paint needle around the needle packing area



Insert paint needle



Grease and insert paint needle spring



Grease thread of material flow control screw



Install material flow control screw



Grease visible part of air piston rod

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES



# Cup Systems

Cup type/capacity	Fields of application	Operating mode
 <b>SATA RPS multi-purpose cups</b> 0.3 l / 0.6 l / 0.9 l 76 – 79	Multi-purpose gravity cup with paint sieve for frequent colour changes. For mixing, painting and storing. No adapters required for all current SATA spray guns	<ul style="list-style-type: none"> <li>• Optionally available with QCC bayonet lock and male thread</li> <li>• Adapters for older SATA spray gun models and spray guns from other manufacturers are available</li> </ul>
 <b>SATA reusable cup</b> 0.125 l / 0.15 l / 0.3 l / 0.6 l / 0.75 l / 1.0 l 80	Reusable plastic or aluminium gravity flow cups for SATA spray guns	<ul style="list-style-type: none"> <li>• Optionally available with QCC bayonet lock and male thread or with female thread for older SATA spray gun models</li> </ul>
 <b>SATA agitator cup</b> 0.7 l 83	Reusable aluminium gravity flow cup with integrated agitator for the application of materials with settling components, e.g. effect paints. Agitator with air regulation valve for speed adjustment	<ul style="list-style-type: none"> <li>• Optionally available with QCC bayonet lock and male thread</li> </ul>
 <b>SATA BVD adapter</b> 0.7 l 84	Pressurised reusable aluminium gravity flow cup for the application of high-viscosity materials	<ul style="list-style-type: none"> <li>• Optionally available with QCC bayonet lock and male thread or with female thread for older SATA spray gun models</li> </ul>

Collect coins with every cup now!

## SATA Loyalty Program

coins & more

Further Information:

[www.sata.com/en-amn/service/coins-and-more](http://www.sata.com/en-amn/service/coins-and-more)



**SATA® RPS®****Multi-Purpose Cup System**

Suitable for all paint materials! Please observe the recommendations of the paint manufacturers to choose the correct sieves (flat sieve 125 µm or plug-in sieve 200 µm).

**Available versions****SATA RPS 0.3 I****Packing unit 60 pieces**

1010553

SATA RPS 0.3 I minijet, 125 µm flat sieve

**Packing unit 60 pieces**

1010561

SATA RPS 0.3 I minijet, 200 µm plug-in sieve

**Packing unit 40 pieces**

1010389

SATA RPS 0.3 I standard, 125 µm flat sieve

**Packing unit 100 pieces**

1010420

SATA RPS 0.3 I standard, 125 µm flat sieve

**Packing unit 40 pieces**

1010397

SATA RPS 0.3 I standard, 200 µm plug-in sieve

**Packing unit 100 pieces**

1010404

SATA RPS 0.3 I standard, 200 µm plug-in sieve

**SATA RPS 0.6 I****Packing unit 60 pieces**

1010438

SATA RPS 0.6 I 125 µm flat sieve

**Packing unit 60 pieces**

1010545

SATA RPS 0.6 I, 200 µm, flat sieve

**Packing unit 60 pieces**

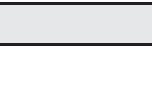
1010488

SATA RPS 0.6 I 200 µm plug-in sieve

**SATA RPS 0.9 I****Packing unit 40 pieces**

1011973

SATA RPS 0.9 I, 125 µm flat sieve

**Packing unit 40 pieces**

1012004

SATA RPS 0.9 I, 200 µm flat sieve

**Packing unit 40 pieces**

1011981

SATA RPS 0.9 I, 200 µm plug-in sieve

**SATA RPS 0.6 I UV****Packing unit 60 pieces**

1010496

SATA RPS UV 0.6 I 125 µm flat sieve

**Packing unit 60 pieces**

1010503

SATA RPS UV 0.6 I 200 µm plug-in sieve



**Spare Parts****SATA® RPS®**

1013226

Spare lid for SATA RPS 0.6 l / 0.9 l (packing unit 80 pieces)

131979

Spare flat sieve 125µm, pastel blue (packing unit 100 pieces) for SATA RPS 0.6l / 0.9l

131987

Spare plug-in sieve 200 µm, pastel green (packing unit 100 pieces) for SATA RPS 0.3 l / 0.6 l / 0.9 l

160606

Spare flat sieve 125 µm, pastel blue (packing unit 60 pieces) for SATA RPS 0.3 l

1013218

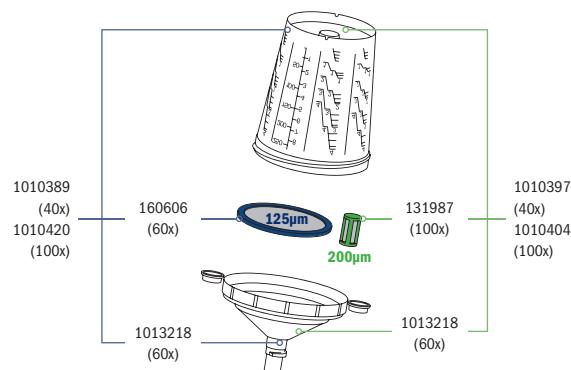
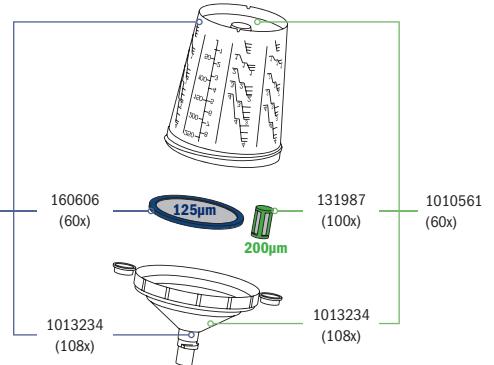
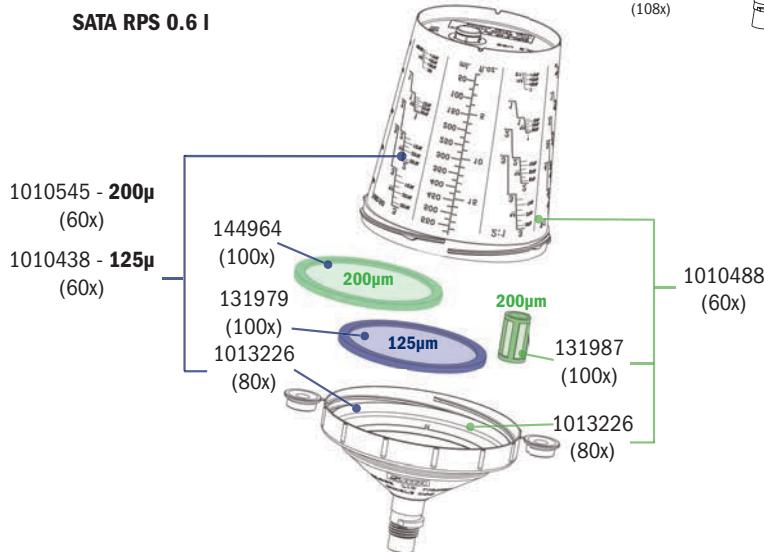
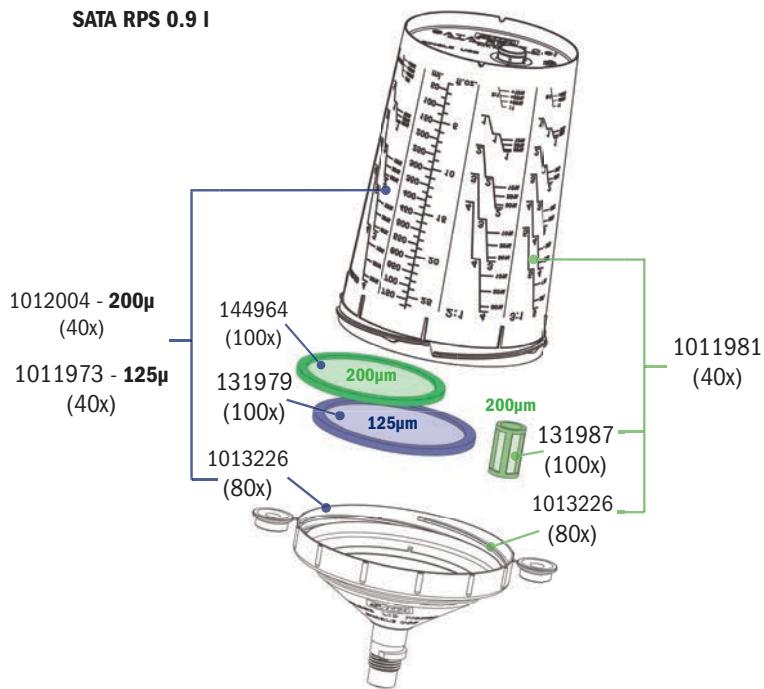
Spare lid for SATA RPS 0.3 l Standard (packing unit 60 pieces)

1013234

Spare lid for SATA RPS 0.3 l minijet (packing unit 108 pieces)

144964

Spare flat sieve 200 um, pastel green (packing unit 100 pieces) for SATA RPS 0.6 l / 0.9 l

**SATA RPS 0.3 l standard****SATA RPS 0.3 l minijet (for SATAmijet 3000 B)****SATA RPS 0.6 l****SATA RPS 0.9 l**

# SATA® RPS® Accessories

## Technical data:

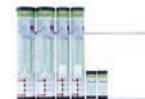
SATA RPS wall dispenser:	W x H x D: 80 x 100 x 18 cm
SATA RPS extension kit:	W x H x D: 40 (120) x 100 x 18 cm
SATA RPS rotawall adapter kit:	B: Ø 65 cm; H: 136 cm
SATA RPS rotafloor adapter kit:	B: Ø 65 cm H max.: 210 cm; H min.: 123 cm



## Available versions

195784

SATA RPS wall dispenser, standard version: 2x cup tubes / 2x lid tubes / 2x sieve tubes and 2x aluminium slats



195776

SATA RPS extension kit, add-on kit: 1x cup tube / 1x lid tube / 1x sieve tube for flat sieves, with aluminium slat



196543

SATA RPS rotawall adapter kit: carousel ground spindle and wall holder (top and bottom)



Tubes are not included in the scope of delivery.

196550

SATA RPS rotafloor adapter kit: carousel ground spindle, steel pipe

+ 197723 (floor plate)



Tubes are not included in the scope of delivery.

## Accessories for SATA RPS

144840

SATA RPS depot to store RPS boxes



127852

Spray bottle 1.0 l



127860

Pump-spray cleaning bottle, not suitable for thinner



165399

SATA RPS mix lid, flat lid (packing unit 50 pieces) allows stacking of RPS 0.6 l and 0.9 l cups



117051

Shaker ring for SATA RPS 0.6l / 0.9l

## Accessories for SATA RPS

213629

Fixing kit for tube adhesive pad, adhesive foil, holder for adhesive pad for SATA RPS dispenser



213637

Cup holder for tube for SATA RPS dispenser



213645

Absorption brush for lid standard for SATA RPS dispenser



213652

Absorption brush for lid mini for SATA RPS dispenser

213660

Dispenser tube for lids for SATA RPS dispenser



213678

Cardboard tube for cups for SATA RPS dispenser



213686

Tube for plug-in and flat sieves for SATA RPS dispenser



215483

Fixing rivet (packing unit 4 pieces) for absorption brush for SATA RPS dispenser



215616

Spare part flat sieve dispenser bottom (1x) for SATA RPS dispenser



1008285

Support frame for lid dispenser for SATA RPS dispenser



1008227

Dispenser flap for plug-in sieve for SATA RPS dispenser



1008219

Dispenser bowl for plug-in sieve for SATA RPS dispenser



1028605

Bracket for plug-in sieve dispenser tray for SATA RPS dispenser



# Gravity flow cup for spray guns

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

Gun type				
Capacity	Art. No.	QCC/ w/o connection thread, suitable for: SATAjet X 5500 PHASER, SATAjet X 5500, SATAjet 5000 B, jet 4000 B, jet 3000 B, jet 2000, jet 1000 B, jet 100 B, jet RP, SATMinijet 4400 B	QCC/ with connection thread, suitable for: SATAjet 2000, jet RP, KLC, LM 2000 B, jet 90	SATAjet B, jet GR, jet NR 95  SATMinijet 3000 B, minijet 1 - 4, jet 20 B
				Lid
PVC reusable cup				
0.125 l	197541			
0.125 l	125443			
0.3 l	48587			
0.3 l	120675			
0.3 l	128470			
0.6 l	49379			
0.6 l	27243		1004960	
RPS Multi-Purpose Cup				
0.3 l	1010553			each 60 x
0.3 l	1010561			each 60 x
0.3 l	1010389	each 40 x	+  125211	
0.3 l	1010397	each 40 x	+  125211	
0.3 l	1010420	each 100 x	+  125211	
0.3 l	1010404	each 100 x	+  125211	
0.6 l	1010438	each 60 x	+  125211	+  135798
0.6 l	1010488	each 60 x	+  125211	+  135798
0.9 l	1011973	each 40 x	+  125211	+  135798
0.9 l	1011981	each 40 x	+  125211	+  135798

<b>Gun type</b>				
Capacity	Art. No.			Lid
<b>PVC reusable cup</b>				
0.15 l	198911			64022 (3 pcs.)
0.15 l	125948			64022 (3 pcs.)
0.75 l	6601			71555 (3 pcs.)
0.75 l	137729		1013432	71555 (3 pcs.)
1.0 l	46631			71555 (3 pcs.)
1.0 l	96685		1013440	71555 (3 pcs.)

## Spare parts SATA Aluminium and PVC Graffity Flow Cups

### Spare Parts

1826  
Non-drip device, pk of 4

3988  
Sieve, pk of 10

6585  
Insert, aluminum cup

27243  
Cup, 0.6L QCC plastic, cpl

49395  
Lid, 0.6L plastic

71555  
Lid, plastic, pk of 3

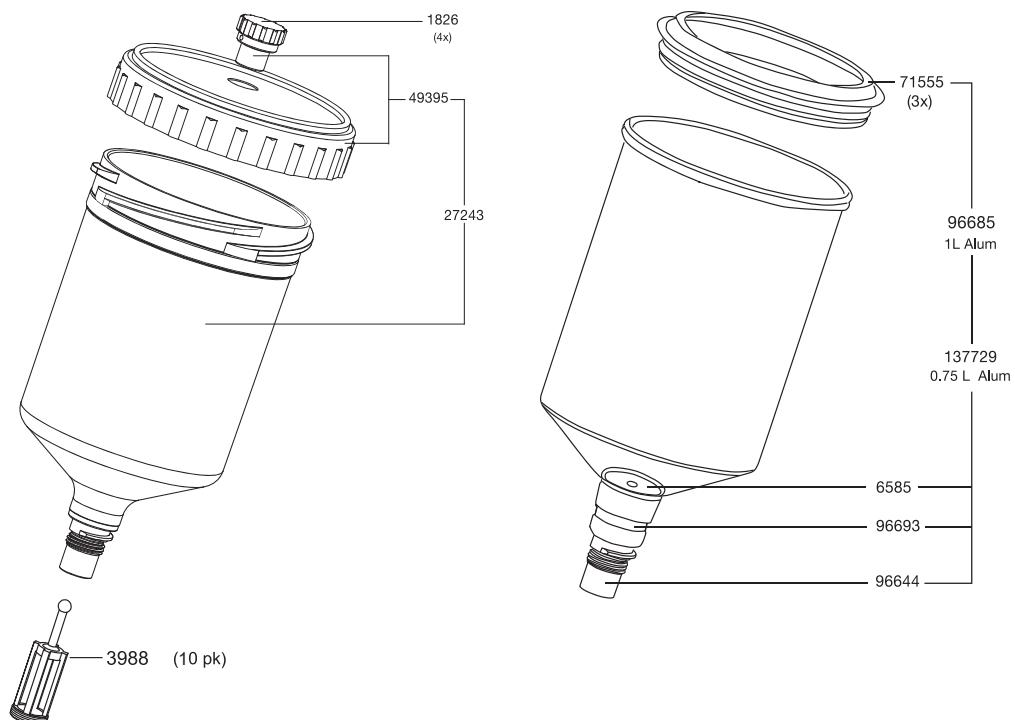
96644  
Nipple, QCC aluminum cup

96685  
Cup, 1L QCC aluminum, cpl

96693  
Ring, QCC marking

96875  
Inner cup seal

137729  
Cup, 0.75 L alum, cpl



# RPS® Adapters for SATA Spray Guns

Manufacturer	Spray Gun	Adapter	Art No.
SATA	SATAjet 2000 HVLP, RP w/o QCC	2	125237
	SATAjet LM 2000 HVLP/RP, SATAjet 90	2	125237
	SATAjet KLC HVLP/RP, KLC P	2	125237
	SATAjet B, NR 92, NR 95 HVLP	1	125211
	SATAjet LM B 92	7	133595
	SATAmajet, minijet 2, 3, 4	10	135798
	SATAjet 1000 H	16	188292
	SATAmajet 1000 H	17	188318
Binks	MG-1	3	125252
Airgunsa	AZ40 THE	4	125278
Asturo	OM Green	5	125294
3M/Graco	3M PPS	6	126326
DeVilbiss	PRI, GTI, GTI Pro, GFG, GFV, GFHV 510, Tekna, CVi	3	125252
	SRi	15	164608
Starting Line/	HLVP Spray Gun	13	150136
Finish Line	Mini Spray Gun	14	150151
Emininet	E13	4	125278
IWATA	W 400, WR 400, LPA 94	1	125211
	VXL Primer Gun, LPH 400, LPH 440	1	125211
	LPH 80	19	193276
	LS-400 (Super Nova), W 300, WS400 LPH 300	4	125278
	LPH100-LVG	12	147272
Kremlin	M 21 G	20	215079
Optima	800, 900	8	133827
Sagola	475 Mini-Gun	10	135798
	403 G, 433 G, 434 G, 444 G, 450 G	7	133595
	4100 G, 4200 G, 4300	7	133595
	4400	1	125211
	4400/4500 Xtreme	18	188664
Sharpe	GT1, Platinum, Titanium, Cobalt, SGF 98, Razor primer	9	135111
	Finex FX 300	8	133827
	Finex FX 1000, 2000, 3000	2	125237
Walcom	FX GEO, FX HVLP	5	125294
	360	2	125237



# SATA® Agitator Cup

## Agitator cup

9951

SATA agitator-cup for SATAjet B and GR/B-92 (supplementary equipment)



29926

SATA agitator cup, conversion kit for SATAjet 5000 B, 4000 B, jet 3000 B, jet 2000, jet RP, jet 1000 B, LM 2000 B

## Spare parts

### SATA® Agitator cup

1503

Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer und round/flat spray control

1826

Anti-drip device (packing unit 4 pieces)

2188

Spindle

9951

SATA agitator-cup for SATAjet B and GR/B-92 (supplementary equipment)

20461

Plastic air hose for BVD and agitator cup

21055

Agitating vane, cpl.

21063

Driving wing, cpl. with screw

21071

Gasket agitating vane, agitator cup

29926

SATA agitator cup, conversion kit

44735

Countersunk screw M 2.5 x 5, VA

44743

Control knob

44792

Spindle complete for SATAmijet

51078

Regulation valve compl. for cup agitator

53785

Angle screw socket, LCN-1/8-PL-4, f. SATA NAD and BVD

53793

Coupling with G 1/8" (female thread)

54049

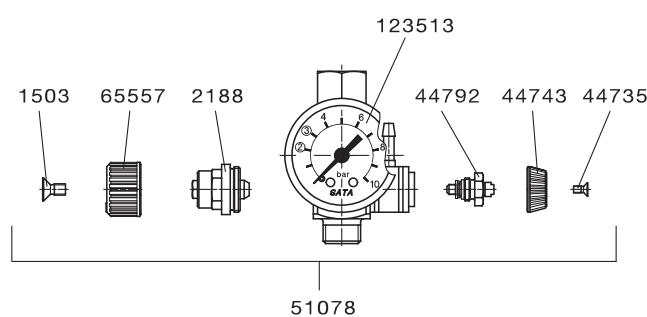
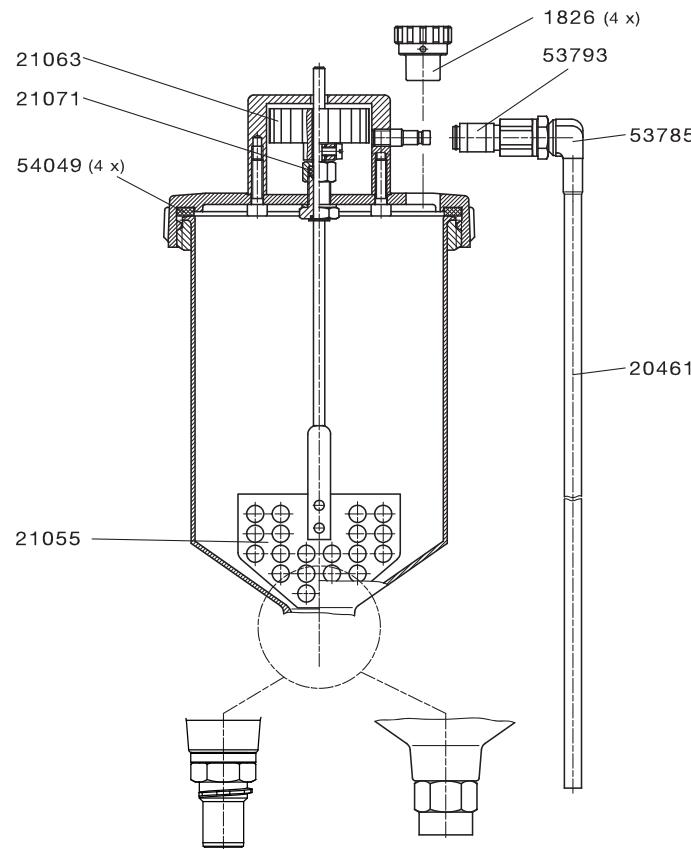
Sealing ring (packing unit 4 pieces)

65557

Control knob

123513

Pressure gauge 0-10 bar, 40 mm for regulation valve coloured stereotype plate



# SATA® BVD™

## SATA BVD adaptation kit

25775

SATA BVD conversion kit with QCC without fine thread for SATAjet 5000 B, 4000 B, jet 3000 B, jet 2000, jet 1000 B, jet 100 B, jet RP



57505

SATA BVD extension-set for SATAjet B and GR/B-92

73254

Repair kit for control fitting spray master and BVD

22442

SATAjet B nozzle 1.4E, without cup

## Spare parts

### SATA® BVD™

8268

Sealing ring

20438

Safety pressure relief valve BVD

20461

Plastic air hose for BVD and agitator cup

21014

Aluminium lid, cpl.

21048

Pressurised cup with lid

25577

Pressurised cup with lid

53777\*

Air connection for aluminium lid

54049

Sealing ring (packing unit 4 pieces)

65920

Control fittings, complete, for BVD pressurized cup connection kit (GR and LM)

70664

Anti-drip device (packing unit 10 pieces)

83493

Connection for pressurised cup, cpl.

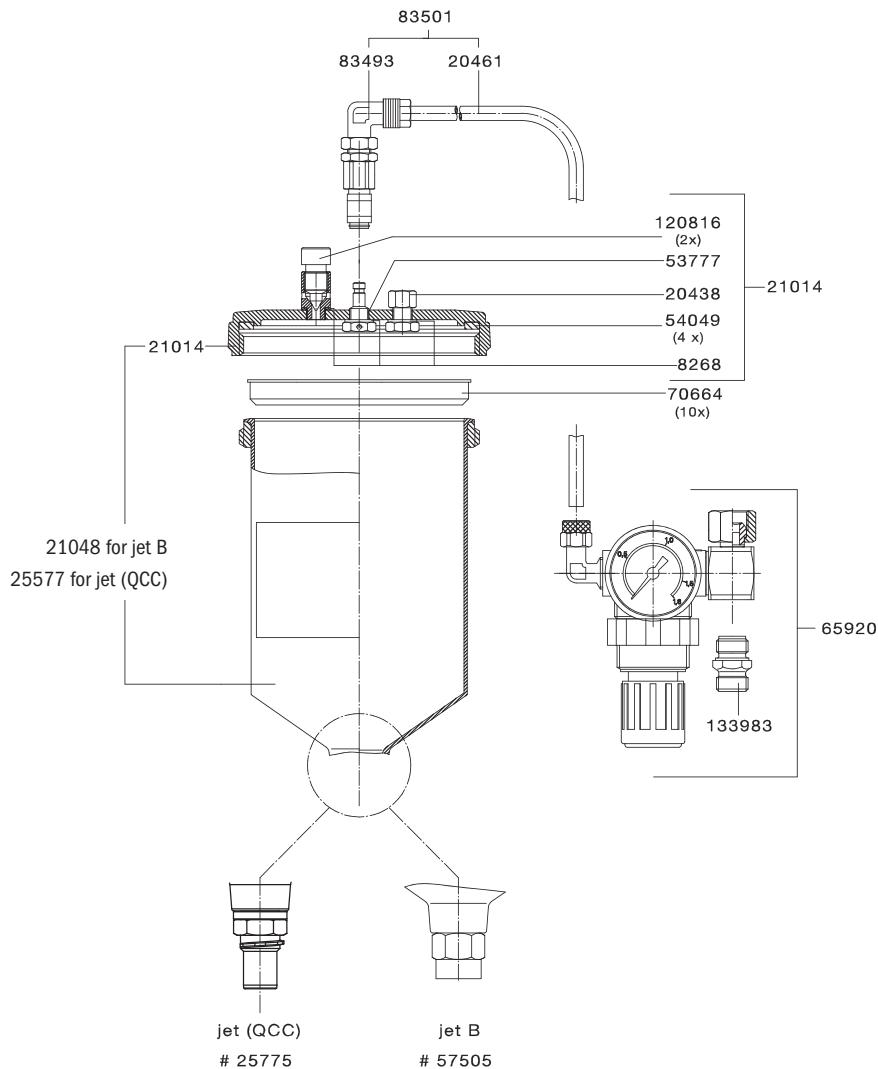
83501

Air hose cpl. w. pressurized cup connection, for SATA Spray-Master

120816

Pressure release screw (packing unit 2 pieces)

133983      **10.80 (3)**  
Air connection piece 1/4" male thread



\* please also order 8268



# SATA Loyalty Program

## coins & more

With the SATA Loyalty Program, SATA rewards loyal customers of certain products (currently all RPS cup systems) with loyalty coins, which can then be converted into high-quality rewards.

Allowed to participate are buyers of premium products or employees of buying companies based in a country where the program is offered, with the agreement of the company, in accordance with the conditions set out in the conditions of participation. Points are collected by scanning a QR code applied to certain eligible products.

On the outside of each RPS carton there is a booklet in which the coin value can be scanned from the QR code. Download the SATA Loyalty App, fill in the user information, scan and collect the SATA Coins. You can then exchange the coins for attractive rewards.

- 1. Download App & register**
- 2. Scan QR code & collect coins**
- 3. Convert into rewards**

### Collect coins with every cup!

Purchasing a SATA RPS box of **40 cups** (SATA RPS 0.3 l, SATA RPS 0.9l) means **40 coins**, purchasing a SATA RPS box of **60 cups** (SATA RPS 0.3 l minijet, SATA RPS 0.6 l, SATA RPS 0.6 l UV) means **60 coins** and purchasing a box of **100 cups** (SATA RPS 0.3 l XL) means **100 coins**.

**Further information:** [www.sata.com/en-amn/service/coins-and-more](http://www.sata.com/en-amn/service/coins-and-more)

# Breathing Protection

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

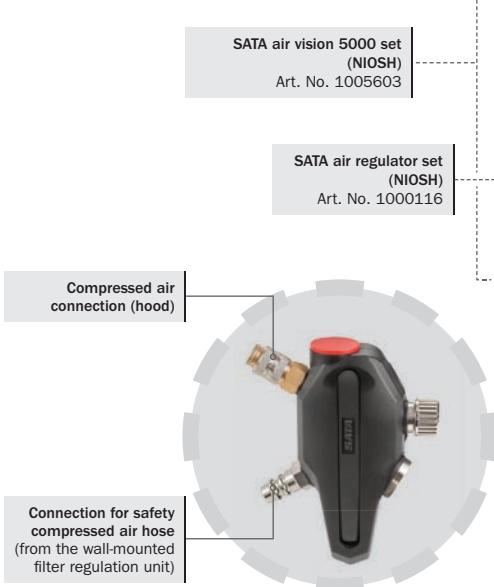
FILTER TECHNOLOGY

ACCESSORIES



Respirator type	Fields of application/function
	<b>SATA air vision 5000</b> 88 – 93 <p>Ergonomically shaped (pressure fed) respirator hood <b>independent from ambient air</b>. Protects the entire head during work.</p>
	<b>SATA vision 2000</b> 94 – 97 <p>Full face respirator protects the head incl. hair and neck / <b>independent from ambient air</b> (air supplied).</p>
	<b>SATA air star C</b> 98 – 101 <p>Half mask protects mouth and nose / <b>independent from ambient air</b> (air supplied). Protective goggles are recommended.</p>
	<b>SATA air star F</b> 104 – 105 <p>Half mask to protect the mouth and nose area / <b>depending on ambient air</b> (filtering mask). With pre-filter pads to extend the lifetime of the filter cartridges. It is recommended to wear protective goggles.</p>

# Breathing Protection without Activated Charcoal Belt Unit



## Recommended accessories

1007021

SATA air warmer, incl. adapter plate and hip pad (NIOSH)



1006990

SATA air cooler incl. adapter plate and hip pad (NIOSH)

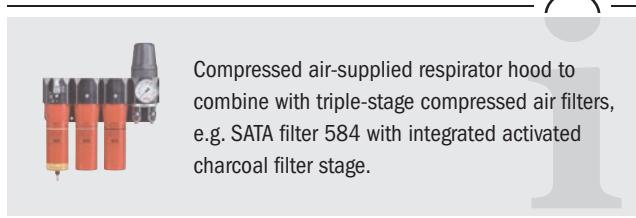


With nipple and quick connect coupler (brass)  
sealed with Loctite

Breathing hose 3/8" x 25 ft Art. No. 679025

Breathing hose 3/8" x 35 ft Art. No. 679035

Breathing hose 3/8" x 50 ft Art. No. 679050



# Breathing Protection with Activated Charcoal Belt Unit



## Recommended accessories

100158

SATA air warmer carbon for SATA air carbon regulator



Multi-stage adjustable breathing air warmer

1007021

SATA air warmer, incl. adapter plate and hip pad (NIOSH)



1006990

SATA air cooler incl. adapter plate and hip pad (NIOSH)



With nipple and quick connect coupler (brass) sealed with Loctite

Breathing hose 3/8" x 25 ft Art. No. 679025

Breathing hose 3/8" x 35 ft Art. No. 679035

Breathing hose 3/8" x 50 ft Art. No. 679050



1115189

Activated charcoal filter with two caps for SATA air carbon regulator



Compressed air-supplied respirator hood to combine with double-stage compressed air filters fixed to the wall, e.g. SATA filter 544 without integrated activated charcoal filter stage.

# SATA® air vision™ 5000

## NIOSH

**Technical data:**

Required operating pressure without spray gun: 35 psi - 44 psi

Required operating pressure with spray gun (in connection with a 1.2 m spray gun air hose): 58 psi - 87 psi

Maximum operating pressure: 145 psi

Required minimum air volume flow: 5.3 cfm

Maximum air volume flow (at 87 psi, air distributor fully opened): 26.1 cfm


**Available versions**

1005603

SATA air vision 5000 set (NIOSH)

Version **without** activated charcoal adsorber



1005596

SATA air vision 5000 respirator hood with pressure gauge (NIOSH)



214718

SATA air vision 5000 carbon set (NIOSH)

Version **with** activated charcoal adsorber



1000207

SATA air regulator (NIOSH) for SATA air vision 5000



1000116

SATA air regulator set (NIOSH)



1000223

SATA air regulator belt (NIOSH)



1000075

SATA air carbon regulator set (NIOSH) for SATA air vision 5000



## Available versions

1000158

SATA air warmer carbon (NIOSH) for SATA air carbon regulator



1000182

SATA air carbon regulator (NIOSH) for SATA air vision 5000



1007021

SATA air warmer, incl. adapter plate and hip pad (NIOSH) for SATA air vision 5000



1006990

SATA air cooler incl. adapter plate and hip pad (NIOSH) for SATA air vision 5000



## Accessories

### No nipple or quick connector

669025

Breathing hose 3/8" x 25 ft

669035

Breathing hose 3/8" x 35 ft

669050

Breathing hose 3/8" x 50 ft



### With nipple and quick connect coupler (brass) sealed with Loctite

679025

Breathing hose 3/8" x 25 ft

679035

Breathing hose 3/8" x 35 ft

679050

Breathing hose 3/8" x 50 ft

1115189

Activated charcoal filter #218206 incl. 2 filter caps for SATA air carbon regulator



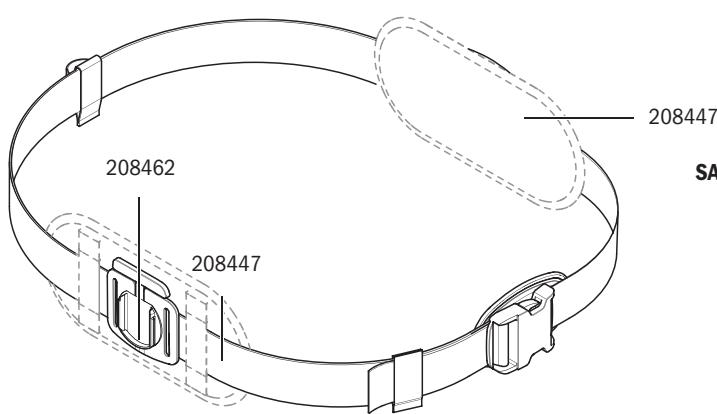
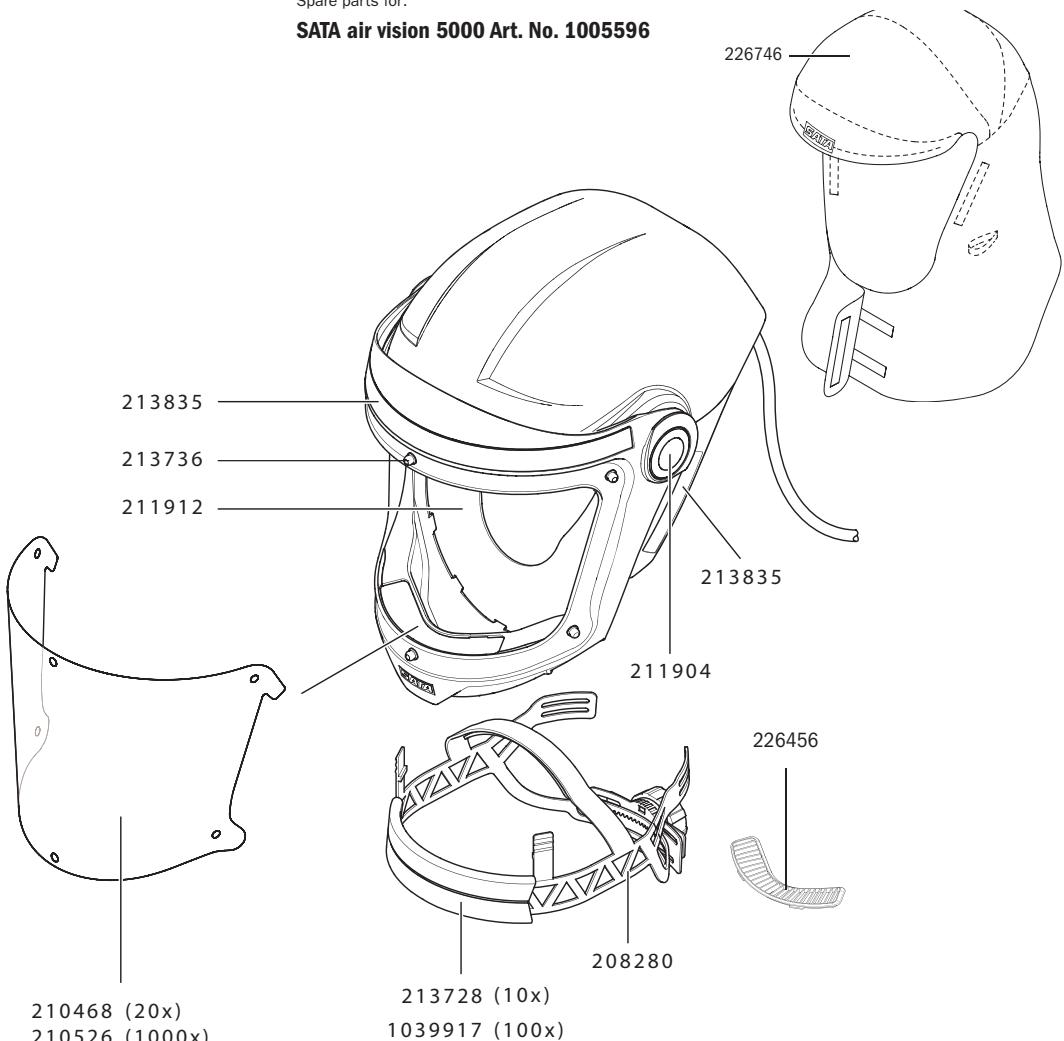
## Spare parts

### SATA air vision 5000

53942	Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14
208280	Head fixation cpl.
208447	Hip pad (packing unit 1 piece)
208462	Adapter plate
210468	Visor foil, 6 perforations (packing unit 20 pieces)
210526	Visor foil, 6 perforations (packing unit 1000 pieces)
211904	CCS disc (packing unit 4 pieces)
211912	Hygiene insert (packing unit 20 pieces)
213728	Comfort band (packing unit 10 pieces)
213736	Visor bolt (packing unit 6 pieces)
213835	Hook-and-loop tape long (packing unit 1 piece) and short (packing unit 2 pieces), adhesive on one side
213751	Hood holder for SATA air regulator
216473	Safety quick coupling for SATA air regulator and SATA air carbon regulator
226456	Plug-in diffusor
226621	Humidifier kit consisting of humidifier module, lid seal and SATA filter timer
226746	Hood cloth, dark grey
1014240	Air hose cpl. for SATA air warmer / air cooler
1039917	Comfort head band (packing unit 100 pieces)
1066415	Control knob, cpl.
1076521	Cylinder screw
1076589	Air hose cpl. for SATA air humidifier
1076612	Container for SATA air humidifier
1076620	Lid for SATA air humidifier
1076638	Safety band for bayonet lock for SATA air humidifier
1076662	Pressure relief valve, cpl. for SATA air humidifier
1076688	Threaded elbow joint, swiveling
1076703	Safety and quick coupling with free passage
1115189	Activated charcoal filter #218206 incl. 2 filter caps for SATA air carbon regulator

Spare parts for:

### SATA air vision 5000 Art. No. 1005596



Spare parts for:

### SATA air regulator belt

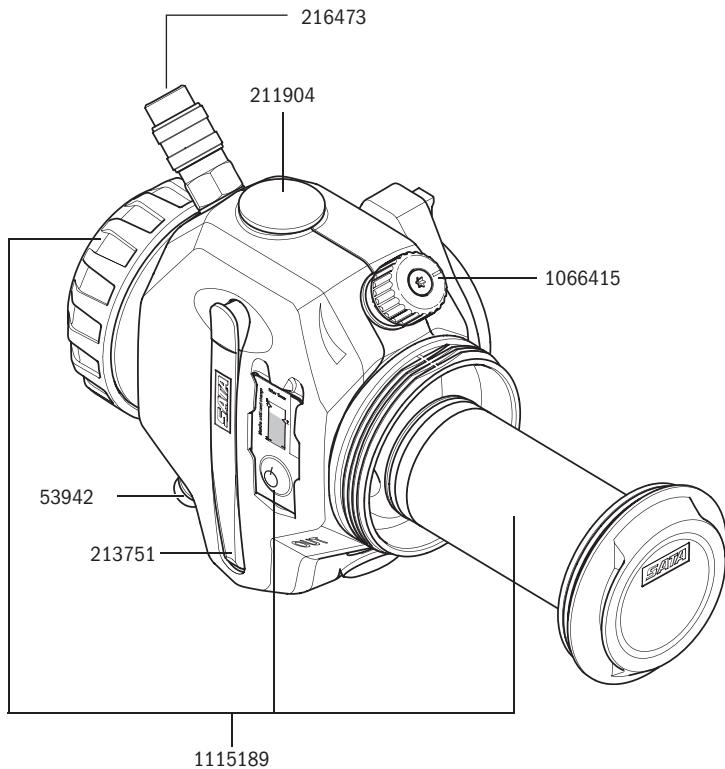
**Art. No. 1000223**

**(with hip pad)**

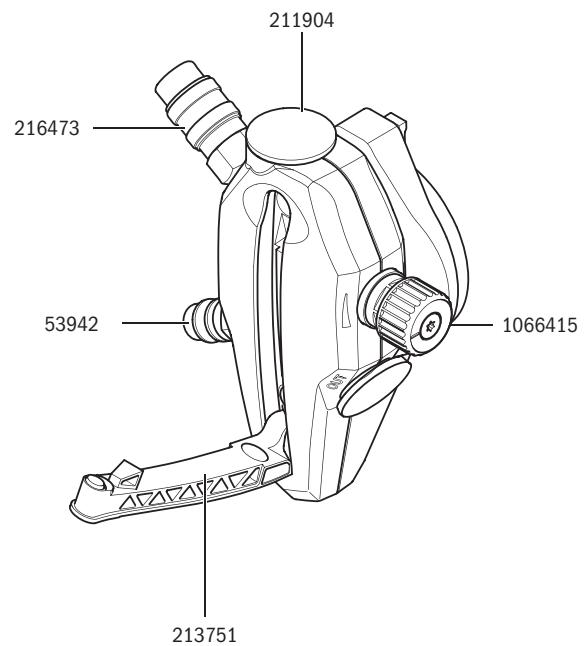
**Art. No. 208439**

**(without hip pad)**

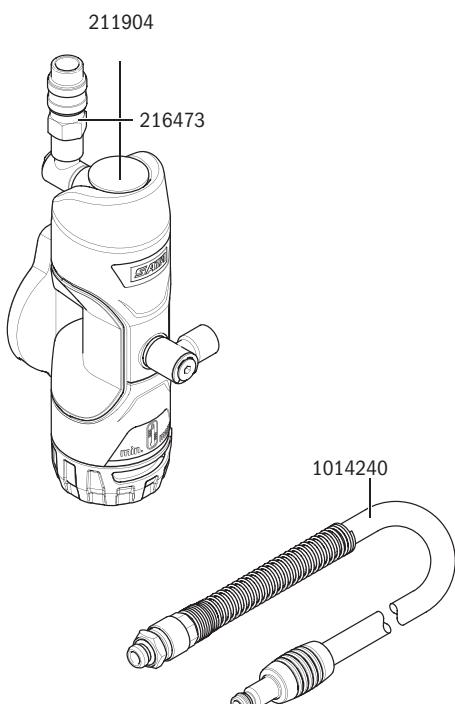
Spare parts for:

**SATA air carbon regulator Art. No. 1000182**

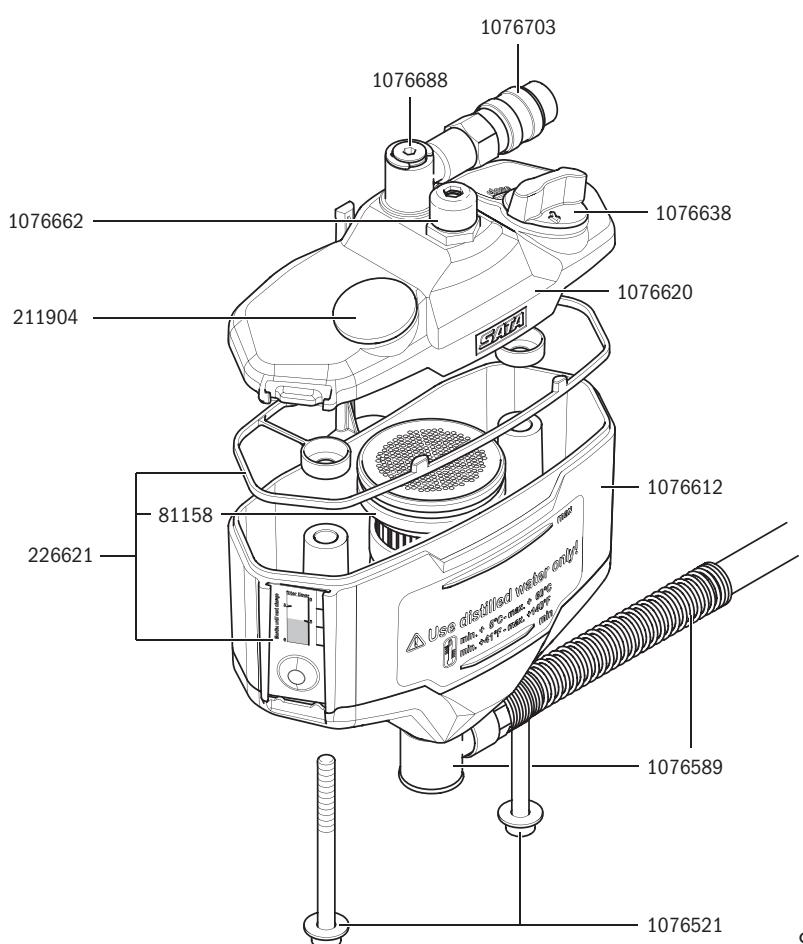
Spare parts for:

**SATA air regulator Art. No. 1000207**

Spare parts for:

**SATA air warmer Art. No. 1007021****SATA air cooler Art. No. 1006990**

Spare parts for:

**SATA air humidifier Art. No. 1000314**

# SATA® vision™ 2000 with Activated Charcoal Belt Unit

## Technical data:

Required operating pressure: 60 - 90 psi

Air consumption: 6.3 - 11.3 cfm



## Available versions

36384



The vision 2000 hood with SATA activated charcoal filter

Vision 200 hood is a type C continuous flow supplied air respirator with full face shield. It is very comfortable to wear with an adjustable headband. Painters with reasonable beard length, mustaches or eyeglasses will appreciate the full hood protection with wide field of vision and single pane, non-glare anti-static visor. The hood is hygienic due to easily replaced linings and sweatband. It also features a tip-up visor making it unnecessary for the painter to remove the hood between coatings.



NIOSH Approved

51854

SATA vision 2000 full hood respirator and full neck shield.



37200

SATA activated charcoal absorber belt unit is an auxiliary filter. Breathing air is filtered through activated charcoal. The activated charcoal purifies the air and removes any odor or hydrocarbon vapor. Airflow is regulated with a throttle valve. An airflow gauge is mounted on the belt unit to visually monitor correct airflow setting.



67595

SATA full hood respirator CE, head cloth and full neck shield

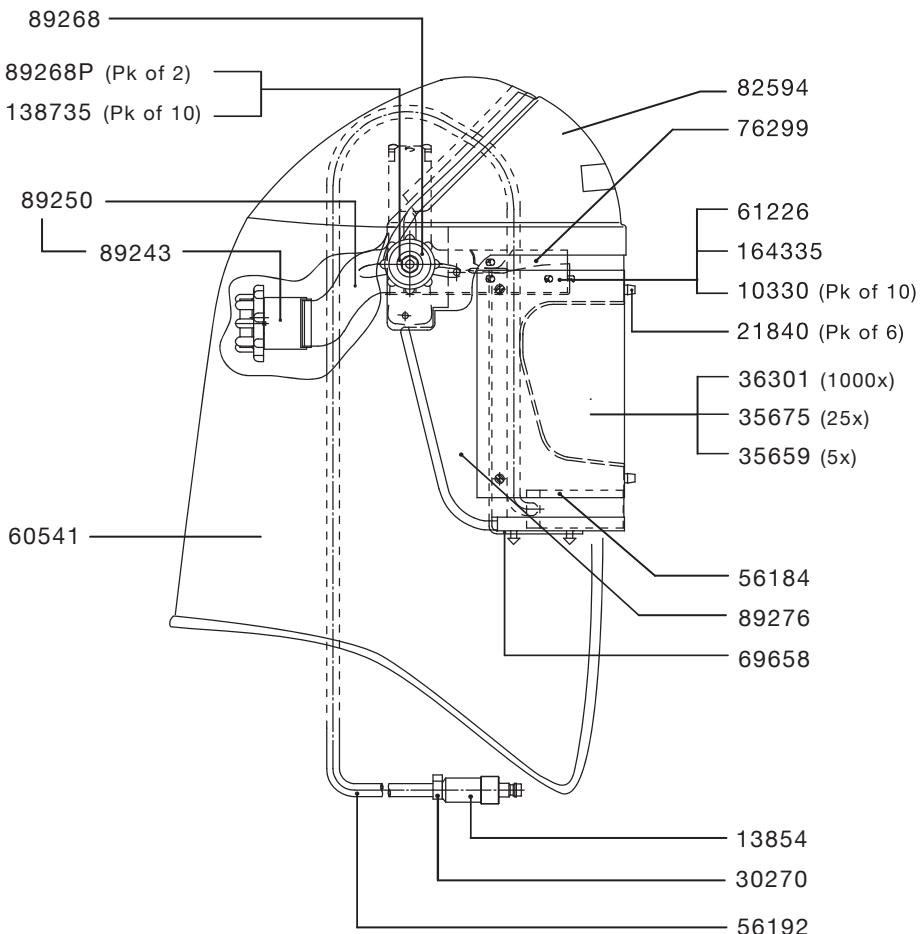
The SATA hood is suitable for use when curing UV primers and clear coats which requires additional protection against UV light. Protects against UV light sources emitting wave lengths below 380 nm.



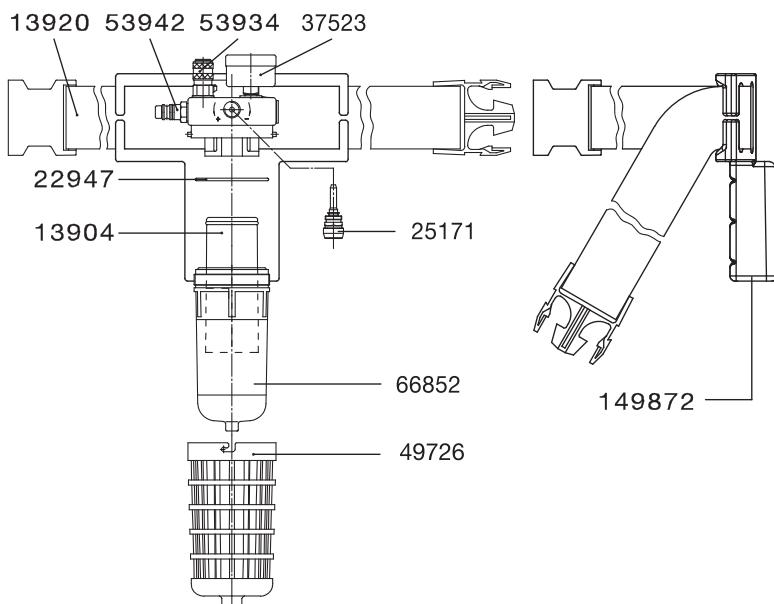
Accessories for SATA vision 2000, SATA air star C see page 102.

**Spare parts****SATA® vision 2000**

10330	Sweat band, artificial leather, pk of 10
13854	Air silencer
21840	Visor pins, pk of 6
27821	Headband adjusting nut
30270	Hose clamp
35659	Visor tear off sheet, pk of 5
35675	Visor tear off sheet, pk of 25
36301	Visor tear off sheet, pk of 1000
51854	vision 2000 hood, complete
56184	Foam sleeve, only
56192	Air hose with foam sleeve
60541	
61226	Headband, natural sheep leather, ea.
69658	Black lining, pk of 20
75358	SATA hood cleaner, pk of 10
76299	Headband foam strip, w/adhesive
82594	Head piece with velcro
89243	Adjusting assembly, headband
89250	Headband, complete
89268	Nut assembly, headband
89268P	Pivot, headband adjusting, pk of 2
89276	Visor frame, complete
121038	Air hose, w/acoustic warning device
138735	Pivot, headband adjusting, pk of 10
164335	Sweat band, natural calf leather

**Spare parts****Charcoal Belt unit**

13904	Charcoal filter cartridge
13920	Waist belt only, no cushion
15412	Belt unit support straps
22947	O ring, housing
25171	Regulating valve, vision 2000
37200	Belt unit, complete vision 2000
37523	Gauge, vision 2000
49726	Protective filter cover
51110	T-Connection Kit, charcoal belt unit
51656	T-Connection only, charcoal belt unit
53934	Quick coupling
53942	Nipple
66852	Filter cover
149872	Belt cushion only

**Charcoal Belt Unit, vision 2000****Art. No. 37200**

# SATA® vision™ 2000 with Industrial Belt Valve

**Technical data:**

Required operating pressure: 60 - 90 psi

Air consumption: 6.3 - 11.3 cfm


**Available versions**

60707



The SATA vision 2000 hood and SATA industrial belt valve.

The SATA vision 2000 is a type C continuous flow supplied air respirator with full face shield. It is very comfortable to wear with an adjustable headband. Painters with reasonable beard length, mustaches or eyeglasses will appreciate the full hood protection with wide field of vision and single pane, non-glare anti-static visor. The hood is hygienic due to easily replaced linings and sweatband. It also features a tip-up visor making it unnecessary for the painter to remove the hood between coatings.



NIOSH Approved

51854

SATA vision 2000 full hood respirator only.

The SATA vision 2000 is a type C continuous flow supplied air respirator with full face shield. It is very comfortable to wear with an adjustable headband. Painters with reasonable beard length, mustaches or eyeglasses will appreciate the full hood protection with wide field of vision and single pane, non-glare anti-static visor. The hood is hygienic due to easily replaced linings and sweatband. It also features a tip-up visor making it unnecessary for the painter to remove the hood between coatings.



61002

SATA industrial belt valve for full hood

The SATA industrial belt valve is to be used in conjunction with a triple stage filter with an activated charcoal filter,

eg: SATA 484 Triple stage filter



54825

SATA full hood respirator with cut-visor and full neck shield



67595

SATA full hood respirator CE, head cloth and full neck shield

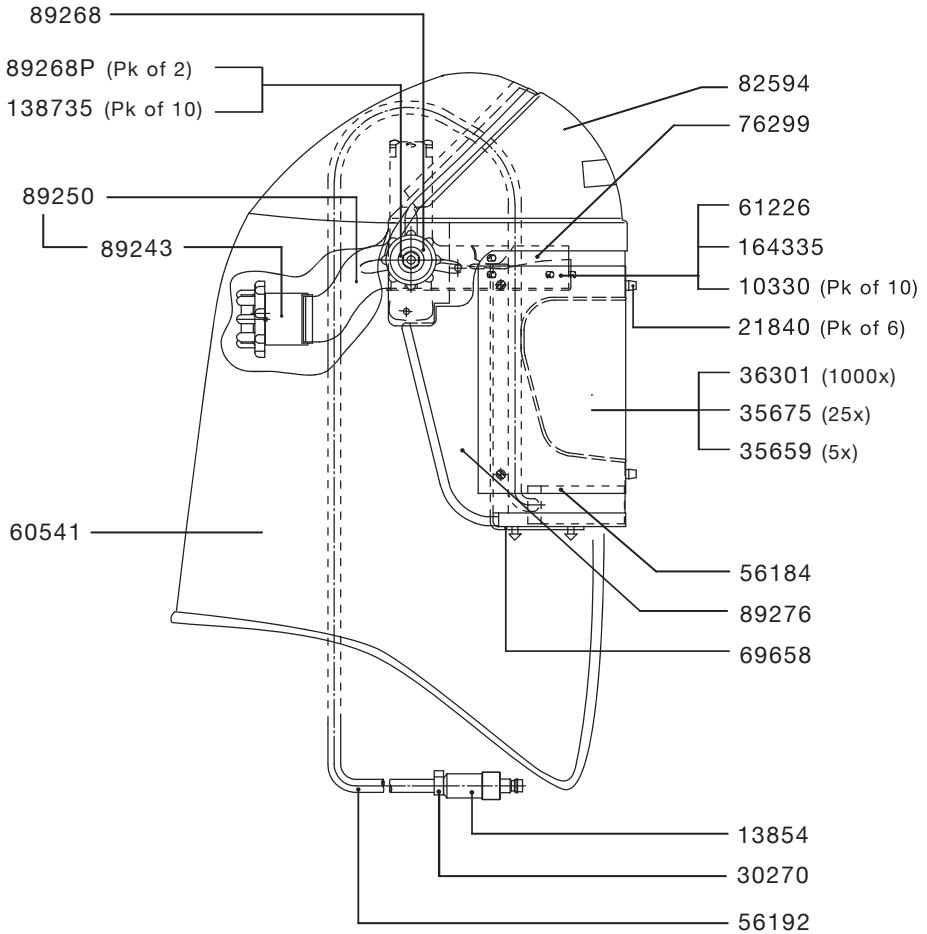
The SATA hood is suitable for use when curing UV primers and clear coats which requires additional protection against UV light. The SATA hood, Art. No. 67595, is designed to protect against UV light sources emitting wave lengths below 380 nm,



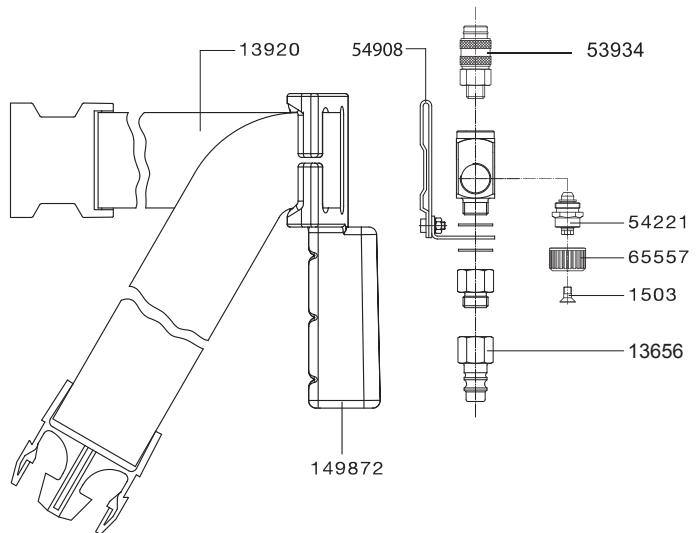
Accessories for SATA vision 2000, SATA air star C see page 102.

**Spare parts****SATA® vision 2000**

10330	Sweat band, artificial leather, pk of 10
13854	Air silencer
21840	Visor pins, pk of 6
27821	Headband adjusting nut
30270	Hose clamp
35659	Visor tear off sheet, pk of 5
35675	Visor tear off sheet, pk of 25
36301	Visor tear off sheet, pk of 1000
51854	vision 2000 hood, complete
56184	Foam sleeve, only
56192	Air hose with foam sleeve
60541	Hood/chest cloth, gray, anti-static
61226	Headband, natural sheep leather, ea.
69658	Black lining, pk of 20
75358	SATA hood cleaner, pk of 10
76299	Headband foam strip, w/adhesive
82594	Head piece with velcro
89243	Adjusting assembly, headband
89250	Headband, complete
89268	Nut assembly, headband
89268P	Pivot, headband adjusting, pk of 2
89276	Visor frame, complete
121038	Air hose, w/acoustic warning device
138735	Pivot, headband adjusting, pk of 10
164335	Sweat band, natural calf leather

**vision 2000****Art. No. 51854****Spare parts****Industrial belt valve**

1503	Air control screw
13656	Female threaded nipple
13920	Waist belt
51110	T-Connection Kit, charcoal belt unit
53934	Quick coupling
54221	Fan control
54908	L Bracket
61002	Belt valve complete, vision 2000
65557	Knob, fan control
149872	Belt cushion only

**Industrial belt valve****Art. No. 61002**

# SATA® air star C with Activated Charcoal Belt Unit

## Technical data:

Required minimum operating pressure: 60 - 90 psi

pressure:

Air consumption: 5.6 - 13.4 cfm



## Available versions

137547

SATA respirator kit: SATA air star C and belt unit with activated charcoal filter and air regulation valve



### Version with activated charcoal belt unit

The SATA air star C is a ventilated half-mask with adjustable continuous fresh-air supply. Body of mask made of natural rubber with anatomic formed sealing frame and matching nose seating. Built in exhausting valve. The SATA air star C half mask provides excellent vision with no internal heat buildup or moisture. The SATA air star C half mask offers a perfect face fit with four-point fixed head straps for seating the mask safely. Painters should bear in mind that half masks do not provide complete protection from dangerous Isocyanates that can be absorbed through the eyes and facial skin.



NIOSH Approved

137588

SATA air star C half mask with breathing hose, without filter



55798

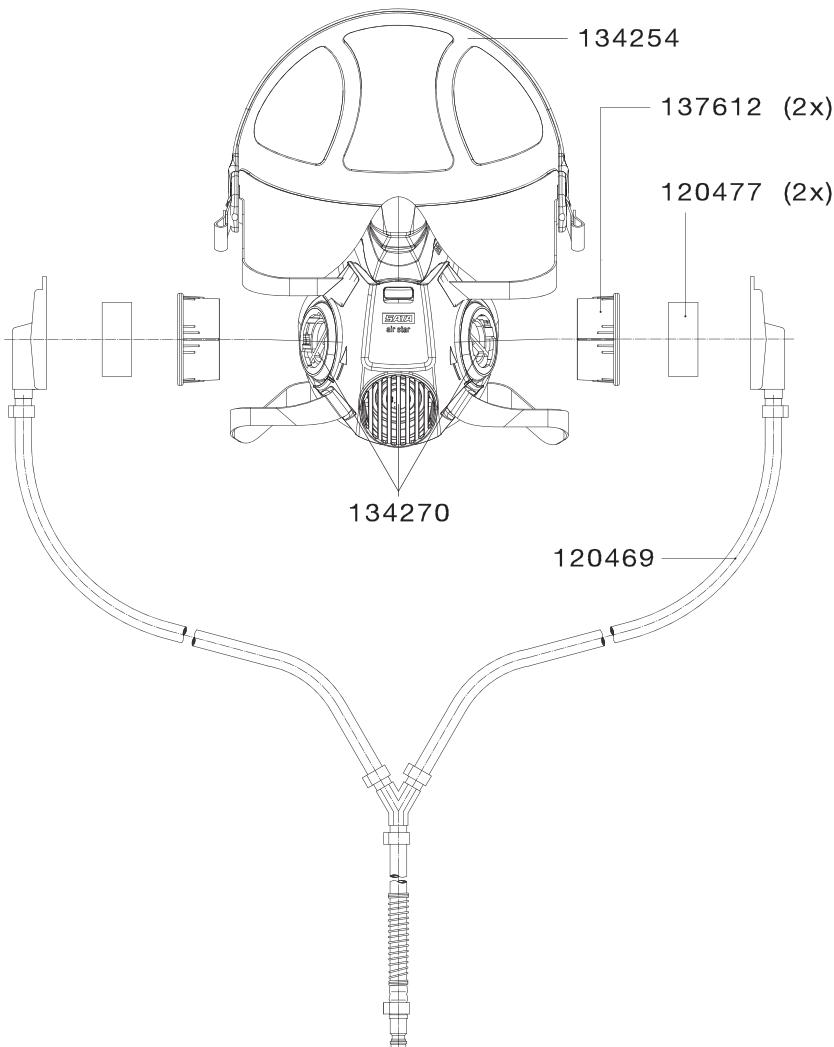
Belt unit with activated charcoal adsorber and air regulation valve for SATA air star C



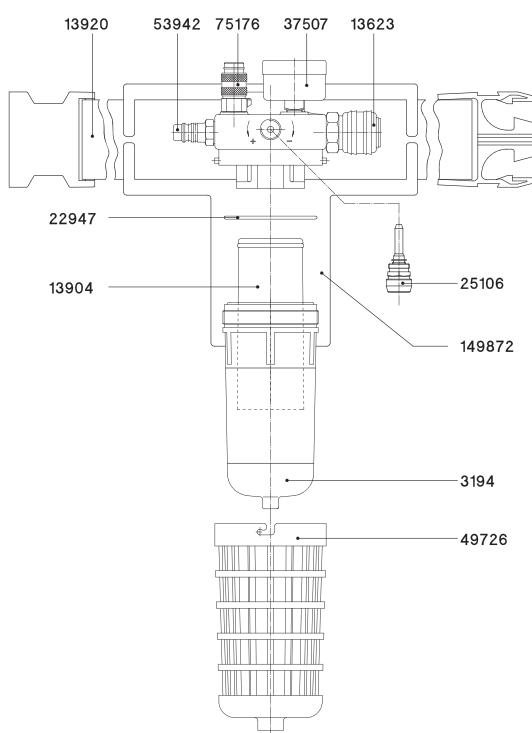
► Accessories for SATA vision 2000, SATA air star C see page 102.

**Spare parts****SATA® air star C**

3194	
Adsorber glass	
13623	
SATA quick coupling 1/4" (male thread)	
13904	
Activated charcoal cartridge	
22947	
O-ring	
25106	
Spindle, complete, for adsorber (CE) of half mask + full face respirator	
37507	
Gauge unit, complete half mask	
49726	
Protective cage f. respirator filter unit	
53942	
Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14	
75176	
Safety quick closure coupling NW 5, type 21, for adsorber of half mask respirator, version GS	
120469	
Breathing air hose, cpl.	
120477	
Air distributor (packing unit 2 pieces)	
134254	
Head strap with fixing unit and yoke for SATA air star C	
134270	
Inhalation and exhalation diaphragms (packing unit 5 pieces or 10 pieces, resp.)	
137612	
Connection (packing unit 2 pieces)	
149872	
Belt cushion	



Spare parts for:

**Belt unit Art. No. 55798**

# SATA® air star C with Industrial Belt Valve

## Technical data:

Required minimum operating pressure: 60 - 90 psi

pressure:

Air consumption: 4.4 - 12.7 cfm



## Available versions

137570



The SATA air star C is a NIOSH approved ventilated half-mask with adjustable continuous fresh-air supply. Body of mask made of natural rubber with anatomic formed sealing frame and matching nose seating. Built in exhausting valve. The SATA air star C half mask provides excellent vision with no internal heat buildup or moisture. The SATA air star C half mask offers a perfect face fit with four-point fixed head straps for seating the mask safely. Painters should bear in mind that half masks do not provide complete protection from dangerous Isocyanates that can be absorbed through the eyes and facial skin.

SATA air star C does not need to be form fit.

NIOSH Approved



137588

SATA air star C half mask with breathing hose, without filter



61002

SATA industrial belt valve for half mask

The SATA industrial belt valve is to be used in conjunction with a triple stage filter with an activated charcoal filter, eg: SATA 484 Triple stage filter



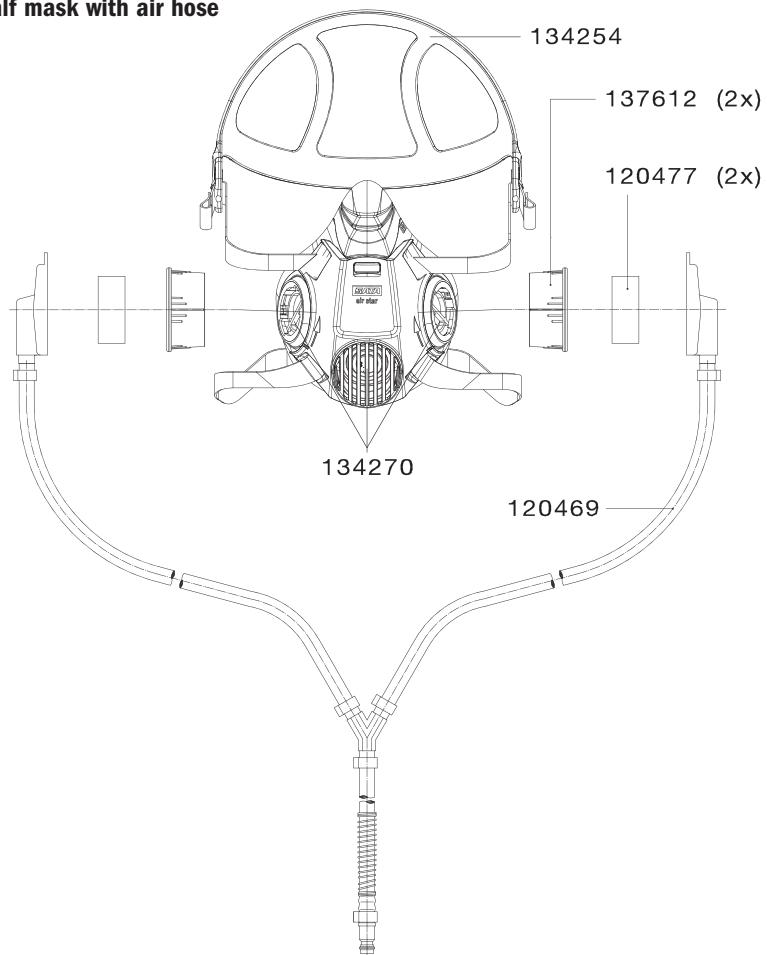
► Accessories for SATA vision 2000, SATA air star C see page 102.

**Spare parts****SATA® air star C**

120469	Hose assembly, complete
120477	Air distribution foam, pack of 2
134254	Head straps
134270	5-pk exhalation diaphragms + 10-pk inhalation diaphragms
137612	2-pk connections

**SATA air star C half mask with air hose**

Art. No. 137588

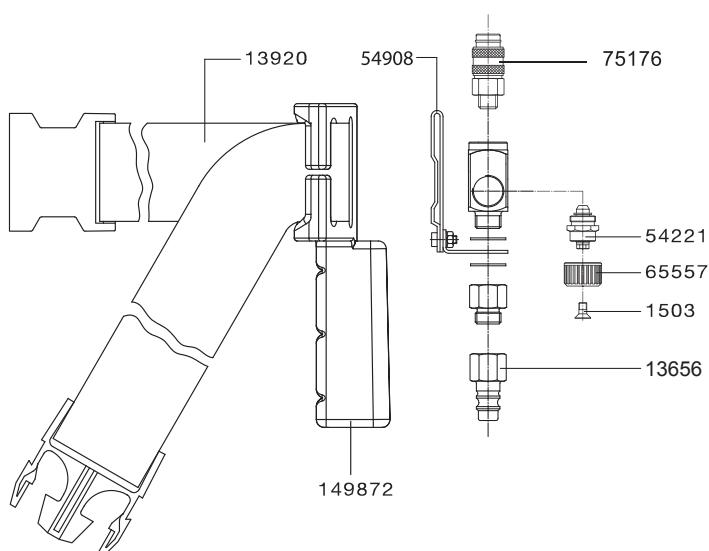
**Spare parts****Industrial belt valve**

1503	Air control screw
13656	Female threaded nipple
13920	Waist belt
51110	T fitting, (supplied separately)
53934	Nipple, 1/4 male
54221	Fan control
54908	L Bracket
65557	Knob, fan control
138362	Belt valve complete, half mask
149872	Belt cushion only, foam

Errors, technical modifications and printing errors reserved.

**Industrial belt valve**

Art. No. 61002



# Accessories for SATA vision 2000/SATA air star C

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

## Accessories and air hoses

13904

Activated charcoal cartridge for SATA activated charcoal adsorber



15412

Suspender belt for SATA belt units SATA air star C und SATA air vision 5000vision 2000



## Breathing air humidifier and breathing air warmer

89086

SATA top air breathing air humidifier



61242

Air warmer w. micrometer for SATA respirators



81158

Humidifier module cpl. for SATA top air and SATA air humidifier



## Cleaning cloths

75358

SATA wet &amp; dry cleaner (packing unit 10 pieces)



## Head covers for SATA vision 2000

60541

Head / chest scarf, grey, over hood for SATA vision 2000



56762

Grey head cloth w. chest cover for respirators



35659

Tear off visor sheets, vision 2000, pack of 5



35675

Tear off visor sheets, vision 2000, pack of 25

35100

Tear off visor sheets, vision 2000, pack of 100

36301

Tear off visor sheets, vision 2000, pack of 1000

10330

Head band lining, artificial leather, vision 2000, pack of 10



61226

Head band lining, natural leather (sheep), vision 2000

164335

Head band lining, natural leather (calf), vision 2000

Breathing Hoses, see page 146



69658

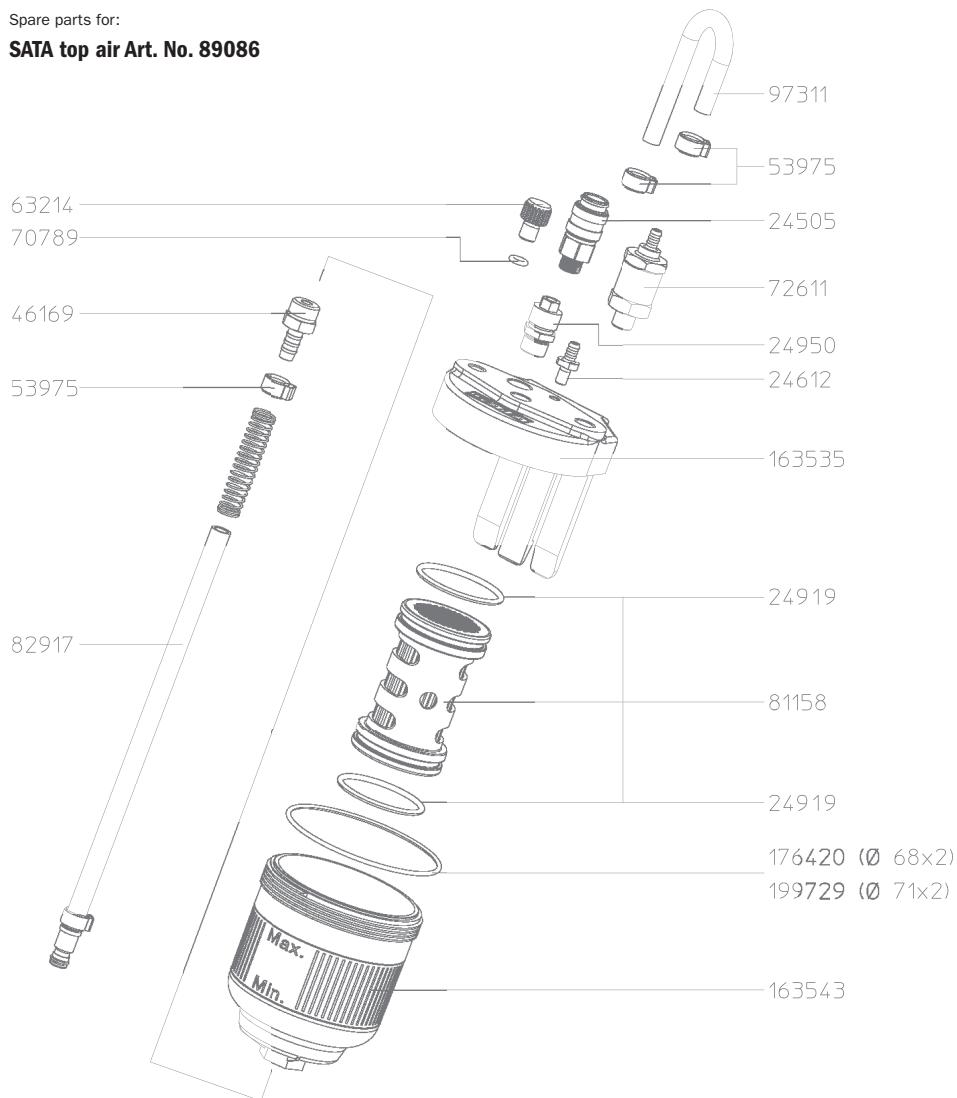
Hood inlay, black (20 pieces)



**Spare parts****SATA® top air**

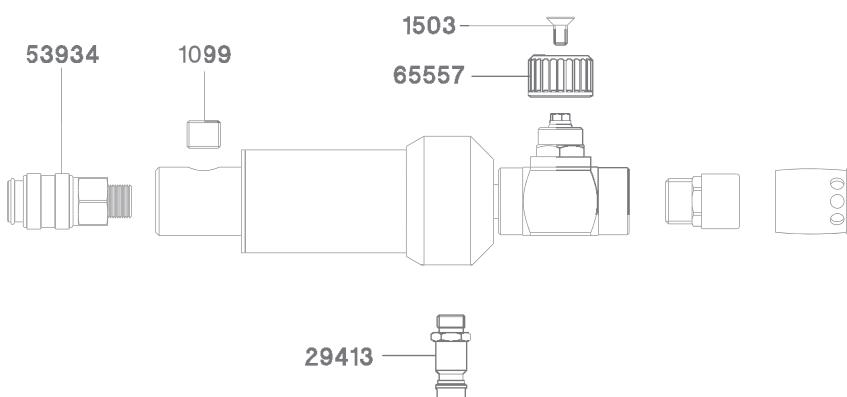
24505	Safety quick closure coupling, free passage, for SATA top-air
24612	Nipple
24919	O-ring
24950	Safety valve, complete, for SATA top-air
46169	Plug-in nipple for SATA top-air
53975	Hose clamp 10.5 GER
63214	Closing screw for SATA top-air
70789	O-ring 5 x 2 mm, ethylene-propylene, for control piston SATA LP90
72611	Valve, complete, for SATA top-air
81158	Humidifier module cpl.
82917	Breathing air hose, cpl.
97311	PVC hose 4 x 2 mm x 110 mm
163535	Holder
163543	Container with acme thread
176420	O-ring 68 x 2.0 NBR for SATA top air (until July 2013)
199729	O-Ring for SATA top air (as of July 2013)

Spare parts for:

**SATA top air Art. No. 89086****Spare parts****SATA® air warmer**

1099	Closing screw DIN 906 G 1/8-ST., nickel-plated
1503	Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer und round/flat spray control
29413	Nipple
53934	Safety quick coupling for SATA full face respirator
65557	Control knob

Spare parts for:

**SATA air warmer Art. No. 61242**

# SATA® air star® F

Filtering mask for short usage periods during small paint jobs.



## Available versions

134353

SATA air star F, filter A2:P3 R D, 2 pre-filter holders and 10 pre-filters



134288

SATA air star F (Int.) , filter A2:P3 D, 2 pre-filter holders and 10 pre-filters, with hygiene box



## Accessories

91553

Storage box for SATA air star F



134965

SATA half mask cleaner (packing unit 10 pieces)



135020

SATA half mask cleaner (packing unit 50 pieces)

## Spare Parts

134262

Pre-filter (packing unit 10 pieces)



134239

Pre-filter (packing unit 50 pieces)

134296

1 Pair of special filters A2:P3 D for SATA air star F



134312

Pack of 3 pairs of special filters A2:P3 D for SATA air star F

134304

Pack of 6 pairs of special filters A2:P3 R D for SATA air star F

134247

Pre-filter holder, red (packing unit 2 pieces) and pre-filter (packing unit 10 pieces)



**Spare parts****SATA® air star® F**

134239 Pre-filter (packing unit 50 pieces)

134247 Pre-filter holder, red (packing unit 2 pieces) and pre-filter (packing unit 10 pieces)

134254 Head strap with fixing unit and yoke for SATA air star C

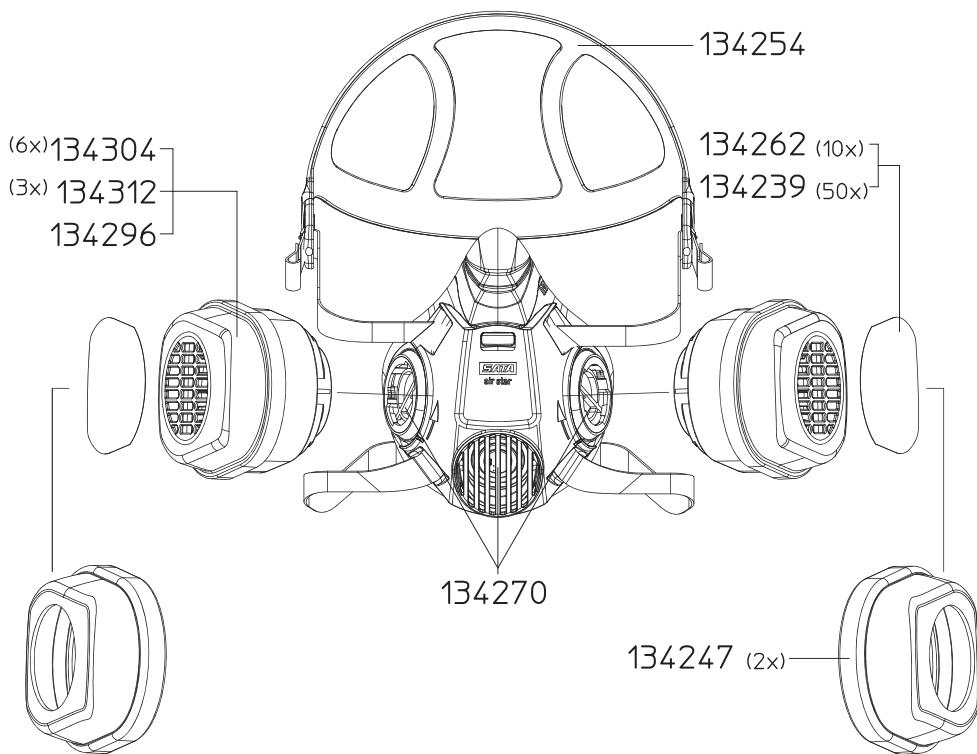
134262 Pre-filter (packing unit 10 pieces)

134270 Inhalation and exhalation diaphragms (packing unit 5 pieces or 10 pieces, resp.)

134296 1 Pair of special filters A2:P3 D for SATA air star F

134312 Pack of 3 pairs of special filters A2:P3 D for SATA air star F

134304 Pack of 6 pairs of special filters A2:P3 R D for SATA air star F



# Filter Technology

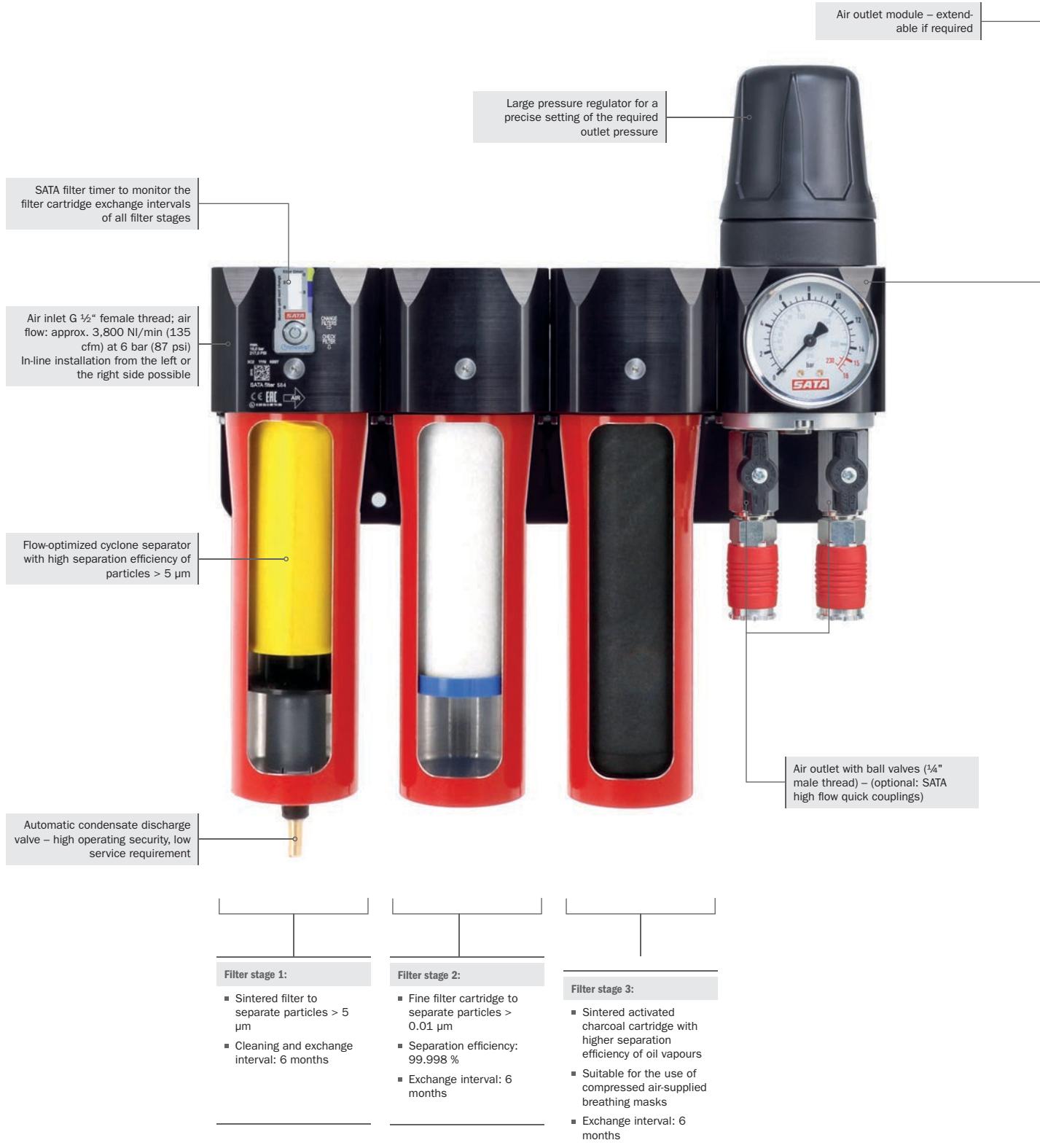
SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES



Filter type	Fields of application/function
 	<p><b>SATA filter</b>  <b>414 / 424 / 434 /</b>  <b>444 / 464 / 474 /</b>  <b>484</b></p> <p>108 – 111</p> <p>Filter units for the use in paint booths</p> <ul style="list-style-type: none"> <li>Ambient temperature: <b>up to max. 120 °C, up to max. 60 °C when using activated charcoal (third stage)</b></li> <li>modular structure of up to 3 filter stages incl. activated charcoal filter</li> <li>meeting highest requirements for high-grade compressed air (100 % technically clean air)</li> <li>Air flow: approx. 127.1 cfm at 87 psi</li> </ul>
	<p><b>SATA filter</b>  <b>222 / 224 / 244 /</b>  <b>284</b></p> <p>112 - 113</p> <p>Filter units for the use in paint booths</p> <ul style="list-style-type: none"> <li>Modular structure of up to 3 filter stages incl. activated charcoal filter</li> <li>Ambient temperature: <b>up to max 120 °C,</b>  <b>or up to max 140 °F when using activated charcoal (3 stage)</b></li> <li>Meets requirements for high-grade compressed air (100 % technically clean air)</li> <li>Air flow: 72 cfm at 90 psi</li> </ul>
	<p><b>NEW</b></p> <p><b>SATA filter</b>  <b>524 / 544 / 564 /</b>  <b>584</b></p> <p>115 – 117</p> <p>Filter units for the use in paint booths</p> <ul style="list-style-type: none"> <li>Ambient temperature: <b>up to max. 120 °C, up to max. 60 °C when using activated charcoal (third stage)</b></li> <li>modular structure of up to 3 filter stages incl. activated charcoal filter</li> <li>meeting highest requirements for high-grade compressed air (100 % technically clean air)</li> <li>Air flow: approx. 135 cfm at 87 psi</li> </ul>
	

# SATA® filter

## 414™/424™/434™/464™

**Technical data:**

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	218 psi
Max. outlet operating pressure:	145 psi
Air flow at 87 psi:	127.1 cfm
Max. ambient temperature:	120 °C
Max. ambient temperature with activated charcoal:	60 °C

**Pressure regulator/water separator**

92288

SATA pressure reducer 420 with gauge 0-10 bar, air inlet and outlet G 1/2" (female thread)



92213

SATA filter 414 single-stage sinter filter without pressure regulator, with outlet module (2 x 1/4" male thread)



92254

SATA filter 414 L single-stage sinter filter without pressure regulator, for pipeline installation (G 1/2" female thread)



92221

SATA filter 424 single-stage sinter filter, pressure regulator, outlet module (2 x 1/4" male thread)



92262

SATA filter 424 L single-stage sinter filter, pressure regulator, for pipeline installation (G 1/2" female thread)

**Fine filter**

92239

SATA filter 434 single-stage fine filter without pressure regulator, with outlet module (2 x 1/4" male thread)



92270

SATA filter 434 L single-stage fine filter without pressure regulator for pipeline installation (G 1/2" female thread)

**Activated charcoal filter to retrofit SATA filter 444**

141473

SATA filter 464 add-on kit single-stage activated charcoal filter without pressure regulator to retrofit SATA filter 444 to SATA filter 484



92247

SATA filter 464 single-stage activated charcoal filter without pressure regulator, with outlet module (2 x 1/4" male thread)



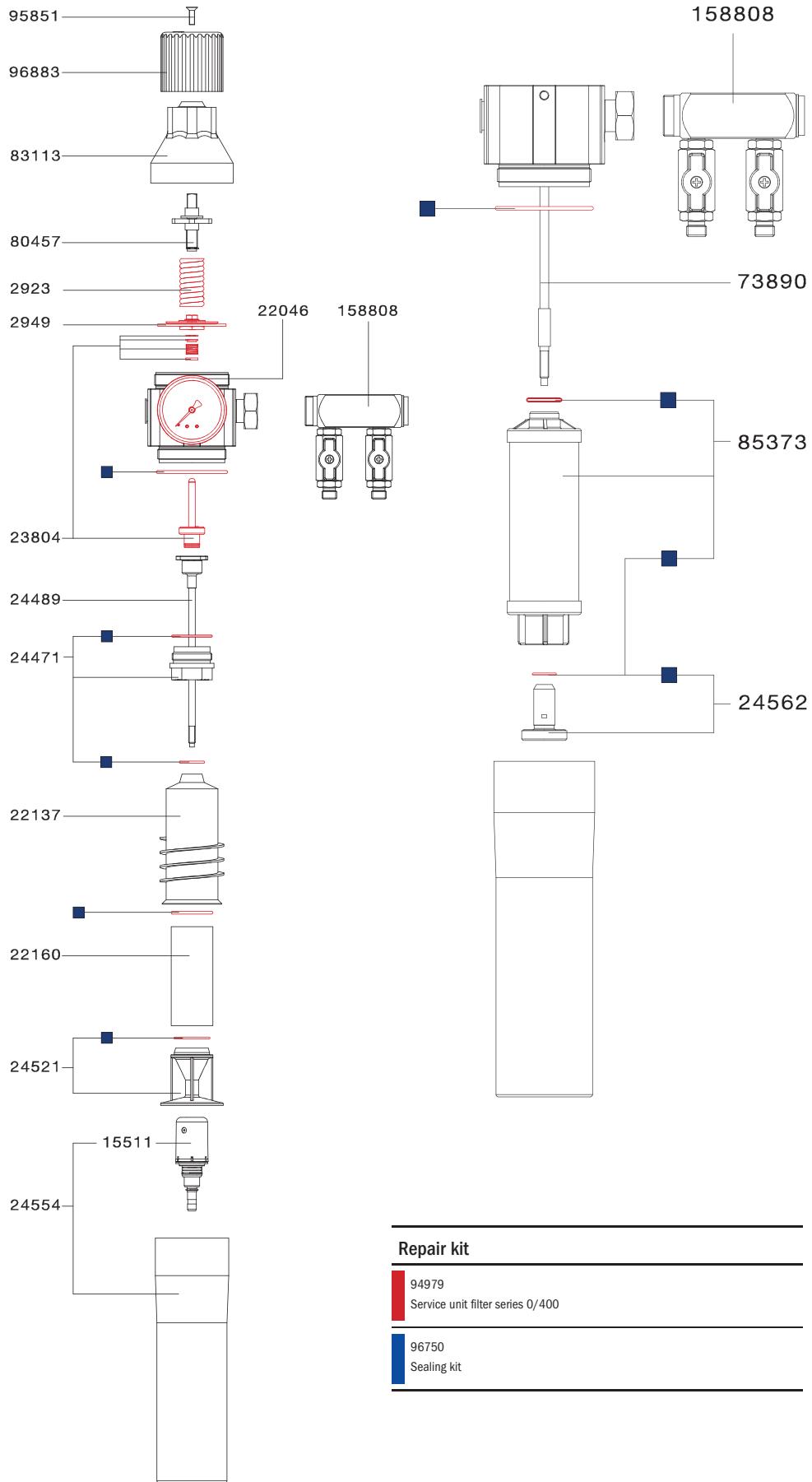
**Spare parts****SATA® filter 424™**

2923	Pressure spring
2949	Diaphragm
15511	Automatic condensate drain valve
22046	Pressure gauge 0 - 10 bar, 50 mm
22137	Cyclone separator
22160	Sintered filter
23804	Pressure valve
24471	Plastic nut with 2 O-rings for SATA filter series 300 and 400
24489	Threaded rod with pressure valve head
24521	Condensate retainer with O-ring
24554	Filter sleeve with automatic discharge valve
80457	Spindle for SATA filter series 400
83113	Fixing nut
95851	Countersunk screw M 5 x 16
96883	Pressure adjustment screw
158808	Manifold 2x 1/4" (male thread)

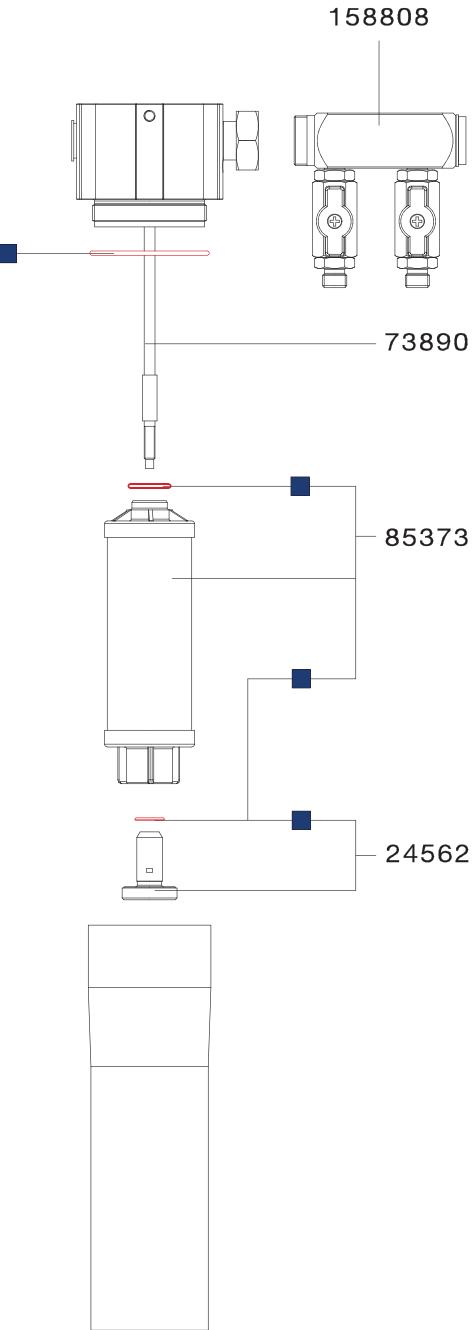
**Spare parts****SATA® filter 464™**

24562	Adapter, cpl. with O-ring
73890	Threaded rod
85373	Activated charcoal cartridge
158808	Manifold 2x 1/4" (male thread)

Spare parts for:

**SATA filter 424 Art. No. 92221**

Spare parts for:

**SATA filter 464 Art. No. 92247****Repair kit**

94979	Service unit filter series 0/400
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96750	Sealing kit
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# SATA® filter

## 444™/474™/484™

### Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	218 psi
Max. outlet operating pressure:	145 psi
Air flow at 87 psi:	127.1 cfm
Max. ambient temperature:	120 °C
Max. ambient temperature with activated charcoal:	60 °C



### Combi filter

92296

SATA filter 444 double-stage sinter filter/fine filter with pressure regulator and outlet module (2 x 1/4" male thread)



92833

SATA filter 444 with carrying support double-stage sinter filter/fine filter, pressure regulator, outlet module (2 x 1/4" male thread)



92304

SATA filter 444 L double-stage sinter filter/fine filter with pressure regulator, for pipeline installation (G 1/2" female thread)



92312

SATA filter 474 double-stage fine filter/activated charcoal without pressure regulator with outlet module (2 x 1/4" male thread)



92320

SATA filter 484 triple-stage sinter filter/fine filter/activated charcoal with pressure regulator and outlet module (2 x 1/4" male thread)



129619

SATA filter 484 with floor carrying support triple-stage sinter filter/fine filter/activated charcoal/floor carrying support with pressure regulator and outlet module (2 x 1/4" male thread)



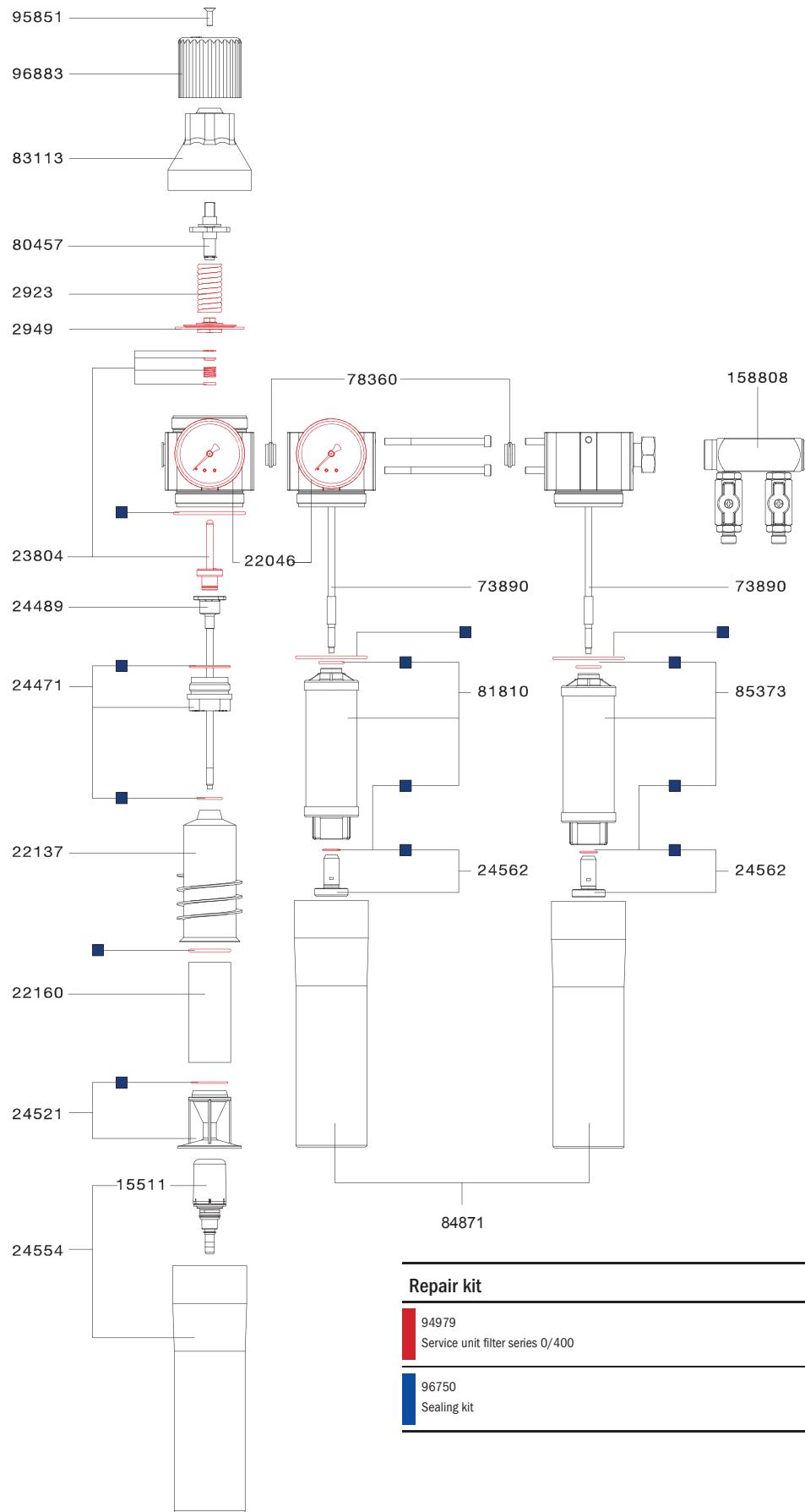
173195

SATA filter 484 mobil in a case, sintered filter/fine filter/activated charcoal with pressure regulator, air inlet G 1/2 ext., air outlet (2x quick coupling)



**Spare Parts****SATA® filter****444™/474™/484™**

2923	Pressure spring
2949	Diaphragm
15511	Automatic condensate drain valve
22046	Pressure gauge 0 - 10 bar, 50 mm
22137	Cyclone separator
22160	Sintered filter
23804	Pressure valve
24471	Plastic nut with 2 O-rings for SATA filter series 300 and 400
24489	Threaded rod with pressure valve head
24521	Condensate retainer with O-ring
24554	Filter sleeve with automatic discharge valve
24562	Adapter, cpl. with O-ring
73890	Threaded rod
78360	Gasket
80457	Spindle for SATA filter series 400
81810	Fine filter cartridge
83113	Fixing nut
84871	Filter sleeve
85373	Activated charcoal cartridge
95851	Countersunk screw M 5 x 16
96883	Pressure adjustment screw
158808	Manifold 2x 1/4" (male thread)

**Repair kit**

- 94979  
Service unit filter series 0/400

- 96750  
Sealing kit

# SATA® filter

## 244™/264™/284™

### Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	G 1/2" female thread
Max. operating pressure:	145 psi
Air flow at 87 psi	70.6 cfm
Max. ambient temperature:	120 °C
Max. ambient temperature with activated charcoal:	60 °C



### Combi filter

44434

SATA filter 234 Single Stage (in-line)

0.01 micron filter unit. Provides 99.998% clean air.

Compressed air must be pre-filtered when using this unit. 1/2 inch internal inlet/outlet thread.



141226

SATA filter 264 Single Stage

Activated charcoal unit removes oil vapor and organic odors.

Pre-filtering compressed air is required.



43752

SATA filter 242 Double Stage (in-line)

Double-stage sinter filter/fine filter with pressure regulator for air installation (G 1/2 female thread)

Use as an unregulated line filter for very fine particle separation

Filters down to 0.01 micron



44404

SATA filter 244 Double Stage

Double-stage sinter filter/fine filter with pressure regulator and outlet module

Use to connect regulated air to air tools and breathing air with 2 drop manifold



189290

SATA filter 284 L 3-stage sinter filter/fine filter/activated charcoal filter, for air circuit installation

An economical three-stage filter unit. Stages include a 5 micron filter with automatic condensation discharge, a 0.01 micron fine filter and an activated charcoal filter for breathing air or spraying water borne.

Used with the SATA supplied air respirator industrial belt valve or ensuring removal of oil residue when spraying water borne paint.



141218

SATA 284 Triple Stage (in-line)

Triple-stage sinter filter/fine filter/activated charcoal with pressure regulator and outlet module.

Used in conjunction with the SATA supplied air respirator industrial belt valve or ensuring removal of oil residue for spraying water borne paint. With 2 drop manifold



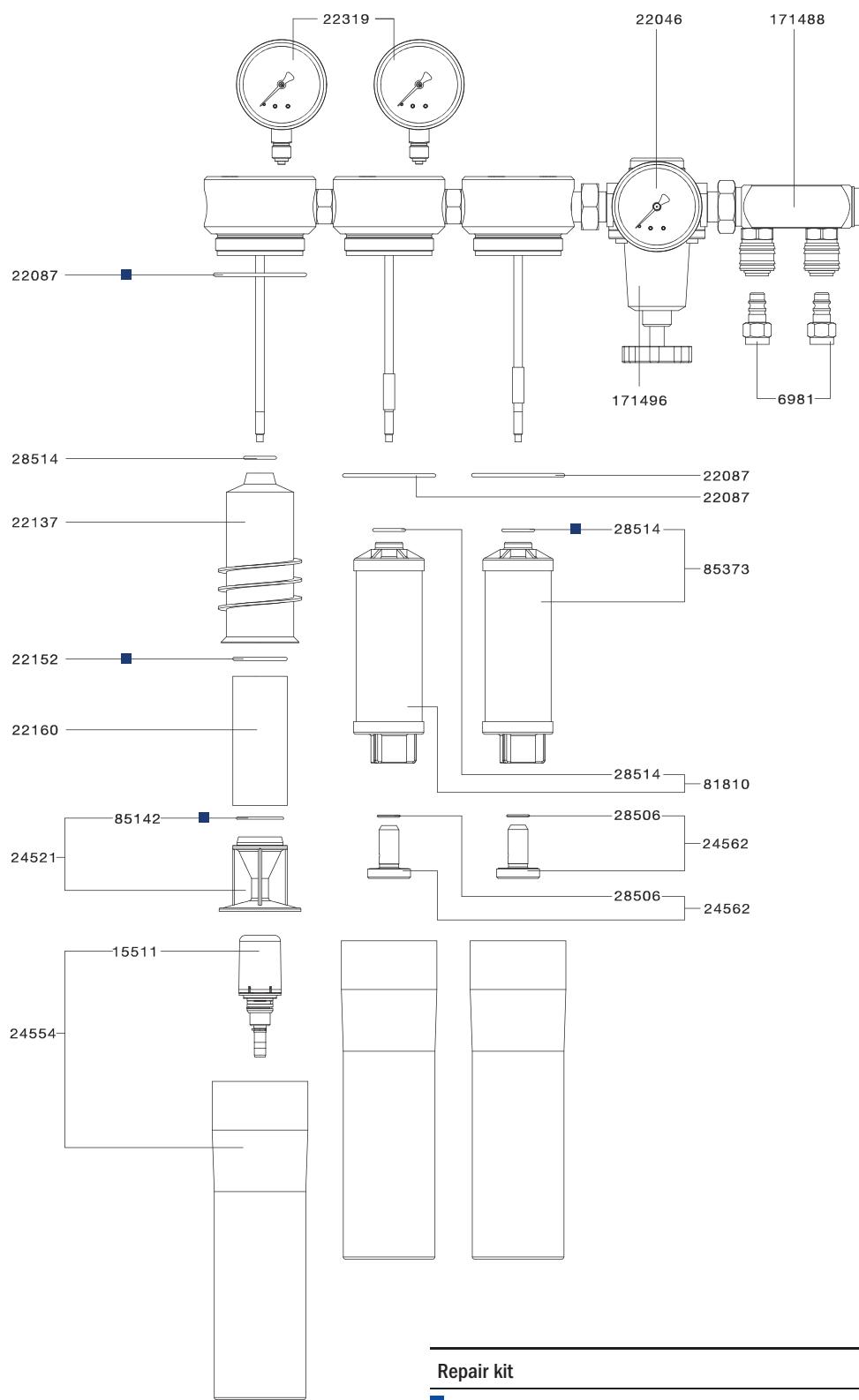
**Spare parts****SATA® filter 244™/264™/  
284™**

6981	SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)
8706	Double nipple
15511	Automatic condensate drain valve
22046	Pressure gauge 0 - 10 bar, 50 mm
22087	O-ring
22137	Cyclone separator
22152	O-ring
22160	Sintered filter
22319	Pressure gauge 0-10 bar, 50 mm
24521	Condensate retainer with O-ring
24554	Filter sleeve with automatic discharge valve
24562	Adapter, cpl. with O-ring
28506	O-ring
28514	O-ring
81810	Fine filter cartridge
85142	O-ring
85373	Activated charcoal cartridge
171488	Manifold, cpl.
171496	Pressure regulator for SATA filter series 200

Spare parts for:

**SATA filter 284**

Art. No. 141218

**Repair kit**

148528
Sealing kit

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES



**NEW**

## SATA® filter

### 524™/544™/564™/584™

**Technical data:**

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	217 psi
Max. outlet operating pressure:	217 psi
Air flow at 90 psi:	approx. 135 cfm
Max. ambient temperature:	120 °C
Max. ambient temperature with activated charcoal:	60 °C

**Combi filter**

1101667

SATA pressure reducer with gauge 0-10 bar (0-145 psi), air outlet G 1/2" (female thread)



1101659

SATA filter 524 single-stage sinter filter, pressure regulator, outlet module (2 x 1/4" male thread)



1101641

SATA filter 524 L single-stage sinter filter, pressure regulator, for pipeline installation (G 1/2" female thread)



1101005

SATA filter 564 add-on kit activated charcoal filter to retrofit SATA filter 544 to SATA filter 584



1100990

SATA filter 544 double-stage sinter filter/fine filter with pressure regulator and outlet module (2 x 1/4" male thread)



1099953

SATA filter 584 triple-stage sinter filter/fine filter/activated charcoal with pressure regulator and outlet module (2 x 1/4" male thread) (Int.)



1101625

SATA filter 584 with carrying support triple-stage sinter filter/fine filter/activated charcoal, pressure regulator, outlet module (2 x 1/4" male thread)



1101675

SATA filter 584 mobil, triple-stage sintered filter/fine filter/activated charcoal with pressure regulator, air outlet (2x quick coupling) and SATA air hose, 13 mm with trolley



## Spare parts

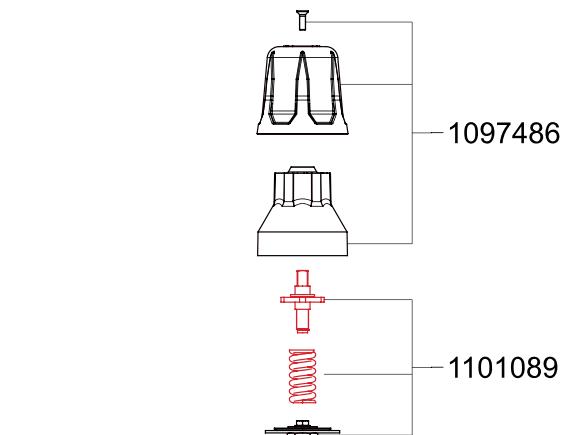
### SATA® filter 524™

15511	Automatic condensate drain valve
22160	Sintered filter
24521	Condensate retainer with O-ring
1097486	Pressure reducer with pressure adjustment screw and countersunk screw
1101089	Diaphragm incl. pressure spring and spindle
1101097	Pressure steering unit
1101104	Pressure gauge 0 - 15 bar (0-145 psi)
1101112	Cover unit with ball valves 2 pcs.
1101162	Filter sleeve with automatic discharge valve
1114298	Cyclone separator

Spare parts for:

### SATA filter 524

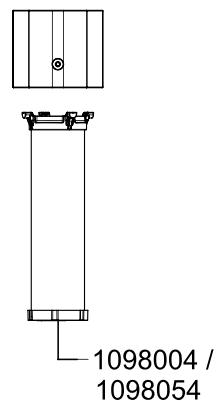
Art. No. 1101659



Spare parts for:

### SATA filter 564

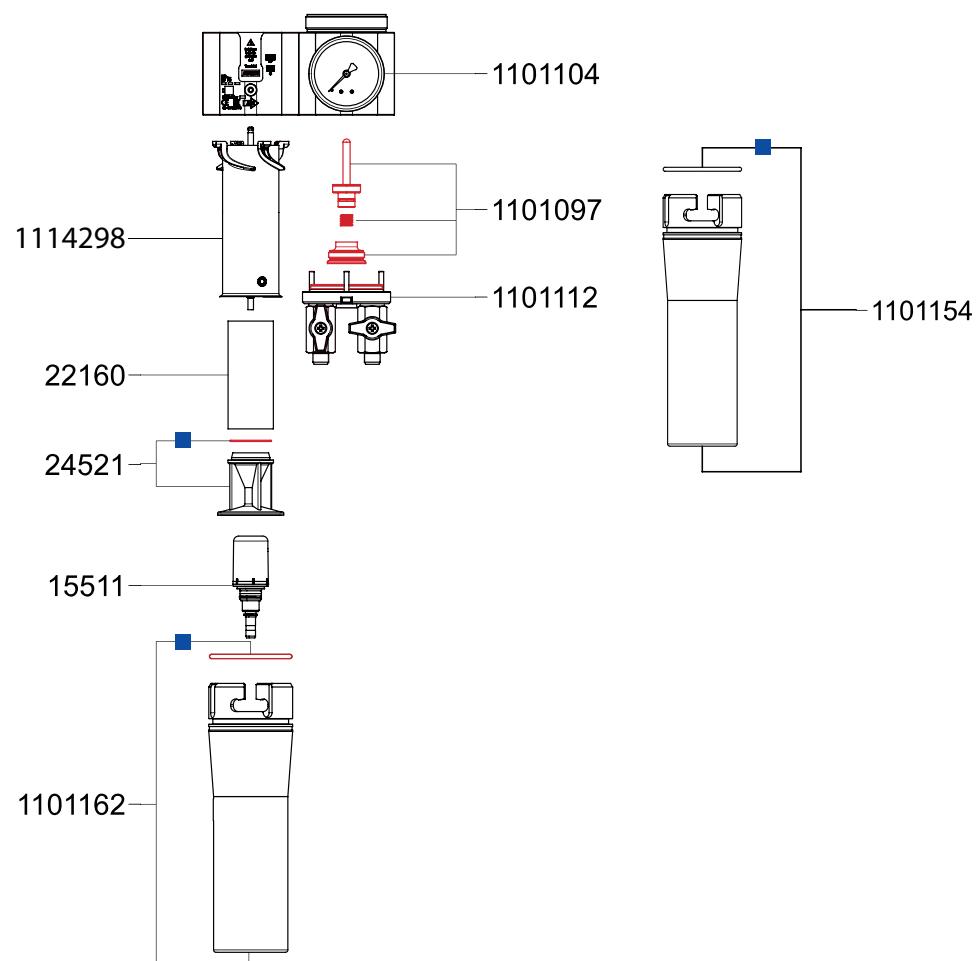
Art. No. 1101005



## Spare parts

### SATA® filter 564™

1098004	Activated charcoal cartridge
1098054	Service kit for SATA filter series 500: with fine filter and activated charcoal cartridge
1101154	Filter housing



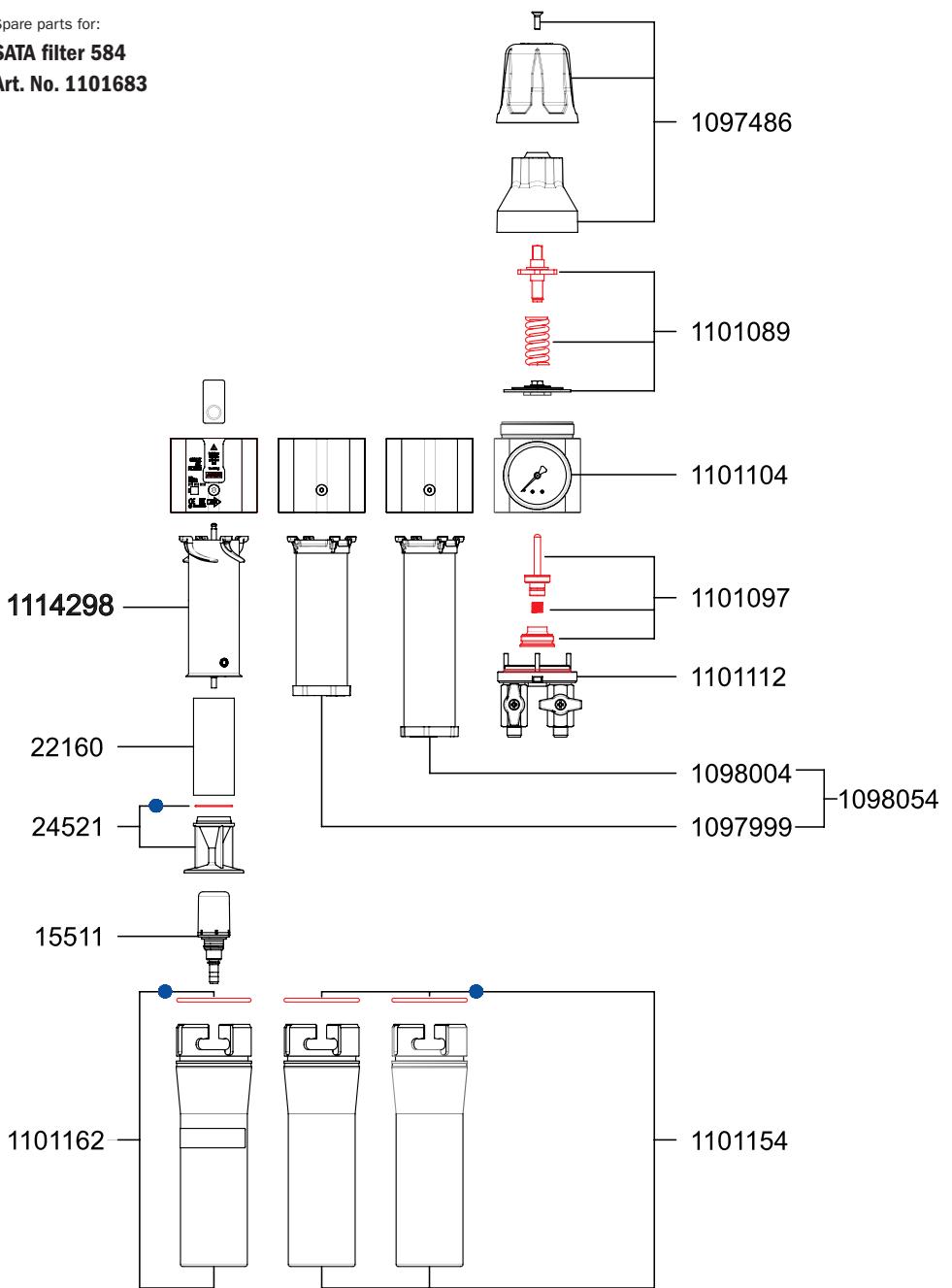
## Repair kit

1102087  
Service unit

1101518  
Sealing kit

<b>Spare parts</b>	
<b>SATA® filter 544™ / 584™</b>	
15511	Automatic condensate drain valve
22160	Sintered filter
24521	Condensate retainer with O-ring
1097486	Pressure reducer with pressure adjustment screw and countersunk screw
1097999	Fine filter cartridge
1098004	Activated charcoal cartridge
1098054	Service kit for SATA filter series 500: with fine filter and activated charcoal cartridge
1101089	Diaphragm incl. pressure spring and spindle
1101097	Pressure steering unit
1101104	Pressure gauge 0 - 15 bar (0-145 psi)
1101112	Cover unit with ball valves 2 pcs.
1101154	Filter housing
1101162	Filter sleeve with automatic discharge valve
1114298	Cyclone separator

Spare parts for:  
**SATA filter 584**  
**Art. No. 1101683**



#### Repair kit

1102087  
Service unit

1101518  
Sealing kit

# Accessories for SATA® filter series

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

## Filter cartridges

22160

Sintered filter for all SATA filter series



1097999

Fine filter cartridge for SATA filter series 500



81810

Fine filter cartridge for SATA filter series 200, 300 and 400



1098004

Activated charcoal cartridge for SATA filter series 500



85373

Activated charcoal cartridge for SATA filter series 200, 300 and 400



1098054

Service kit for SATA filter series 500: with fine filter and activated charcoal cartridge



214270

SATA six pack with #81810 (packing unit 2 pieces) and #85373 (packing unit 4 pieces) for SATA filter

484



## Filter accessories

13599

SATA quick coupling G 1/4" (female thread)



1107269

SATA high-flow coupling, red, packaging unit 2 pcs. for SATA filter series 500



1101146

Manifold SATA filter 500



86892

SATA's Auto discharger is a fully automatic drain valve to eliminate condensation from your down pipes and airline drops. It is 1/2" NPT to easily connect to your drops. This requires no electricity, so can be placed inside explosion proof areas.



195222

SATA adam 2U dock only; convert analog gauge to digital; G1/8"



6981

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)



53942

SATA HVLP male nipple G 1/4 male thread



## Filter accessories

13599	SATA quick coupling G 1/4" (female thread)	
13623	SATA HVLP male coupler G 1/4 male thread	
59295	400 Series Manifold, Pre 2011 Version; Manifold, 2 drop	
158808	400 Series Manifold, After 2011 Version; Manifold, 2 drop	
158824	Manifold for extension with 2 ball valves for SATA filter series 400	
171488	Manifold, 2 drop, 200 series (2011 version)	
171496	Pressure regulator, 200 series 1/2" connection; Max. inlet pressure 140 psi; After 2011 version	
47290	SATA Pressure Regulator; 1/2" connection; Max. inlet pressure 140 psi Pre 2011 version	
142224	200 Series manifold with couplings nipples, 1/2" connection Before 2011 version; Manifold, 2 drop	
10934	Ball tap (Teflon) 1/2" male thread for air inlet SATA filter series 100, 300, 400 and cleaning devices	
9878	SATA mini filter 1/4" (male thread)	

## Air quality control

156299	SATA air tester, atomisation air quick tester	
7096	SATA air check set compressed air quality control device for optimum spray air	
7666	Diaphragm (packing unit 10 pieces) for SATA air check set	
1107350	Service tachometer for the spray booth, A3, German / English for SATA filter series 500	
133587	SATA Service Tacho for the paint spray booth, German/English, DIN A3	
1101500	SATA filter cover (packing unit 4 pieces) for SATA filter series 500	
215053	SATA filter cover (packing unit 4 pieces) for all SATA filter series, excludes 500 series	

# Accessories

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

Type of device	Fields of application/function
	<p><b>DAN-Am Pressure Pots</b> 122 – 123</p> <ul style="list-style-type: none"> <li>For the application of larger amounts of paint</li> <li>High working speed and surface coverage</li> <li>Enhanced profit due to time saving efficiency</li> </ul>
	<p><b>Dan-Am 10-40 L Pressure Tanks</b> 124– 129</p> <ul style="list-style-type: none"> <li>Quality line of pressure tanks available in 10, 20 and 40 liter</li> <li>For the application of larger amounts of paint</li> <li>High working speed and surface coverage</li> <li>Enhanced profit due to time saving efficiency</li> </ul>
	<p><b>SATA vario top spray</b> 130 – 133</p> <ul style="list-style-type: none"> <li>High performance diaphragm pump technology with enhanced pump capacity for high speed application</li> <li>Individual versions for pumping, feeding or painting</li> <li>Ultra-fine atomisation of primer materials and topcoats in conjunction with the reliable, top quality SATA spray guns (e.g. SATAjet 3000 K and 1000 K)</li> </ul>
	<p><b>SATA clean RCS</b> <b>SATA clean RCS compact</b> <b>SATA clean RCS micro</b> <b>SATA multi clean 2</b> 140 – 141</p> <ul style="list-style-type: none"> <li>Rapid cleaning system for intermediate cleaning of spray guns for quick colour changes when using disposable cups, e.g. SATA RPS.</li> <li>Suitable for waterborne and solvent-based paint systems</li> </ul>
	

Type of device	Fields of application/function
	<b>SATA trueSun</b> 144 <ul style="list-style-type: none"> <li>Daylight lamp for accurate colour retrieval</li> <li>Uniform distribution of the light intensity across the entire light cone ensuring consistent colour reproduction – from centre to edge</li> <li>Built-in charging condition display</li> <li>Infinitely dimmable light intensity</li> <li>Highest quality level of daylight reproduction from start to finish</li> </ul>
	<b>SATA dry jet 2</b> 145 <ul style="list-style-type: none"> <li>Accelerated drying of surfaces painted with waterborne materials</li> <li>Ideally suited for smaller paint jobs, as expensive booth heating times are being avoided</li> <li>Integrated air regulation to set the inlet pressure</li> </ul>
	<b>SATA Blow Guns</b> 134 <ul style="list-style-type: none"> <li>To blow-off dust and particles - low air consumption, high efficiency</li> <li>Robust and very durable</li> <li>Different versions with special nozzle set-ups available</li> </ul>
	<b>Grit blasting equipment</b> 134 – 135 <ul style="list-style-type: none"> <li>Grit blasting guns with hard metal insert - to remove rust efficiently and quickly</li> <li>Ideal for areas of difficult access</li> <li>Injector suction principle optionally with hand-held gun or large containers</li> </ul>
	<b>Rustproofing Equipment</b> 136 – 139 <ul style="list-style-type: none"> <li>Pressurised cup spray gun for cavity preservation and underbody protection of all vehicle types. Different cavity wand systems are available.</li> <li>Fine atomisation even with the application of high-viscosity materials by pressurisation with up to 10 bar</li> </ul>
	<b>Air Hoses</b> 146 – 147 <p>Hoses for everything from breathing air to high pressure fluid and air combination hoses for painting</p>
	<b>Paint Coveralls</b> 148 – 149 <p>A variety of sizes and design paint suits from economical to professional series. Flexible for comfort and anti-static to keep your work and you clean</p>

# Dan-Am Pressure Pots

**Technical data:**

	<b>Std Version</b>	<b>SS Version</b>
Max Cup Pressure	50 psi	50 psi
Max Operating Pressure	35 psi	35 psi
Overall Height	17 3/4" / 450 mm	19" / 485 mm
Base Diameter	5 1/8" / 130 mm	5 1/8" / 130 mm
Air Inlet	1/4 NPS male	1/4 NPS male
Air Outlet	1/4 NPS male	1/4 NPS male
Material Outlet	3/8 NPS male	3/8 NPS male
Fluid Capacity	2.1 qt/2 Liter	2.1 qt/2 Liter
Weight	3 lbs 14 oz / 1.76 kg	5 lbs 8 oz / 2.5 kg



## 2.0L pressure pot - Aluminum

670200

Dan-Am 2 liter aluminum pressure pot, complete with deck, regulator and tank



## 2.0L pressure pot - Stainless Steel

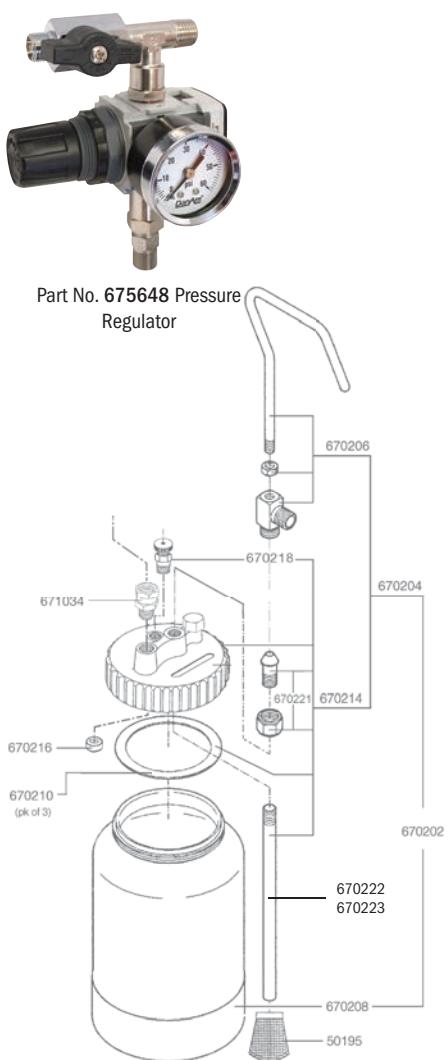
670400

Dan-Am 2 liter stainless steel pot, complete with deck, regulator and tank

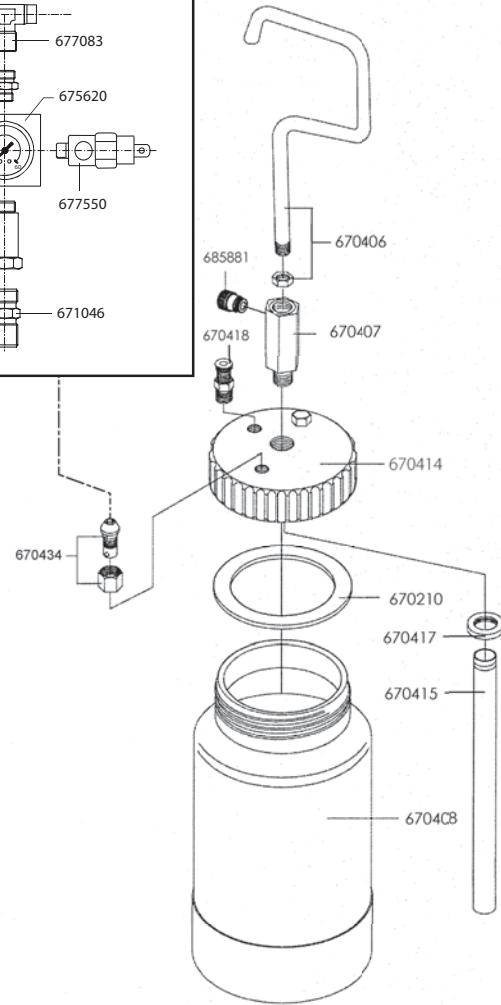
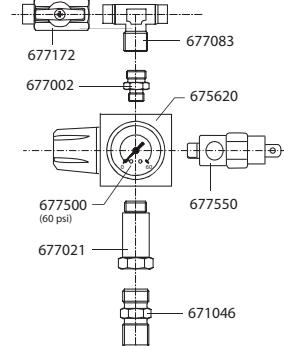


**Spare parts****2.0L Pot Aluminum****670200**

50195
Sieve, pk of 2 (optional)
670202
Pot complete w/o regulator
670204
Deck complete w/o regulator
670206
Material outlet/handle assem.
670208
Pressure cup, 2 liter
670210
Deck gasket, pk of 3
670214
Deck Assembly
670216
Check valve insert (optional)
670218
Pressure release valve
670219
Viton O-ring for 670218
670221
Material outlet fitting
670222
Brass 11mm outside diameter
670223
Stainless 13mm outside diameter
671046
Check valve
675620
Regulator body, 1/4"
677002
Male hex nipple, 1/4"
677021
Extension, 1/4"
677062
Street elbow, 1/8"
677063
Street elbow, 1/4"
677083
Tee fitting, 1/4"
677172
Mini ball valve, 1/4"
677500
Gauge, 1-1/2", 60 psi
677550
Over pressure valve, 35 psi
675648
Regulator assembly, complete

**Spare parts****2.0L Pot SS 670400**

670400
Pressure pot cpl., w/regulator
670406
Handle w/nut
670407
Material outlet
670408
Tank only
670414
Deck only
670415
Fluid pick-up tube
670417
Nut, fluid pick-up tube
670418
Pressure release valve
670430
Regulator assembly, complete
670434
Air inlet fitting
671046
Check valve
671046
Check valve, 1/4"

**Single Pressure Regulator  
Part No. 675648**

# Dan-Am 10 - 40 Pressure Tanks

SATA Canada offers a quality line of pressure tanks from 10 to 40 liter. These cost-effective tanks are supplied complete with a quality regulator, over-pressure valve, backcheck valve and fluid shut-off valve. Dan-Am models include 10 liter pressure tanks with single or double pressure regulator either plain, with manual stirrer or with pneumatic stirrer. Other 20 and 40 liter variations are also offered with single or double pressure regulator. Tanks are mounted on wheels for ease of handling and mobility.



## 10 Liter pressure tank

671100

10 l pressure pot w/ single regulator, over-pressure valve, back check valve, fluid shut off valve w/o stirrer

681100

10 l pressure pot w/ double regulator, over-pressure valve, back check valve, fluid shut off valve w/o stirrer

671200

10 l pressure pot w/ single regulator, over-pressure valve, back check valve, fluid shut off valve and manual agitator

681200

10 l pressure pot w/ double regulator, over-pressure valve, back check valve, fluid shut off valve and manual agitator

671300

10 l pressure pot w/ single regulator, over-pressure valve, back check valve, fluid shut off valve and pneumatic agitator

681300

10 l pressure pot w/ double regulator, over-pressure valve, back check valve, fluid shut off valve and pneumatic agitator

## 20 Liter pressure tank

672100

20L pressure pot w/ single regulator, over-pressure valve, back check valve, fluid shut off valve w/o stirrer

682100

20L pressure pot w/ double regulator, over-pressure valve, back check valve, fluid shut off valve w/o stirrer

672200

20L pressure pot w/ single regulator, over-pressure valve, back check valve, fluid shut off valve and manual agitator

682200

20L pressure pot w/ double regulator, over-pressure valve, back check valve, fluid shut off valve and manual agitator

672300

20L pressure pot w/ single regulator, over-pressure valve, back check valve, fluid shut off valve and pneumatic agitator

682300

20L pressure pot w/ double regulator, over-pressure valve, back check valve, fluid shut off valve and pneumatic agitator

## 40 Liter pressure tank

674300

40L pressure pot w/ single regulator, over-pressure valve, back check valve, fluid shut off valve and pneumatic agitator

684300

40L pressure pot w/ double regulator, over-pressure valve, back check valve, fluid shut off valve and pneumatic agitator

## Accessories for pressure tanks

671012 10L Pressure tank disposable liner, 12 pack

671060 10L Pressure tank disposable liner, 60 pack



## Spare parts

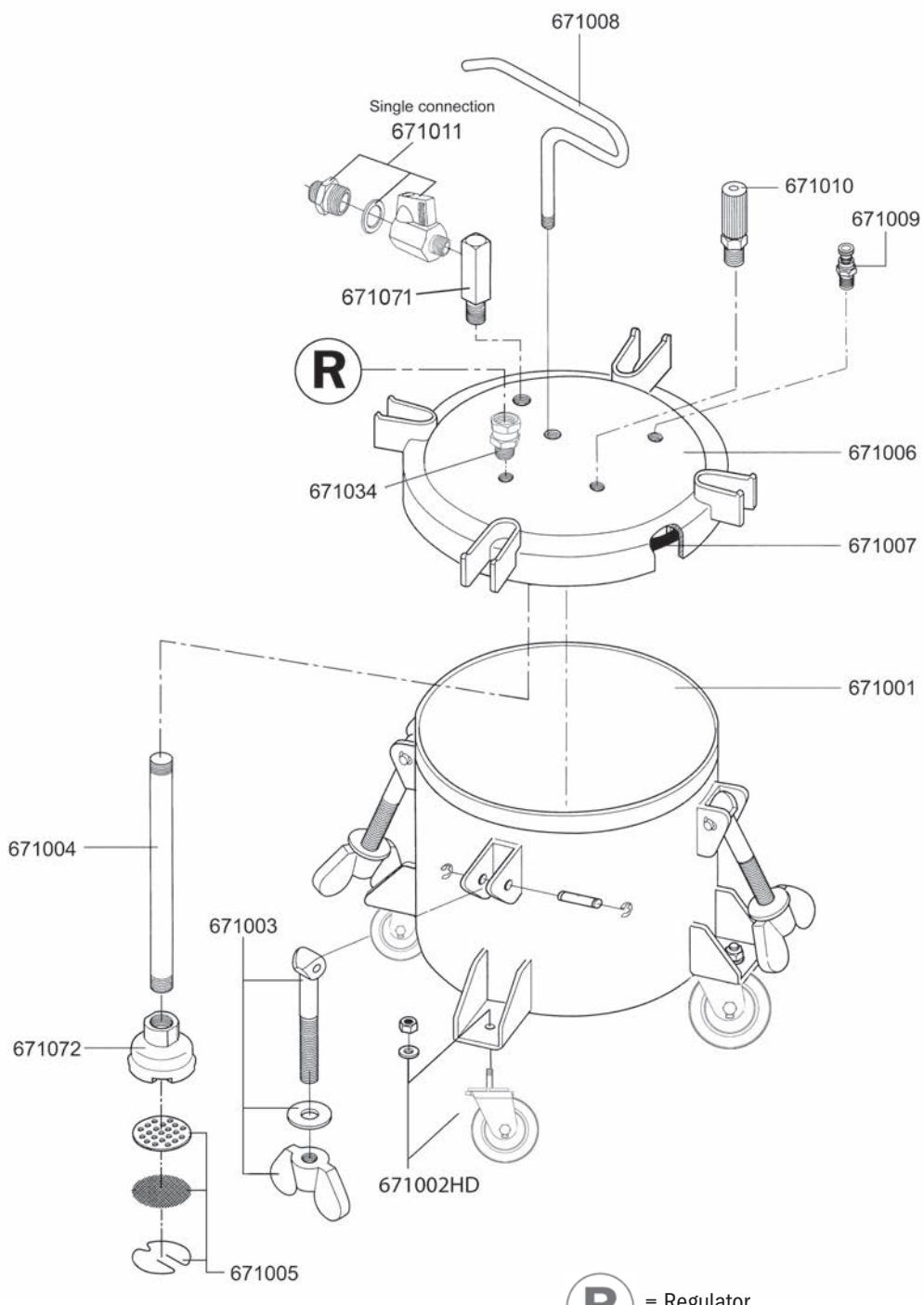
**Dan-Am 10 L Pressure Tank**

671001	Pressure tank, 10 L
671002HD	Wheel assembly
671003	Swing bolt assembly
671004	Fluid tube
671005	Fluid sieve kit
671006	Tank lid
671007	Lid gasket
671008	Handle
671009	Pressure relief valve
671010	Secondary over pressure release valve
671011	Fluid Valve Assembly, single
671012	Disposable liner, 10L, Pk of 12
671034	Swivel Connector, Male/Female
671045C	10L deck, w/o regulator, complete
671060	Disposable liner, 10L, Pk of 60
671071	Fluid outlet
671072	Fluid sieve housing



671012 Pk of 12  
671060 Pk of 60

**671045C** 10 Liter deck, W/O regulator, (includes everything shown below)



**R** = Regulator

## Spare parts

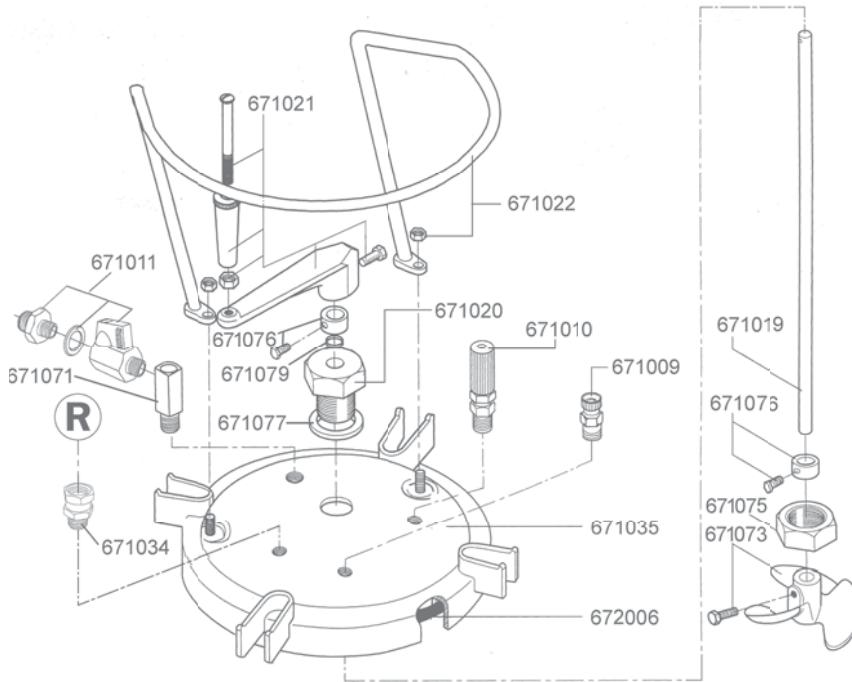
## Dan-Am 10 L Pressure

## Tank

671007	Lid gasket
671009	Pressure relief valve
671010	Secondary over pressure release valve
671011	Fluid valve assembly
671019	Manual agitator shaft
671020	Manual crank base
671021	Manual crank handle assembly
671022	Parts guard assembly
671023	Pneumatic agitator shaft, w/coupling #671078
671024	Motor base assembly
671025	Connecting bushing assembly
671026	Air motor
671033	Agitator air line assembly
671034	Swivel connector, male/female
671035	Tank lid
671045	10L deck w/crank w/o reg, complete lid
671045A	10L deck w/air agitator, w/o reg, complete lid
671071	Fluid outlet
671073	Manual agitator propeller w/bolt
671074	Pneumatic agitator propeller w/bolt
671075	Agitator base nut
671076	Manual agitator shaft lock collar w/bolt
671077	Agitator base gaskets
671078	Pneumatic agitator shaft lock collar assembly
671079	O-ring, Manual agitator base, pack of 2
671080	O-ring, Pneumatic agitator base, pack of

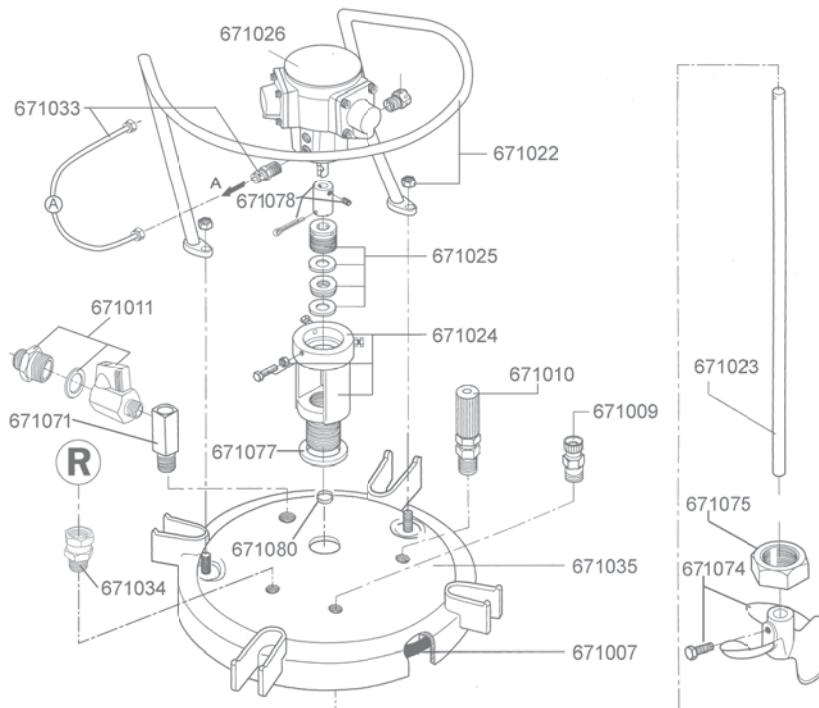
## Manual Crank Agitator Version

671045 10 Liter deck, W/crank, W/O regulator, (includes everything shown below)



## Pneumatic Air Agitator Version

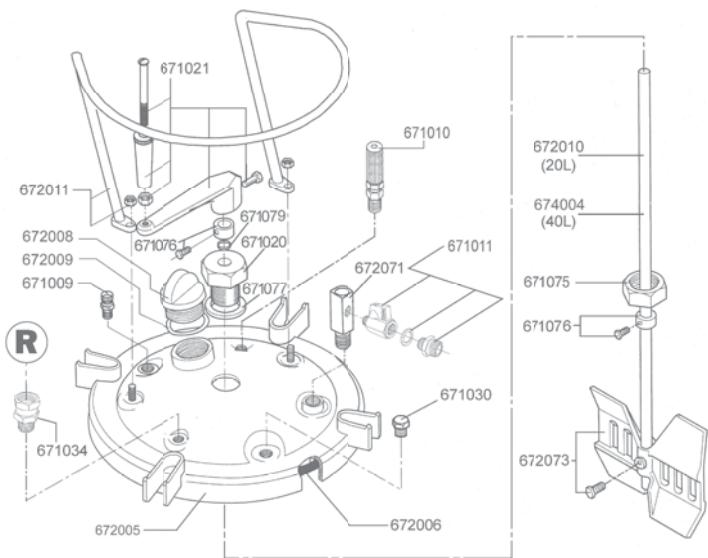
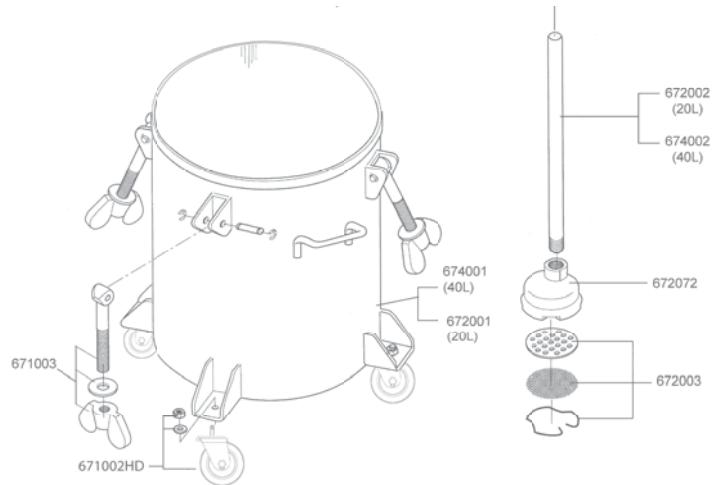
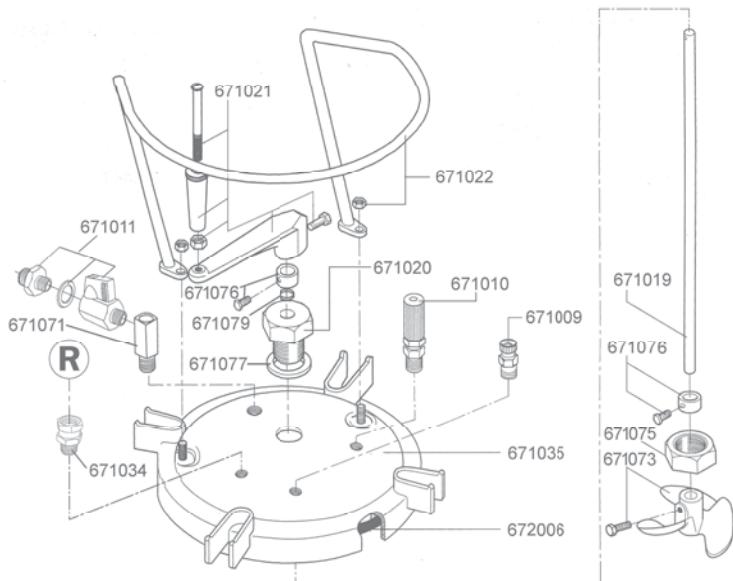
671045A 10 Liter deck, W/air agitator, W/O regulator, (includes everything shown below)



= Regulator

**Spare parts****Dan-Am 20 & 40 Liter Pressure Tank Lid**

671002	HD Wheel assembly
671003	Swing bolt assembly
671008	Handle
671009	Pressure relief valve
671010	Secondary over-pressure release valve
671011	Fluid valve assembly
671020	Manual crank base
671021	Manual crank handle
671024	Motor base assembly
671025	Bushing Set for Air Agitator
671026	Air motor
671030	Plug, male
671033	Agitator air line assembly
671034	Swivel connector, male/female
671036	Muffler
671075	Agitator base nut
671076	Manual agitator shaft lock
671077	Agitator base gasket
671078	Pneumatic agitator shaft
671079	O ring, Manual agitator base, (pk of 2)
671080	O ring, Air agitator base, (pk of 2)
672001	Pressure tank, 20-Liter
672002	Fluid tube, 20L
672003	Fluid sieve kit, 20L
672005	Tank lid w/ agitator hole
672006	Lid gasket
672008	Cap screw
672009	O Ring
672010	Manual agitator shaft, 20-Liter
672011	Parts guard assembly
672013	Pneumatic agitator shaft w/coupling #671078
672071	Extension Fitting

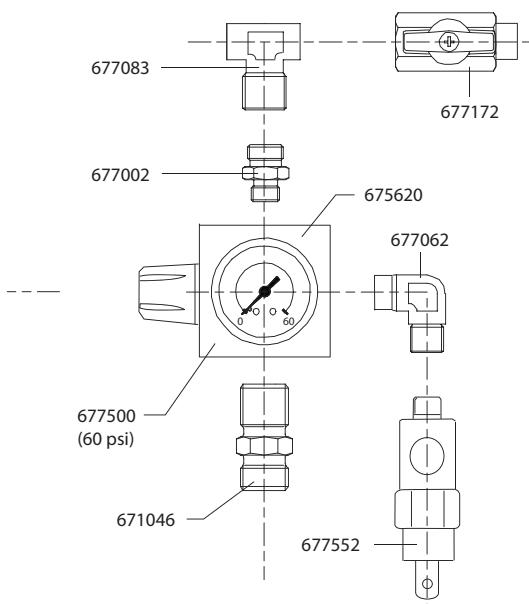
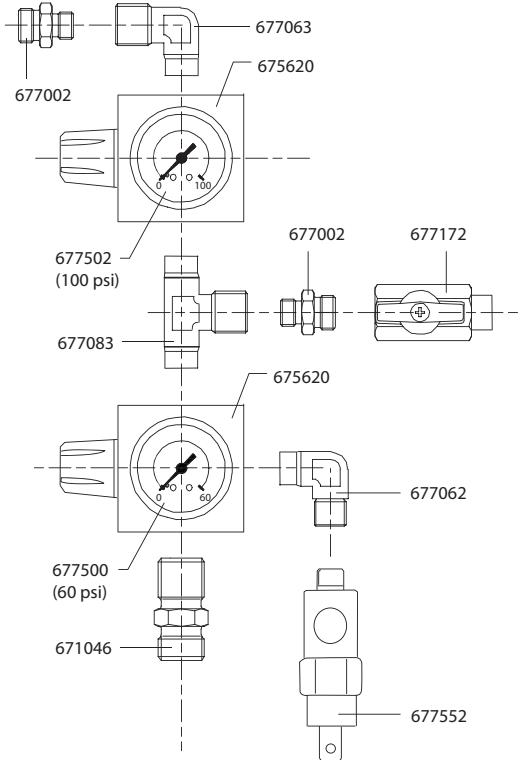
**20 Liter Manual Crank Agitators (20L only)****Pneumatic Air Agitator 20L or 40L**

# Parts Pressure tank regulators 675640 & 675642

New body style - April 2013

**675640 Single regulator for Std and manual stir tanks, 10, 20, & 40L**

671046	Check valve
675620	Regulator body, 1/4"
677002	Male hex nipple, 1/4""
677062	Street elbow, 1/8"
677063	Street elbow, 1/4"
677083	Tee fitting, 1/4"
677172	Mini ball valve, 1/4"
677500	Gauge, 1-1/2", 60 PSI
677502	Gauge, 1-1/2", 100 PSI
677552	Over pressure valve, 60psi

**675642 Dual regulator for std and manual stir tank**

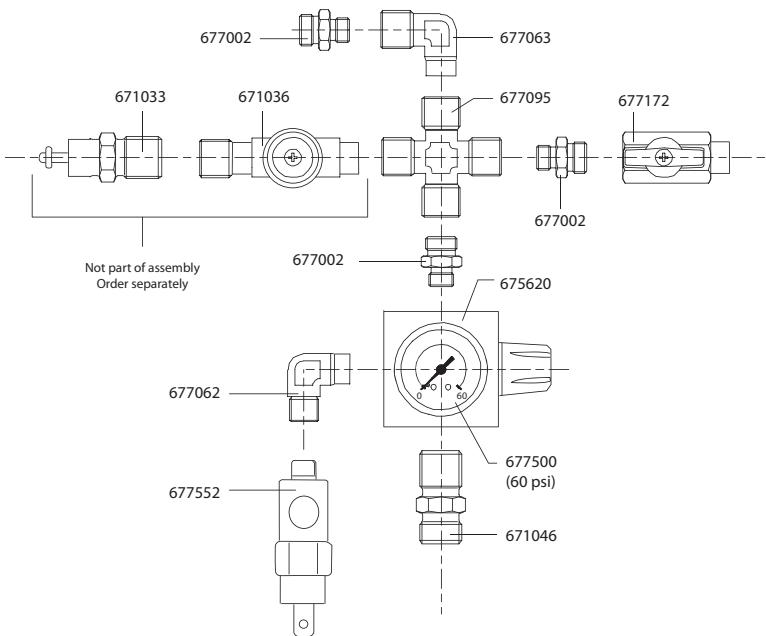
# Parts Pressure tank regulators 675644 & 675646

New body style - April 2013

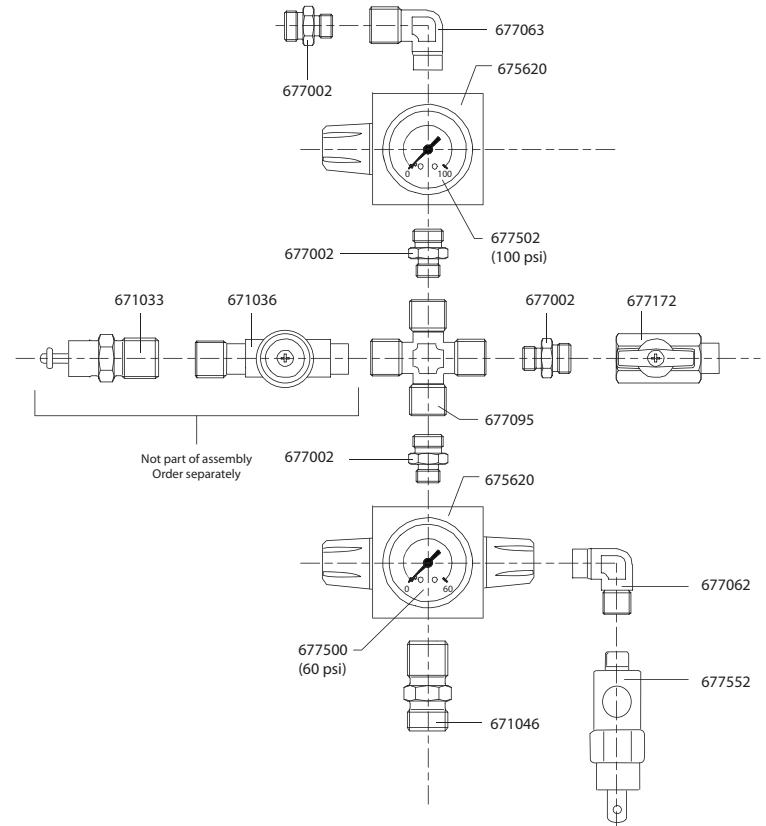


671033	Check Agitator airline assembly (includes hose and fasteners)
671036	Agitator shut off valve
671046	Check valve
675620	Regulator body, 1/4"
677002	Hex nipple, 1/4"
677062	Street elbow, 1/8"
677063	Street elbow, 1/4"
677095	Female cross
677172	Mini ball valve, 1/4"
677500	Gauge, 60 PSI, 1-1/2"
677502	Gauge, 100 PSI, 1-1/2"
677552	Over pressure valve, 60 psi

**675644 Single regulator for Air Agitated tanks, 10, 20, & 40L**



**675646 Dual regulator for Air Agitated tanks**



# SATA® vario top spray™

**Technical data:**

Pump ratio:	1:1	
Material pressure:	116 psi	
Material flow volume (at 220 double strokes):	32 l/min.	
Air inlet pressure min.:	15 psi	
Air inlet pressure max.:	116 psi	
Version and weight without add-on components:	Aluminium:	Stainless steel:
	6 kg	12 kg


**Available versions**

81661

SATA vario top spray S, double diaphragm pump 1:1, with stand, material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses



61507

SATA vario top spray W, double diaphragm pump 1:1 wall mounted version, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses



61515

SATA vario top spray F, double diaphragm pump 1:1 on trolley, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses



63974

SATA vario top spray F, double diaphragm pump 1:1, mobile, with material fine pressure regulator, suction tube + 2. gun connection, without spray gun and hoses

138941

SATA vario top spray FFB, double diaphragm pump 1:1, on trolley, with gravity flow container, material fine pressure regulator, without suction tube, 1 spray gun connection, without spray gun and hoses

**Versions – pump and material passages made of stainless steel**

81406

SATA vario top spray S, double diaphragm pump 1:1, stainless steel version, stand, material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

72678

SATA vario top spray W, double diaphragm pump 1:1, stainless steel version, for wall mounting, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

72694

SATA vario top spray F double diaphragm pump 1:1, stainless steel version, on trolley, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

138958

SATA vario top spray FFB, double diaphragm pump 1:1, stainless steel version, on trolley, with gravity flow container, fine material pressure regulator, without suction tube and 1 spray gun connection, without spray gun and hoses

95109

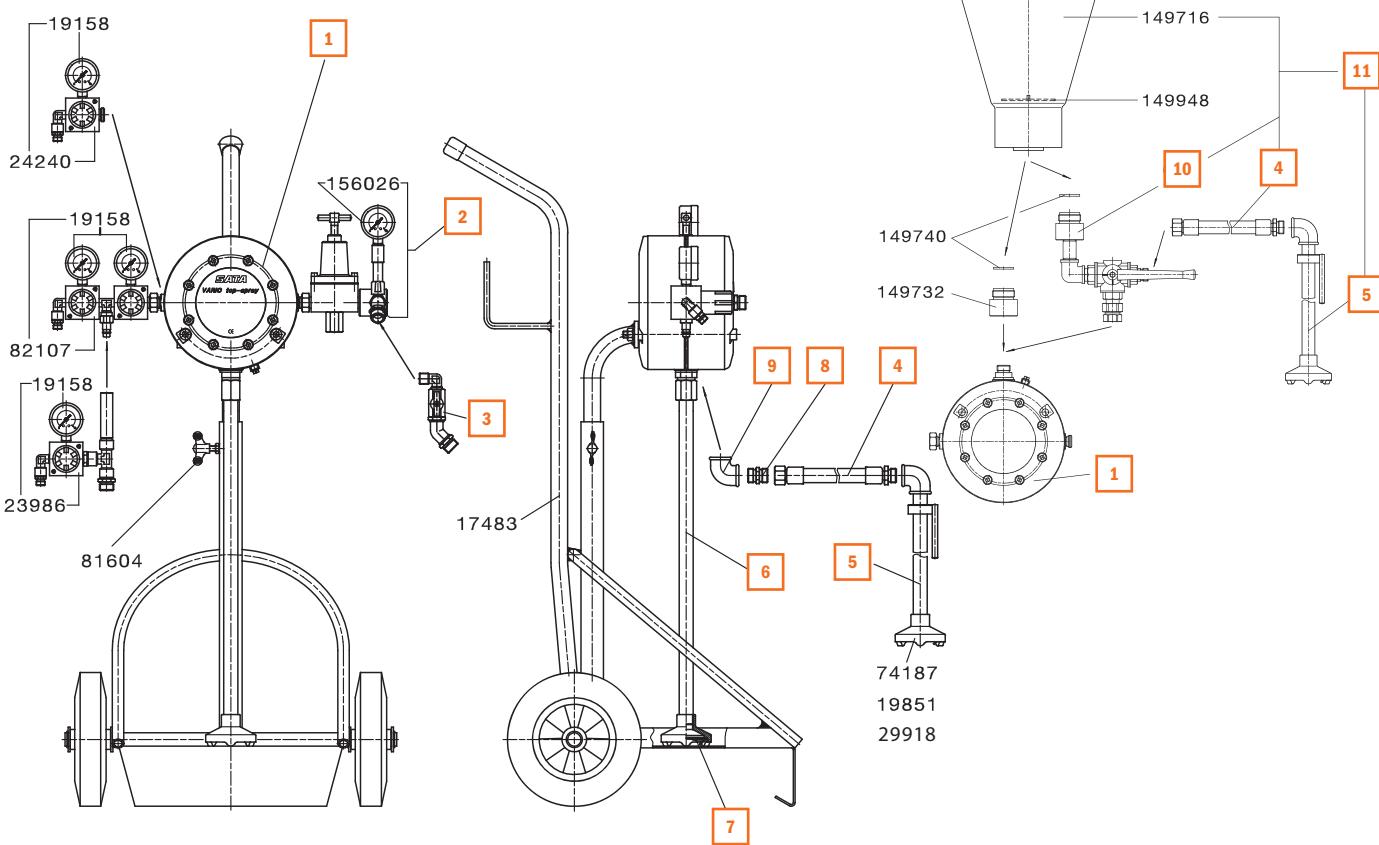
SATA vario top spray FFB, double diaphragm pump 1:1, stainless steel version, on trolley, with gravity flow container, material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

**Spare parts****SATA® vario top spray**

17483	Trolley, cpl.
19158	Pressure gauge 0 - 145 psi, 50 mm
19851	Sieve hose (packing unit 10 pieces)
23986	Air connection for second spray gun, cpl.
24240	Single pressure regulator, cpl. with pressure gauge 0 - 10 bar
74187	Suction globe, cpl. version for waterborne materials
81604	Wing-shaped handle for stand, SATA pumps and dry-jet
82107	Double pressure reducer, cpl. with pressure gauge 0 - 10 bar
149716	Gravity flow cup 6 l with lid
149732	Container stud
149740	Gasket for gravity container
149948	Flat sieve 20 mesh (packing unit 2 pieces)
156026	Pressure gauge 0 - 87 psi, 50 mm, G 1/4
29918	Circlip for suction globe Spray-Mix, Vario-Top-Spray and Multi-Top

**Spare parts****SATA® vario top spray**

Part	Standard Version	Stainless steel version
1	61192 Double diaphragm pump 1:1, coated version, material connection M 25 x 1.5, male thread, air inlet 1/4" (male thread), grounding cable	88641 Double diaphragm pump 1:1, stainless steel, material connection M 25 x 1.5 male thread, air inlet 1/4" (male thread), without grounding cable
2	24422 Material fine pressure regulator, cpl.	25338 Material fine pressure regulator, cpl., stainless steel
3	72918 Material connection for second spray gun, cpl. for material fine pressure regulator	57570 Material connection for second spray gun, stainless steel, cpl. for material fine pressure regulator
4	62232 Suction hose, cpl.	45047 Suction hose, cpl., connections stainless steel
5	73866 Suction pipe, cpl. with suction globe and sieve insert	74203 Suction pipe, cpl. stainless steel
6	79921 Suction pipe, cpl. with suction globe and sieve insert	80879 Suction pipe, cpl. stainless steel
7	74245 Sieve unit, mesh size 1.0, f. SATA VARIO top-spray, f. water borne paints	74237 Sieve unit, mesh size 0.5, f. SATA VARIO top-spray, f. water borne paints
8	41384 Threaded nipple 1/2" (male thread), galvanised	82941 Double nipple 1/2" male thread, stainless steel
9	41368 Angle G 1/2" (female thread), galvanised	56564 Angle 90°, stainless steel
10	82909 Conversion set for gravity container SATA Top-Spray	74211 Conversion kit for gravity flow container SATA VARIO top-spray, f. water borne paints
11	37986 Add-on kit gravity container PVC 6 l, cpl. with 3-way ball valve and holder	37226 Add-on kit gravity container PVC 6 l version for waterborne paint, cpl. with 3-way ball valve and holder

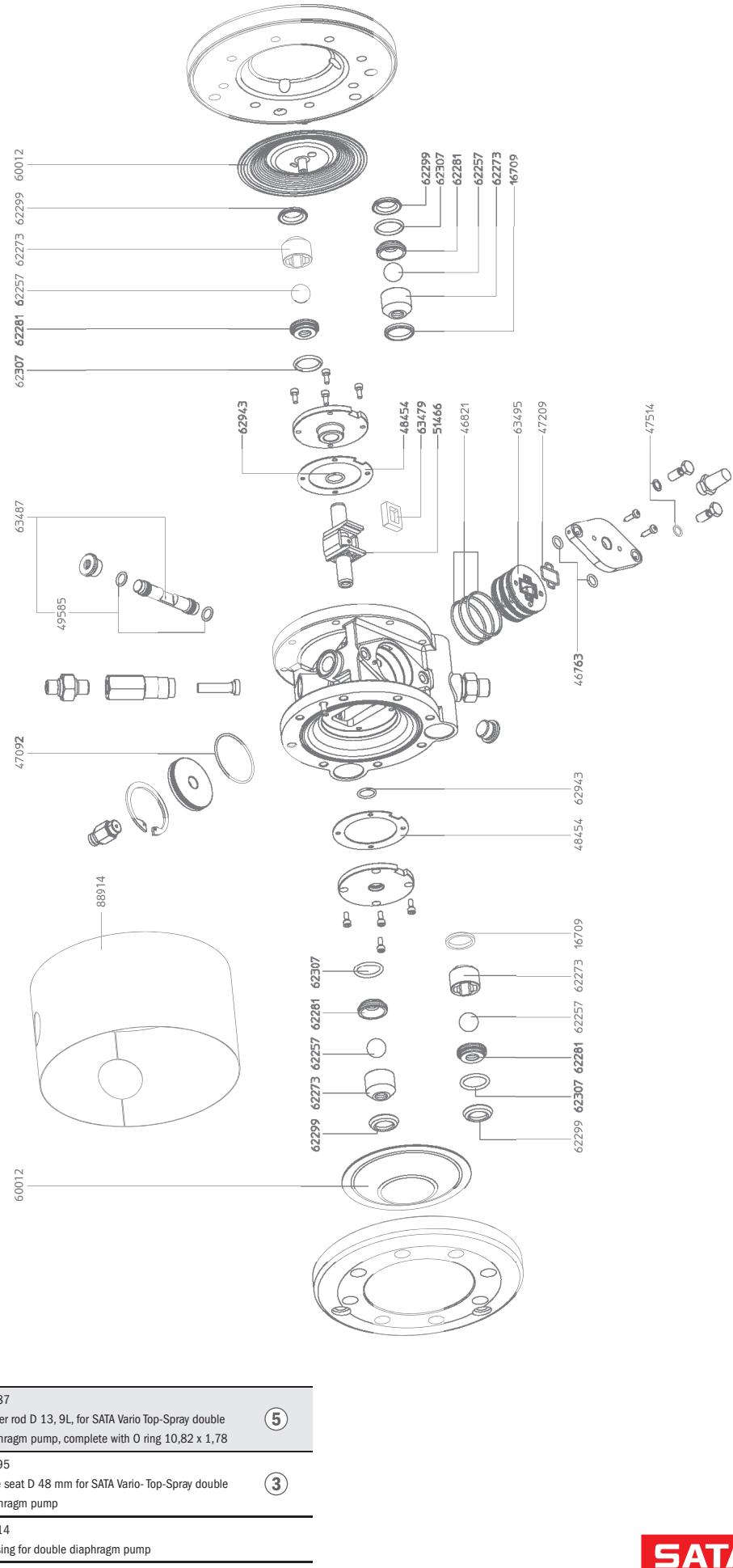


45195	
Sealing kit	(1)
60012	
Repair kit diaphragm (packing unit 2 pieces)	(2)
60038	
Repair kit control	(3)
60228	
Repair kit valves	(4)
60301	
Repair kit for carrier rod	(5)
60657	
Repair kit carrier	(6)

We generally recommend using aforementioned seal and repair kits as well as exchanging all essential seals and components

## **Single components of the seal and repair kits**

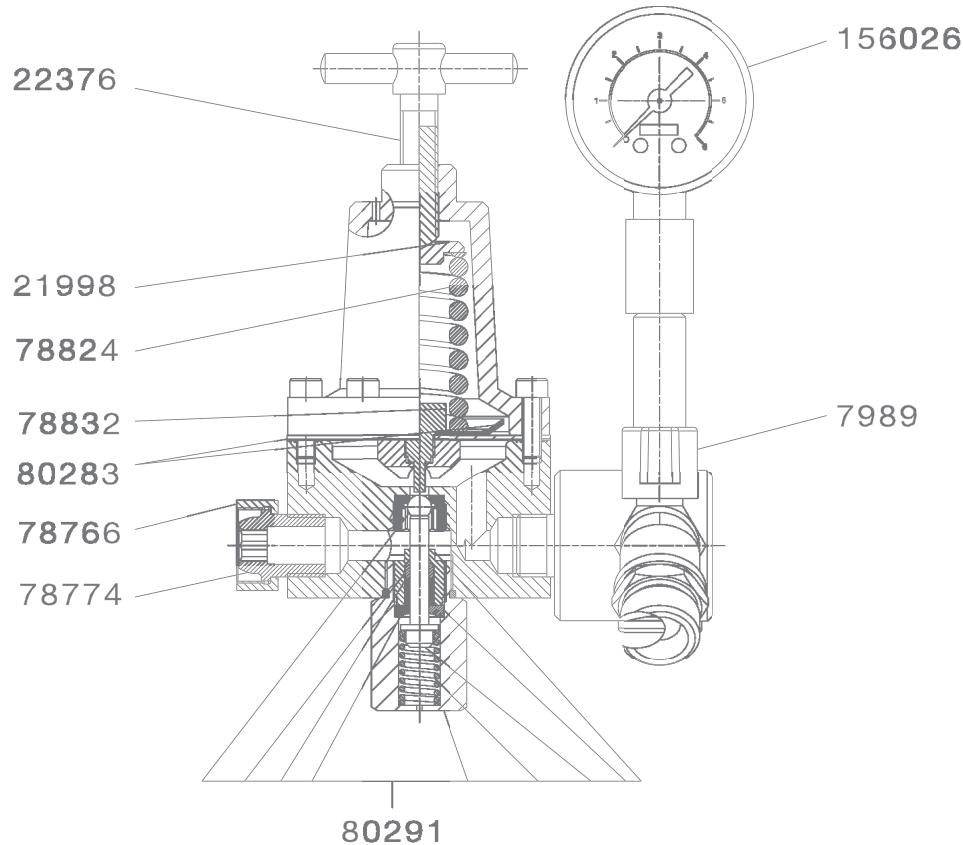
seal and repair kits		In a set
16709		(4)
Gasket		
46763		(1) (3)
O-ring		(5)
46821		(1) (3)
O-ring		(5)
47092		(1)
O-ring		
47209		(1) (3)
Shape seal for double diaphragm pump Top-Spray		
47514		(1) (3)
Sealing ring		(5)
48454		
Flat seal D 72 x T 1 for double diaphragm pump Top-Spray		(1) (6)
49585		
O-Ring 10 x 2 mm, made from Perbunan 70 shore for silencer SATA breathing mask (No. 80-4130)		(1)
51466		
Driving pin for double diaphragm pump Top-Spray		(6)
62257		
Ball		(4)
62265		
Diaphragm complete D123 for SATA Top-Spray double diaphragm pump		(2)
62273		
Ball-bearing for Vario-Top-Spray double diaphragm pump		(4)
62281		
Valve seat D12 short for Vario-Top- Spray double diaphragm pump		(4)
62299		
Profile packing 17,2 x 28,2 x 5,4 for double diaphragm pump Vario-Top- Spray		(1) (2) (3) (4) (5) (6)
62307		
O-ring		(1) (4)
62943		
O-ring		(1) (6)
63479		
Flat valve 24 x 19 mm, for SATA Top- Spray double diaphragm pump		(3)



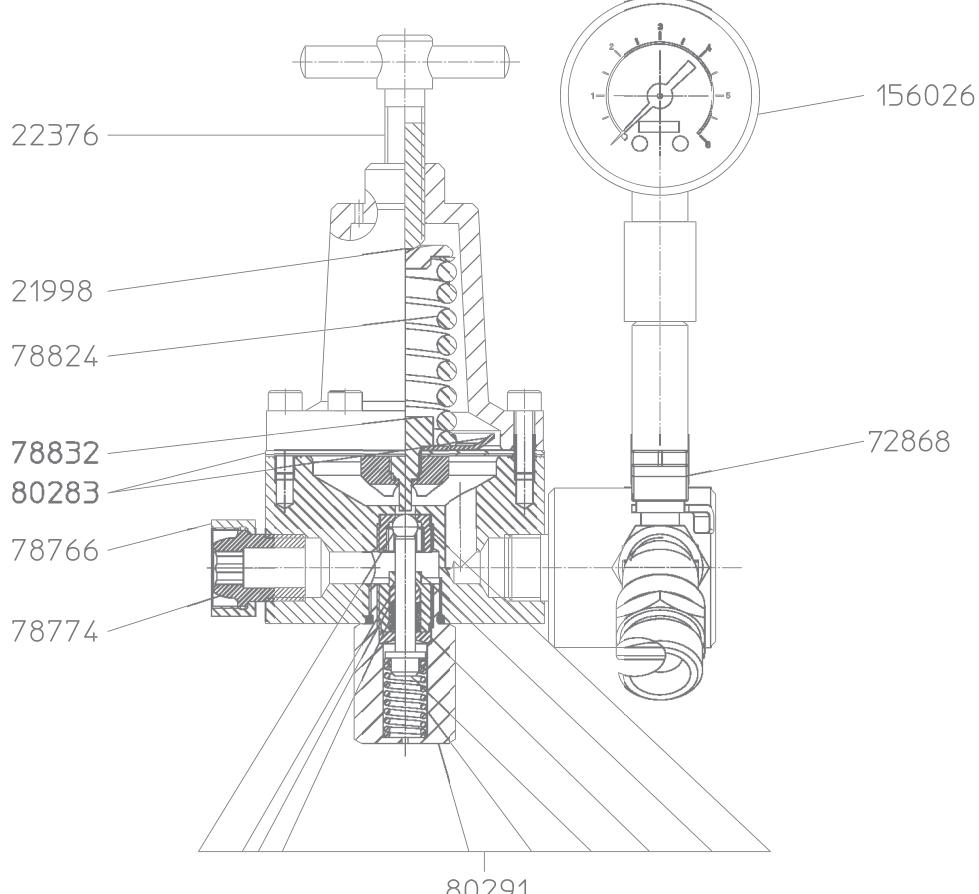
**Spare Parts**  
**Material Fine Pressure**  
**Regulator**

7989	Ball tap (Teflon) G 3/8" (female thread)
21998	Pressure plate
22376	Compression screw
78766	Sleeve nut for ball valve
78774	Insert part for material fine pressure regulator SATA vario top spray
78824	Pressure spring for material fine pressure regulator SATA vario top spray
78832	Tappet for material fine pressure reducer Vario-Top-Spray
80283	Diaphragm
80291	Plunger kit, cpl.,
149740	Gasket for gravity container
149948	Flat sieve 20 mesh (packing unit 2 pieces)
156026	Pressure gauge 0 - 145psi, 50 mm, G 1/4
29918	Circlip for suction globe Spray-Mix, Vario-Top-Spray and Multi-Top

Spare parts for:  
**Standard version**



Spare parts for:  
**Stainless steel version**



# Grit Blasting Equipment / Blow Guns

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

## Grit blasting equipment

17335

SATA grit blasting gun super version spraying pipe c/w carbide insert



39172

SATA sand blasting-set: sand blast. gun c/w carbide pipe, mask and gloves



38166

SATA grit blasting set SGE with trolley, with grit blasting gun with carbide pipe, mask, container, w/o grit material



## Blow guns

15156

SATA blow gun with standard nozzle (blow gun)



26070

Standard nozzle for SATA blow gun 15156 (blow gun)

15180

SATA blow gun with low noise metal nozzle and quick coupling nipple (blow gun)



77586

Special low noise nozzle for SATA blow gun 15180 (blow gun)

15214

SATA blow gun with multi nozzle and quick coupling nipple (blow gun)



26047

Metal-multi-nozzle M 14x1 for SATA blow gun 15214 (blow gun)

133306

SATA turbo blow with quick coupling nipple (blow gun)

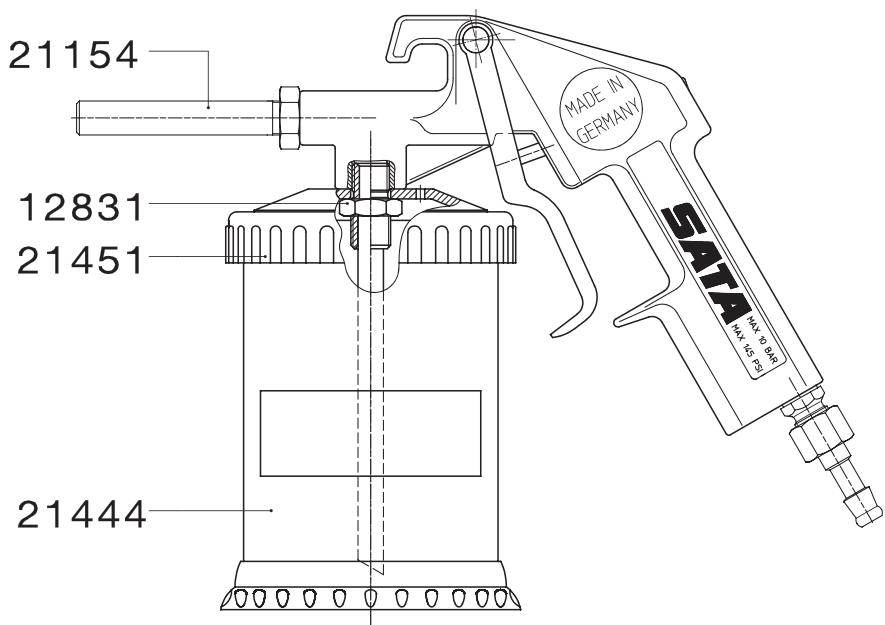


## Spare Parts

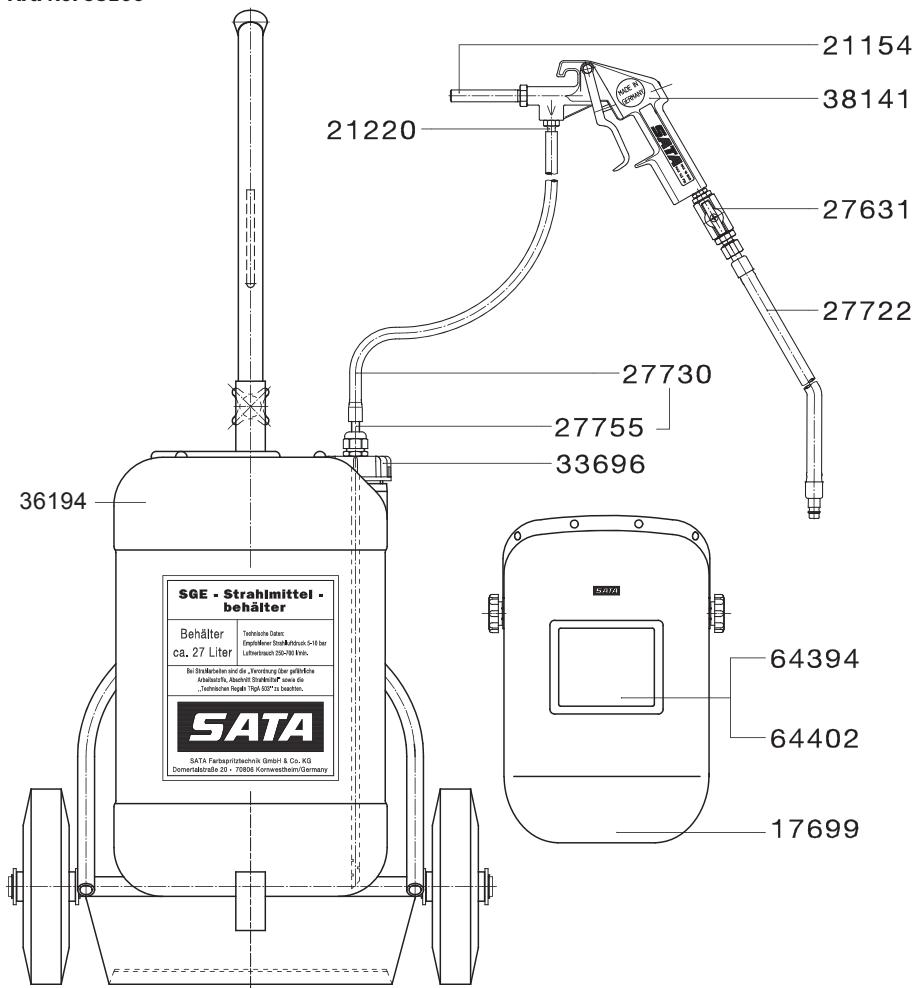
### Grit Blasting Equipment

12831
Hexagon nut M 14 x 1.5, galvanised
17699
SATA HMO head protection hood
21154
Blast pipe w. carbide insert f. SATA grit blasting gun
21220
Hose olive with 1/4" (male thread)
21444
0.6 l plastic suction cup without lid
21451
Lid for 0.6 l PVC suction cup
27631
Ball tap (Teflon) 1/4" (male thread) x G 1/4" (female thread)
27722
SGE Air hose 9 mm ID, length 10 m
27730
SGE paint hose 6 mm ID, length 5 m with ascension pipe
27755
Ascending pipe, only, for SGE set
33696
Lid, cpl.
38141
SATA SGE gun with carbide spray pipe
64394
Plastic disc (5 pieces)
64402
Glass visor screen (5 pieces)
36194
SGE container f. grit blasting material, empty

Spare parts for:  
Art. No. 17335



Spare parts for:  
Art. No. 38166



# SATA Rustproofing equipment

Versatile, efficient and practical



SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

## Cavity Preservation

9795

SATA HRS pressurised cup gun with 1.0 l cup (max. 145 psi), without material flow control, flexible nylon and hook wand (16113 and 16139) as well as fix door wand (16071)



12658

SATA HRS pressurised cup gun with 1.0 l cup (max. 145 psi), material flow control, without wands

11072

SATA HRS pressurised cup gun with 1.0 l cup (max. 145 psi), without material flow control, without wands

77347

SATA HRS-E with 1.5 l pressurized cup (max. 145 psi), with material flow control, without wands



172882

SATA HRS-E pressurised cup spray gun for cavity preservation and underbody protection from disposable containers, with material flow control, round spray nozzle, hook and nylon wand

207290

SATA HRS E pressurised cup spray gun with 1.5 l cup (max. 145 psi) for cavity preservation and underbody protection from disposable containers, with material flow control, hook wand 16139 and nylon wand 16113 as well as round spray nozzle

16071

Door wand, steel 1100 mm long, Ø 8 mm, with rotary nozzle 360° and spraying forward

196832

Door wand, steel 150 mm work length, Ø 8 mm, with rotary nozzle 360° rotary fan and spraying forward, with flexible guideway hose 1000 mm

16105

Nylon wand, flexible, 1500 mm long, Ø 6 mm, with rotary nozzle 360°

16113

Nylon wand, flexible, 1300 mm long, Ø 8 mm, with rotary nozzle 360° rotary fan and spraying forward

1058826

Nylon wand, flexible 3000 mm long, Ø 8 mm, with rotary nozzle 360° and spraying forward

11866

Venturi hook wand Ø 5 mm, with flexible guide hose, Venturi spray tube for cavity and surface application

206904

Venturi hook wand Ø 5 mm, hook nozzle cpl. in 300 mm length, with flexible guide hose, Venturi spray tube, for cavity and surface application



11874

Nylon wand, flexible, 1500 mm long, Ø 6 mm, with rotary nozzle 360°, diagonally spraying forward and backward



51185

Nylon wand, semi rigid 1500 mm long, Ø 6 mm, with rotary spray nozzle 360° and spraying diagonal forward and backward

16139

Venturi hook wand, Ø 7 mm, with flexible guiding hose, Venturi spray tube for cavity and surface application



24372

Hook wand Ø 5mm, with flexible guide hose, hook flat nozzle, for cavity and surface application



25486

Round spray nozzle for HRS, conn. I



198762

Round spray nozzle for surface application with flexible guide hose for underbody protection

8359

Free passage type quick coupling for HKD1, LM/KK, HRS , connection I

16048

SATA quick coupling nipple 1/4" (male thread) for wands



## Barrel pump unit for cavity preservation

14555

SATA HKU 60 l barrel pump unit cpl., consisting of piston pump 1:3, with hose pair 10 m, SATAjet 1000 KK spray gun, nylon, door and hook wand



34389

SATA HKU 200 l barrel pump unit, cpl., consisting of piston pump 1:3 with hose pair 10 m, SATAjet 1000 KK spray gun, nylon, door and hook wand

153700

SATAjet 1000 KK RP nozzle 1.5 with paint tube, 1/4" (male thread) with coupling (Art.-No. 8359)



► Technical data, accessories and spare parts upon request.

## Underbody protection

12740

SATA UBE gun type I, for underbody coating with one-way cans

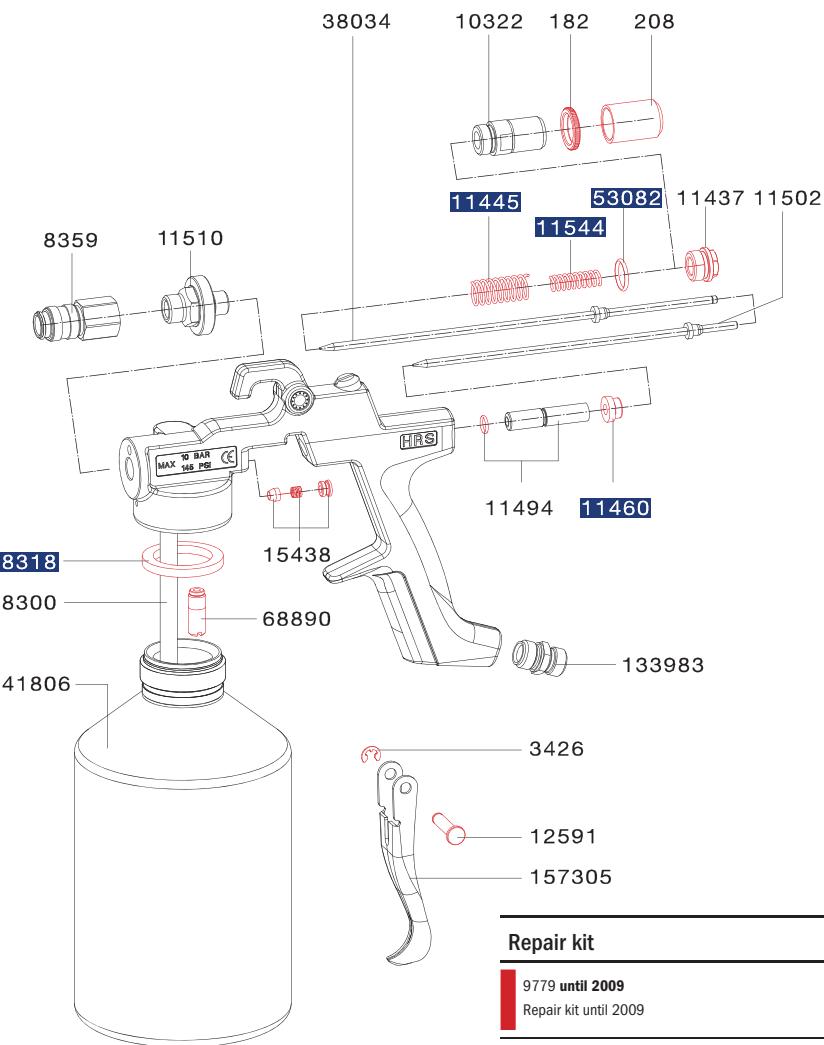
## Barrel pump unit for underbody protection

128561

SATA spray mix underbody protection system 1:22, hose pair 10 m, SATAjet 3000 K spray mix gun nozzle 3350, for 60/200 ltr. barrel

**Spare Parts****SATA® HRS™**

182	
Counter nut	
208	
Material flow control nut	
3426	
Safety washer 4 mm DIN 6799 stainless steel for trigger	
8300	
Suction pipe	
8318	
Sealing ring	
8359	
Free passage type quick coupling for HKD1, LM/KK, HRS, connection I	
10322	
Guide sleeve complete, for HRS with material flow control	
11437	
Closing screw	
11445	
Pressure spring for air piston	
11460	
Air piston	
11494	
Cam rod HRS, complete with O-ring	
11502	
Paint needle 1.5	
11510	
Mixing cap HRS, completely machined	
11544	
Pressure spring for paint needle	
12591	
Bracket bolt	
15438	
Paint needle packing	
38034	
Paint needle, cpl., for HRS, with needle stroke and minimum passage control	
41806	
1.0 l aluminium pressure pot, max. pressure 10 bar/150 psi, cpl. with threaded ring	
53082	
O-ring	
68890	
Inflow valve	
133983	
Air connection piece 1/4" male thread	
157305	
Trigger	

**Repair kit**

9779 until 2009

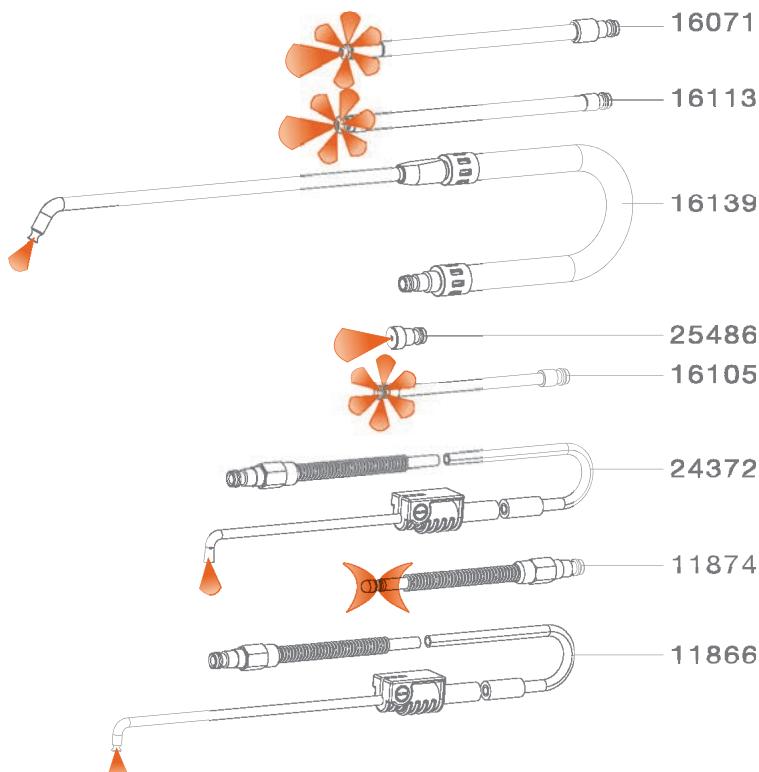
Repair kit until 2009

161158 from 2010

Repair kit as of 2010

35204

Wear-and-tear parts kit for HRS



# SATA Cleaning Systems

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

	Intermediate Cleaning			Final Cleaning		
Available versions	SATA clean RCS	SATA clean RCS compact	SATA clean RCS micro	SATA multi clean 2		
Art. No.	145581	192518	202564	38257		
Technical Data				Technical Data		
Dimensions (w x h x d) in mm	310 x 705 x 225	310 x 465 x 225	185 x 465 x 205	660 x 1000 x 380		
Net weight	10 kg	7 kg	4 kg	30 kg		
Inlet pressure	87 - 116 psi	58 psi	58 psi	73 - 87 psi		
Air consumption	135 NI per cleaning incl. drying process			270 NI per cleaning process		
Air connection	1/2" male or G 1/4" female thread	1/4" male thread		G 1/4" female thread		
Container for cleaning agent	2x RPS cups; alternatively: retrofit kit for external pick-up and recirculation of cleaning agent from two bulk containers (Art. No. 189472)	2 containers (not included in delivery)		2 containers of each 15 litres		
Required time per cleaning process	approx. 25 sec			max. 3 min		
Rinsing agent volume per cleaning process	approx. 140 ml			max. 200 ml		
Type of cleaning agent	Water, solvent-based or combination cleaner			Water, solvent-based or combination cleaner		
External pick-up and recirculation of cleaning agent for bulk containers	●	●	●	●		
Manual cleaning	●	●	●	●		
Automatic cleaning with time control	-	-	-	●		
Integrated drying	●	●	●	-		
Blow-off device	●	●	●	●		
Number of cleaning/drying chambers	2	2	1	1		
Installation location	Spray booth	also in the mixing room/area outside the spray booth		Mixing room/Area in front of the spray booth		
The spray gun can remain connected to the air line during the cleaning process	●	●	●	-		
Connection for exhaust air	●	●	●	●		

● Standard | ○ Optional | - non-existing/not required



### Recommended connection accessories (depending on the installation method)

10934 Ball tap (Teflon) 1/2" male thread for air inlet	X			
146514 SATA air hose, blue, 13 mm, 0.5 m, G 1/2" (female thread), one connection included	X			
13870 SATA air hose, blue, 9mm, 1.2 m with quick coupling, red and nipple	X	X	X	
13581 SATA quick coupling G 3/8" (female thread)	X			
13623 SATA quick coupling 1/4" (male thread)	X			
192633 Add-on kit: Suction hose for solvent vapours	X	X	X	

### Other accessories/spare parts

9886 SATA gravity gun holder for gravity cup spray guns	X	X		
192195 SATA universal spray gun and hose holder	X	X		
6981 SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)		X	X	
53942 Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14	X			
189472 Conversion kit external cleaning agent - suction and recirculation	X	X	X	
146985 Repair kit	X	X	X	
146993 Splash guard with fixing rivet (each 5 pieces)	X	X	X	
147082 Grounding cable, 3 m, 4 mm <sup>2</sup>	X	X	X	
153965 Hose 8 x 1, 95 mm (packing unit 2 pieces)	X	X	X	

### Accessories and spare parts SATA multi clean 2

21188 Pressure reducer with gauge 0 – 145psi				
26815 Flexible aluminium tube, 5 m long, complete with two tube fittings, for suction unit SATA multi-clean-2				
40840 Cup lid cleaning unit for gun washing equipment SATA multi-clean				
48330 Blow cycle knob with valve, cpl.				
40907 Spring clasp (packing unit 3 pieces)				
49072 Cleaning agent container without lid				
38042 Filter mat				



**SATA® trueSun™**  
**The Daylight Solution**

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES



# SATA® trueSun™

**Technical data:**

Battery operating time: 70 min.

Weight: approx. 470 g

Charging time: 50 min


**Available versions**

1012129

SATA trueSun, incl. battery charger and battery, USA



1013094

Storage Case SATA trueSun, incl. foam inlay



1013151

Foam inlay with pinched inlay for storage case SATA trueSun

**Spare parts**
**SATA® trueSun™**

1012096

Shock protection

1010082

Battery

1012137

Protective glass if protective foil is on the glass,  
please remove before using!

1006445

Battery charger USA

1012096



1012137

1010082



1006445

# SATA® dry jet 2™

## Technical data:

Air consumption:	9.5 cfm
Inlet pressure:	35 psi
Max. inlet pressure:	174 psi



## Available versions

217489

SATA dry jet 2 blow gun



## SATA dry jet stand (adjustable height: 30 - 190 cm)

223008

SATA dry jet 2 stand with height-adjustable bracket, 2 blow guns



84145

Height extension approx. 120 cm, stainless steel for SATA dry jet stand

86140

Extension for SATA dry jet 97 stand with third blow gun

## Spare parts

### SATA® dry jet 2™

82198

Stand for SATA dry jet without blow guns

83840

Stand, complete, for Vario-Top-Spray and dry-jet, can be disassembled

84145

Height extension approx. 120 cm, stainless steel

86140

Extension for SATA dry jet 97 stand with third blow gun

86165

Conversion kit for SATA dry jet, adjustable version

123786

Cross piece, cpl. for dry-jet 2

222125

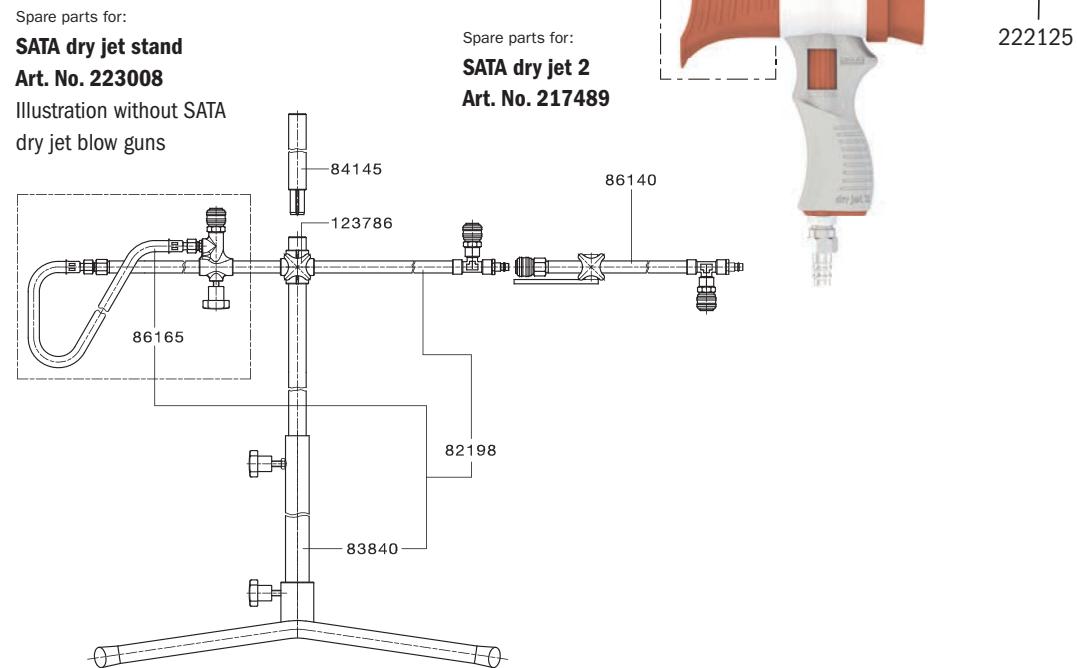
Spare flat sieve 125 µm, pastel blue (packing unit 10 pieces)

222232

Filter holder

223834

Flat fan nozzle



# Air hoses

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

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ACCESSORIES

## Air Hoses - With nipple and quick connect coupler (brass) sealed with Loctite

679025

25 ft. breathing hose 3/8" ID w/ 1.4" NPT male fittings w/nipple/coupler

679035

35 ft. breathing hose 3/8" ID w/ 1.4" NPT male fittings w/nipple/coupler

679050

50 ft. breathing hose 3/8" ID w/ 1.4" NPT male fittings w/nipple/coupler

## Air Hoses - No nipple or quick connector

669025

25 ft. breathing hose 3/8" ID

669035

35 ft. breathing hose 3/8" ID

669050

50 ft. breathing hose 3/8" ID



## High Quality Combination Hoses for 2 - 40 l Pressure Tanks and 1:1 Pumps

675206

6 ft dual hose - 3/8" air hose, 1/4" material hose, female fittings

675215

15 ft dual hose - 3/8" air hose, 1/4" material hose, female fittings

675225

25 ft dual hose - 3/8" air hose, 1/4" material hose, female fittings

675250

50 ft dual hose - 3/8" air hose, 1/4" material hose, female fittings

675406

6 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings

675415

15 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings

675425

25 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings

675450

50 ft dual hose - 3/8" air hose, 3/8" material hose, female fittings

675510

10 ft combination hose for SATAmijet 3000 PT, 1/4" air hose, 6mm material tubing, female fittings  
(SATAmijet 3000 PT only)

## High Quality Combination Hoses for High Pressure Pumps

640225

25 ft / 7.6 m dual hose - 1/4" air hose, 3/16" material hose, female fittings

640250

50 ft / 15.3 m dual hose - 1/4" air hose, 3/16" material hose, female fittings



## Air and Combination Hoses for SATAmijet 3000 B, SATAGraph 1, 2, 3 & 4, SATAJet 20 B

32987

25 ft. breathing hose 3/8" ID



S040  
6 ft braided hose, 1/8" X 1/4"



S041  
10 foot braided air hose 1/8" X 1/4",

S042  
6 ft braided hose w/moisture trap

S045  
8 ft braided hose w/quick disconnect (shown)

54353  
6.5 ft / 2 m clear PVC compressed air hose for SATAmijet and SATA 20 B. 6 ID x 1/4 female fittings



## Carbon Monoxide Monitor

Ensures grade D air quality for personal protection

### Technical Data: X767 Co Monitor

Gas detected: CO in compresses air Power: 110 volt AC

Detection Principle: 3 electrode electrochemical Operating Temp: 30° - 120°

Alarm: preset to 10 ppm Dimensions: 4" x 6" x 3.5"

Warranty: 1 Year Powered coated metal housing



## Carbon Monoxide Monitor

X767- PLUS      110 volt AC Carbon Monoxide Monitor.  
Alarm set at 10 ppm with an LCD Display  
Meets 29 CFR 1910.134 requirements for CO monitoring of compressed breathing air.  
Audible and visual alarms for high CO or sensor failure.  
RFI filtered from interference of cell phones, two-way radios, etc.  
LCD digital readout in 1 ppm increments with response time of 10 seconds to 95% proven reliable performance electrochemical sensor. Calibration recommended every 6 months. Remote alarm options available



## Carbon Monoxide Monitor Accessories

X81-1231K

Calibration kit for Carbon Monoxide Monitor



XA176

Standard 85 db remote alarm for Carbon Monoxide Monitor



XA176A

Extra loud 100 db remote alarm for Carbon Monoxide Monitor

XA176B

Extra loud 120 db air horn w/regulator for Carbon Monoxide Monitor

Call for availability (this alarm only)



XA166

Sirene alarm with strobe light



# SATA® Painting Coveralls

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

## SATA suit race

184267

SATA suit race, size S (42/44), 98% Polyester, 2% Carbon

184275

SATA suit race, size M (46/48), 98% Polyester, 2% Carbon

184283

SATA suit race, size L (50/52), 98% Polyester, 2% Carbon

184291

SATA suit race, size XL (54/56), 98% Polyester, 2% Carbon

184309

SATA suit race, size XXL (58/60), 98% Polyester, 2% Carbon



## SATA suit space

212035

SATA suit space, size S (42/44)

212043

SATA suit space, size M (46/48)

212050

SATA suit space, size L (50/52)

212068

SATA suit space, size XL (54/56)

212076

SATA suit space, size XXL (58/60)



## SATA suit grey

520001

Small

520002

Medium

520003

Large

520004

XLarge

520005

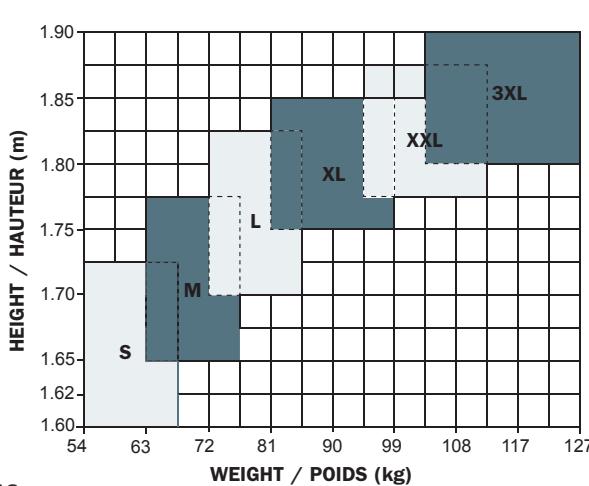
XXLarge (2XL)

520006

XXXLarge (3XL)



Please Note: Order the Pro-Series paint suit as you would your normal size, these run a little larger to fit over your clothing.



## SATA Ladies - GBG Paint Suit

The first paint suit tailor-made to fit ladies in the paint industry!

Add features: pocket knee pads, coloured ankle and wrist closures, detailed piping, Girls Behind the Gun logo on back. Innovative drop seat for complete ease of movement and helps prevent pulling at crotch and ripping.

Please note: The GBG Pro-Series paint suit sizing is based on jacket size. It is a fitted paint suit for ladies, but it's not the same as when ordering tight fitted clothing.

540050GBG

SATA ladies suit, size XS (5-6)



540052GBG

SATA ladies suit, size S (7-9)



540054GBG

SATA ladies suit, size M (10-12)

540056GBG

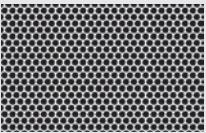
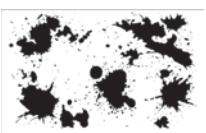
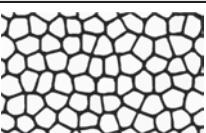
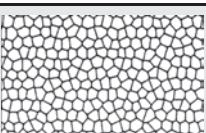
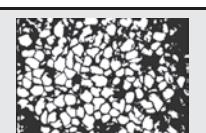
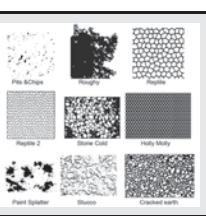
SATA ladies suit, size L (14-16)

540058GBG

SATA ladies suit, size XL (18-20)

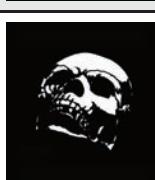
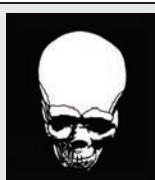
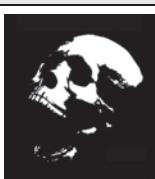
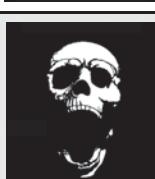
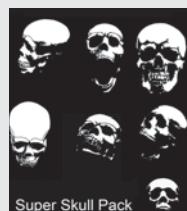
**Dan-Am Pro Texture Stencils**

The Pro Texture Stencils by Dan-Am contain 9 great designs to help you build texture and depth into your backgrounds, and in combination with the Pro Series Skull Pack stencils to help artists create backgrounds with depth, and the stencils can be maneuvered to give a great random appearance . We also offer an incredible value kit with all 9 designs, called Mega Texture Kit.

T9	Cracked earth 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T10	Holly Molly 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T11	Paint Splatter 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T12	Pits & Chips 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T13	Reptile 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T14	Reptile 2 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T15	Roughy 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T16	Stone Cold 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T17	Stucco 2 Stencils; Approx. size 1) 4" x 5" 1) 8" x 10"	
T18	Mega Texture Kit 18 Stencils One SET of each; T9, T10, T11, T12, T13, T14, T15, T16, T17	

**Dan-Am Pro Skull Stencils SERIES 1**

The Skull stencils are designed to be painted on dark backgrounds, with lighter contrasting colors. Each of the 7 different designs, include 5 sizes in each pack. Plus we offer a Super Skull Pack which includes 5 sizes of each of the 7 designs. 35 usable stencils in one pack.

T1	Skull pack 1 Five different sizes	
T2	Skull pack 2 Five different sizes	
T3	Skull pack 3 Five different sizes	
T4	Skull pack 4 Five different sizes	
T5	Skull pack 5 Five different sizes	
T6	Skull pack 6 Five different sizes	
T7	Skull pack 7 Five different sizes	
T8	Super Skull pack This contains 35 stencils. Five different sizes of each., T1, T2, T3, T4, T5, T6, T7	 Super Skull Pack

## Freehand stencils

T19 Necessary Nine,  
handheld stencil kit



## Dan-Am Pro Skull Stencils SERIES 2

Fined detail for use on dark colors using high lights for colors. These stencils are 7 mil mylar and each pack includes 3 sizes. The Skull Collection 2 Mega pack has 3 different sizes in each pack.

T20 Coconut  
Three different sizes



T21 Ed The Head  
Three different sizes



T22 Gaping Gourd  
Three different sizes



T23 Mr. Melon  
Three different sizes



T24 Open Dome  
Three different sizes



T25 Pumpkin  
Three different sizes



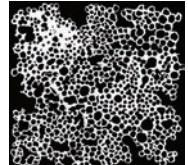
T26 Skull 2 Mega Pack  
This contains 18 stencils.  
Three different sizes of each, T20, T21, T22,  
T23, T24, T25



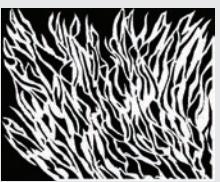
## Dan-Am Pro Stencils - Fine Texture Series

Today's demanding artist require a selection of texture stencils capable of creating the most intricate details. Dan-Am has developed a series of the finest super detail organic stencils ever. Designed by Mickey Harris a professional artist for 38 years. There are no better stencils or better priced ones available. made of 7 mil Mylar. Flexible for curves and great for flat areas as well. Easily cleaned with solvent or water.

TF30 Acid Drips  
3" x 5"



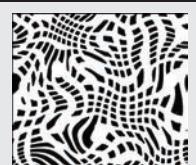
TF31 Sea Weed  
3" x 5"



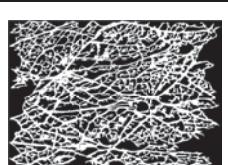
TF32 Tree  
3" x 5"



TF33 Wow Man  
3" x 5"



TF34 Overgrown  
3" x 5"



TF35 Fine Texture Mega Pack  
Complete set of T30-T34

**NOTES**

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES





German Engineering

Find and Follow us on Facebook, Youtube and Instagram  
Username: SATA GmbH & Co. KG and sata\_global



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